

Installation and service instructions

for contractors

VIESSMANN

Vitodens 050-W

Type B0HA, B0KA, 3.2 to 32 kW

Wall mounted gas condensing boiler

Natural gas and LPG version

Type B0KA-M (for multiple connection), 7.0 to 25 kW

Wall mounted gas condensing boiler

Natural gas version


Gas Council No.

- B0KA: 47-819-55, 47-819-57, 47-819-58
- B0KA-M: 47-819-56
- B0HA: 41-819-63, 41-819-64


VITODENS 050-W




Safety instructions

-  Please follow these safety instructions closely to prevent accidents and material losses.

Safety instructions explained

-  **Danger**
This symbol warns against the risk of injury.

-  **Please note**
This symbol warns against the risk of material losses and environmental pollution.

Note
Details identified by the word "Note" contain additional information.

Target group

These instructions are exclusively intended for qualified contractors.

- Work on gas installations may only be carried out by a registered gas fitter.
- Work on electrical equipment may only be carried out by a qualified electrician.
- The system must be commissioned by the system installer or a qualified person authorised by the installer.

Regulations to be observed

- National installation regulations
- Statutory regulations for the prevention of accidents
- Statutory regulations for environmental protection
- Codes of practice of the relevant trade associations
- Relevant country-specific safety regulations

Safety instructions for working on the system

Working on the system

- Where gas is used as the fuel, close the main gas shut-off valve and safeguard it against unintentional reopening.
- Isolate the system from the power supply, e.g. by removing the separate fuse or by means of a mains isolator, and check that it is no longer live.
- Safeguard the system against reconnection.
- Wear suitable personal protective equipment when carrying out any work.

Safety instructions (cont.)**Danger**

Hot surfaces and fluids can lead to burns or scalding.

- Before maintenance and service work, switch OFF the appliance and let it cool down.
- Never touch hot surfaces on the boiler, burner, flue system or pipe-work.

**Please note**

Electronic assemblies can be damaged by electrostatic discharge. Prior to commencing work, touch earthed objects such as heating or water pipes to discharge static loads.

Repair work**Please note**


Repairing components that fulfil a safety function can compromise the safe operation of the system. Replace faulty components only with genuine Viessmann spare parts.

Auxiliary components, spare and wearing parts**Please note**


Spare and wearing parts that have not been tested together with the system can compromise its function. Installing non-authorised components and making non-approved modifications or conversions can compromise safety and may invalidate our warranty. For replacements, use only original spare parts supplied or approved by Viessmann.

Safety instructions for operating the system


If you smell gas


-  **Danger**
Escaping gas can lead to explosions which may result in serious injury.
- Do not smoke. Prevent naked flames and sparks. Never switch lights or electrical appliances on or off.
 - Close the gas shut-off valve.
 - Open windows and doors.
 - Evacuate any people from the danger zone.
 - Notify your gas or electricity supply utility from outside the building.
 - Have the power supply to the building shut off from a safe place (outside the building).

If you smell flue gas


-  **Danger**
Flue gas can lead to life threatening poisoning.
- Shut down the heating system.
 - Ventilate the installation site.
 - Close doors to living spaces to prevent flue gases from spreading.

What to do if water escapes from the appliance

-  **Danger**
If water escapes from the appliance there is a risk of electrocution. Switch OFF the heating system at the external isolator (e.g. fuse box, domestic distribution board).


-  **Danger**
If water escapes from the appliance there is a risk of scalding. Never touch hot heating water.

Condensate

-  **Danger**
Contact with condensate can be harmful to health. Never let condensate touch your skin or eyes and do not swallow it.

Flue systems and combustion air

Ensure that flue systems are clear and cannot be sealed, for instance due to accumulation of condensate or other external causes. Ensure an adequate supply of combustion air. Inform system users that subsequent modifications to the building characteristics are not permissible (e.g. cable/pipe-work routing, cladding or partitions).

-  **Danger**
Leaking or blocked flue systems, or an inadequate supply of combustion air can cause life threatening poisoning from carbon monoxide in the flue gas. Ensure the flue system is in good working order. Vents for supplying combustion air must be non-sealable.


Extractors

Operating appliances that extract air to the outside (extractor hoods, extractors, air conditioning units, central vacuum cleaning systems, etc.) can create negative pressure. If the boiler is operated at the same time, this can lead to a reverse flow of flue gas.

Safety instructions (cont.)**Danger**

The simultaneous operation of the boiler and appliances that exhausts air to the outside can result in life threatening poisoning due to a reverse flow of flue gas.

Fit an interlock circuit or take suitable steps to ensure an adequate supply of combustion air.

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Disposal of packaging

Please dispose of packaging waste in line with statutory regulations.







Gas Council No.

Type	Gas Council No.:
Vitodens 050-W, B0HA, 19 kW	41-819-63
Vitodens 050-W, B0HA, 25 kW	41-819-64
Vitodens 050-W, B0KA, 25 kW	47-819-55
Vitodens 050-W, B0KA, 30 kW	47-819-57
Vitodens 050-W, B0KA, 35 kW	47-819-58
Vitodens 050-W, B0KA-M, 30 kW	47-819-56

Symbols

Symbol	Meaning
	Reference to other document containing further information
	Step in a diagram: The numbers correspond to the order in which the steps are carried out.
	Warning of material losses and environmental pollution
	Live electrical area
	Pay particular attention.
	<ul style="list-style-type: none"> Component must audibly click into place. or Acoustic signal
	<ul style="list-style-type: none"> Fit new component. or In conjunction with a tool: Clean the surface.
	Dispose of component correctly.
	Dispose of component at a suitable collection point. Do not dispose of component in domestic waste.

The steps in connection with commissioning, inspection and maintenance are found in the "Commissioning, inspection and maintenance" section and identified as follows:

Symbol	Meaning
	Steps required during commissioning
	Not required during commissioning
	Steps required during inspection
	Not required during inspection
	Steps required during maintenance
	Not required during maintenance

Intended use

The appliance is intended solely for installation and operation in sealed unvented heating systems that comply with EN 12828, with due attention paid to CECS215-2017 and the associated installation, service and operating instructions. It is only designed for heating up heating water that is of potable water quality.

Intended use presupposes that a fixed installation in conjunction with permissible, system-specific components has been carried out.

Commercial or industrial usage for a purpose other than heating the building or DHW shall be deemed inappropriate.

Any usage beyond this must be approved by the manufacturer in each individual case.

Incorrect usage or operation of the appliance (e.g. the appliance being opened by the system user) is prohibited and will result in an exclusion of liability. Incorrect usage also occurs if the components in the heating system are modified from their intended use (e.g. if the flue gas and ventilation air paths are sealed).

Product information

Wall mounted gas condensing boiler with Inox-Radial heat exchanger and the following integrated components:

- Modulating MatriX-Plus burner for natural gas and LPG (appliances for multiple connection only with natural gas)
- Hydraulics with 3-way diverter valve and variable speed high efficiency circulation pump
- Type B0HA: Gas condensing system boiler, DHW heating in conjunction with separate DHW cylinder
- Type B0KA: Gas condensing combi boiler with integral plate heat exchanger for DHW heating

- Weather-compensated or constant temperature control unit

- Integral diaphragm expansion vessel (8 l capacity)
- The selected gas category in the delivered condition and the associated nominal gas pressure are given on the boiler type plate. The type plate also shows the other gas types and pressures with which the boiler can be operated. A conversion within the stated natural gas groups is not required.

For conversion to LPG (without conversion kit), see "Commissioning, inspection and maintenance", page 30

Type plate

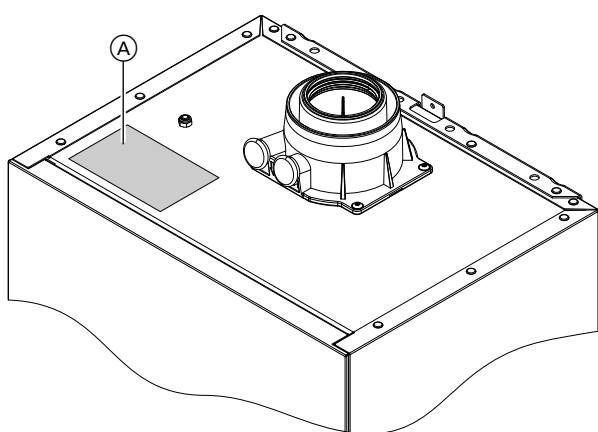


Fig. 1

- Ⓐ Type plate with access code for appliance registration

The type plate of the heat generator contains extensive product information and an appliance-specific **access code with the marking "i"** for direct access to product-specific information and product registration on the internet.

The access code contains the credentials for the registration and product information portal, and the 16-digit serial number.

Note

A further label with the access code is enclosed with the heat generator.

Stick the label in the installation and service instructions so it can be easily found again for later use.

The Vitodens may generally only be delivered to the countries listed on the type plate. For deliveries to other countries, approved contractors must arrange individual approval on their own initiative and in accordance with the law of the country in question.

System examples

System examples with hydraulic and electrical connection diagrams and function descriptions are available to help setting up the heating system.

Detailed information regarding system examples:
www.viessmann-schemes.com

Maintenance parts and spare parts

Maintenance parts and spare parts can be identified and ordered directly online.

Viessmann Partnership

Login:
<https://shop.viessmann.com/>



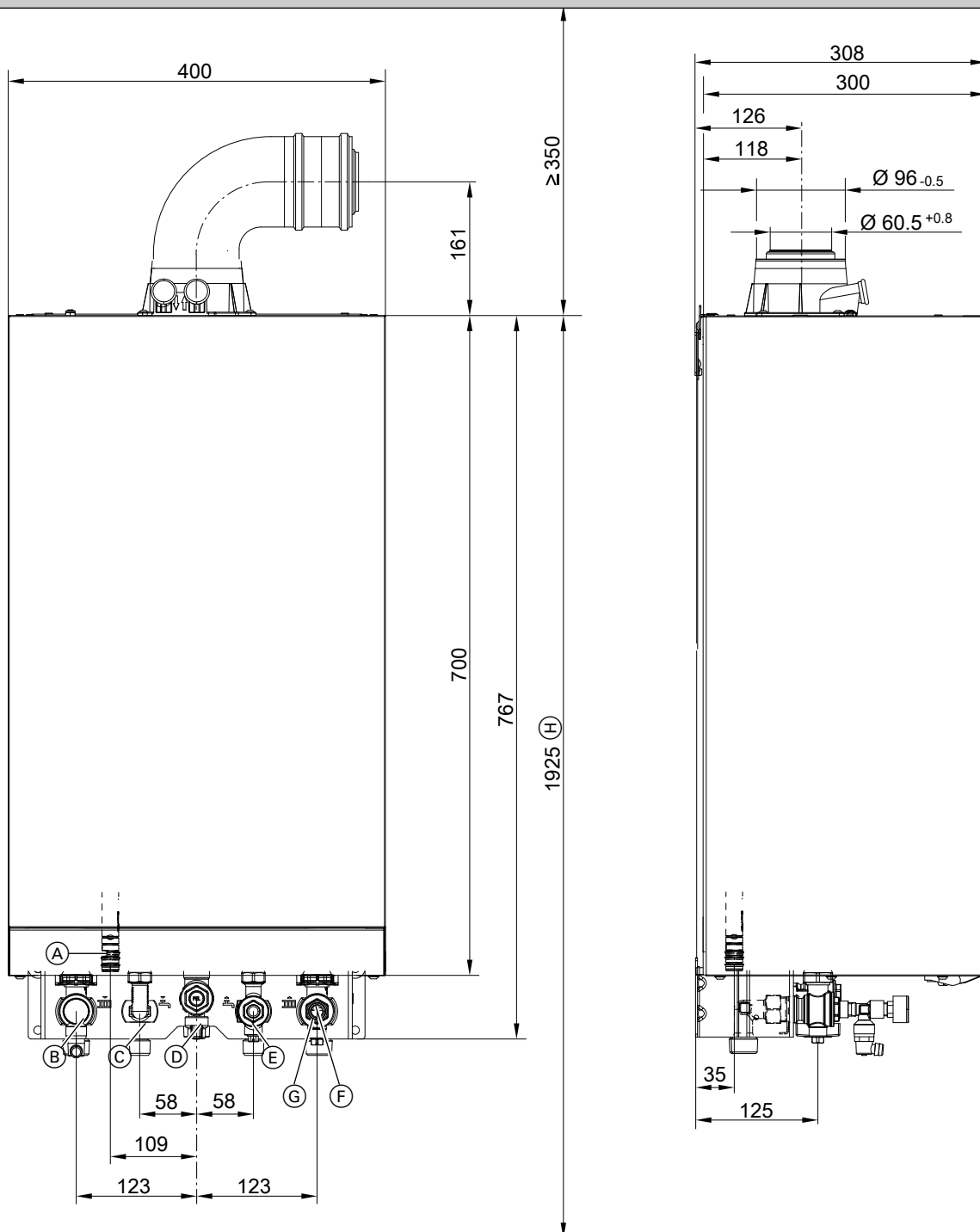
Viessmann spare part app

www.viessmann.com/etapp



Preparing for installation

19 and 25 kW, type B0KA, B0HA, BPKA



Installation

Fig. 2 Illustration shows a gas condensing combi boiler

- (A) Condensate drain
- (B) Heating flow
- (C) DHW (gas condensing combi boiler)
Cylinder flow (gas condensing system boiler)
- (D) Gas connection
- (E) Cold water (gas condensing combi boiler)
Cylinder return (gas condensing system boiler)
- (F) Heating return
- (G) Filling/draining
- (H) Dimension for siting with DHW cylinder below the boiler

Preparing for installation (cont.)

Note

This boiler (IP rating: IP X4) is approved for installation in wet rooms inside safety zone 1, to DIN VDE 0100.

Exposure to jets of water must be prevented.

For open flue operation, the boiler may only be operated with a splash cover.

Observe the requirements of DIN VDE 0100.

Preparing for installation (cont.)

32 kW, type B0KA

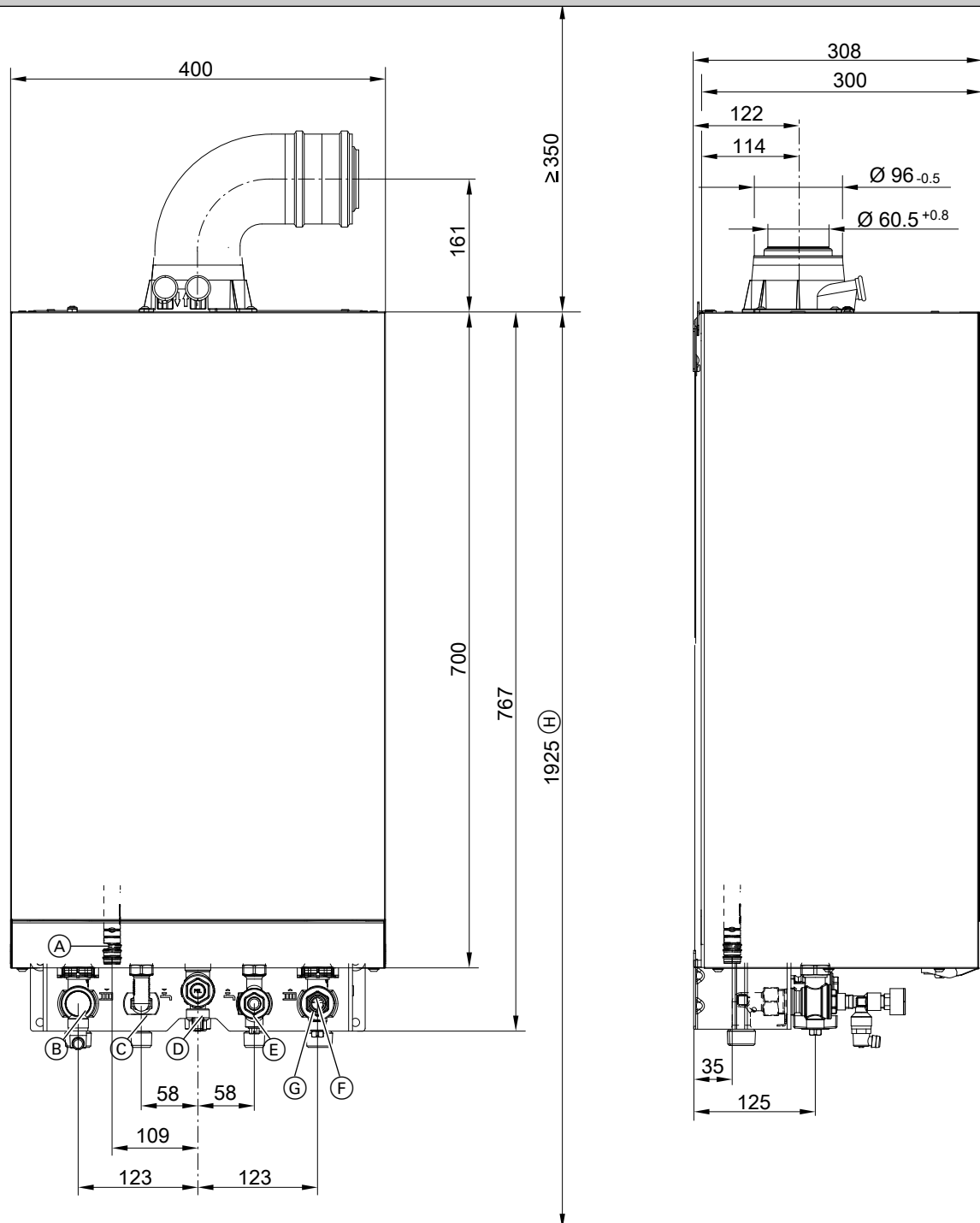


Fig. 3 Illustration shows a gas condensing combi boiler

- (A) Condensate drain
- (B) Heating flow
- (C) DHW (gas condensing combi boiler)
Cylinder flow (gas condensing system boiler)
- (D) Gas connection
- (E) Cold water (gas condensing combi boiler)
Cylinder return (gas condensing system boiler)
- (F) Heating return
- (G) Filling/draining
- (H) Dimension for siting with DHW cylinder below the boiler

Preparing for installation (cont.)

Note

This boiler (IP rating: IP X4) is approved for installation in wet rooms inside safety zone 1, to DIN VDE 0100. Exposure to jets of water must be prevented. For open flue operation, the boiler may only be operated with a splash cover. Observe the requirements of DIN VDE 0100.

1. Subject to order: Fit supplied pre-plumbing jig, mounting frame or wall mounting bracket in the relevant installation location.



Installation instructions for pre-plumbing jig or mounting frame

Note

Check the condition of the wall where the boiler is to be installed. For the suitability of the supplied rawl plugs for various building materials, see manufacturer's instructions: Fischer expansion plugs SX 10 x 80. For other construction materials, use fixing materials with sufficient load bearing capacity.

2. Prepare the water connections to the valves/fittings of the mounting bracket. Thoroughly flush the heating system.



Please note

To prevent damage to the appliance, connect all pipework so that it is free of load and torque stress.

Note

If an on-site expansion vessel also has to be installed: Install this expansion vessel in the cylinder return, as the 3-way diverter valve is located in the heating flow. Not possible with type BOKA

3. Prepare the gas connection according to TRGI or TRF [or local regulations].

4. Prepare the electrical connections.

- The appliance is delivered fitted with a power cable (approx. 2 m long).

Note

Connect the power cable to the electricity supply using a fixed connection.

- Power supply: 230 V, 50 Hz, fuse rating max. 16 A
- Accessory cables: 0.75 mm² flexible PVC cable with required number of cores for external connections
- Accessory cables: 1.5 mm² flexible PVC cable with required number of cores for external connections

Connection on the DHW side for gas condensing combi boiler

Cold water installation

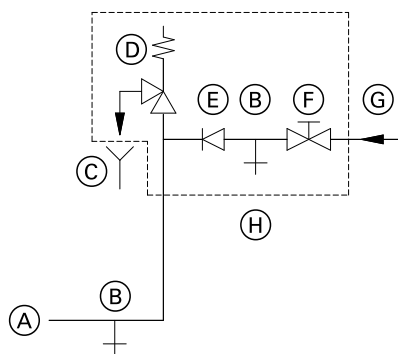


Fig. 4

- (A) Cold water connection of boiler
- (B) Drain outlet

- (C) Visible discharge pipe outlet point
- (D) Safety valve
- (E) Non-return valve
- (F) Shut-off valve
- (G) Cold water
- (H) Safety assembly

Safety assembly (H) is included in the standard delivery and requires installing.

Only use a non-return valve or a combined shut-off and non-return valve in conjunction with a safety valve. If the safety valve is used, the cold water shut-off valve on the boiler must not be shut off.

Remove the toggle on the cold water shut-off valve (if installed) to prevent it being shut off manually.

Preparing for installation (cont.)

Shock arrestor

If draw-off points likely to cause water hammer are connected to the boiler's DHW network (e.g. flush valves, washing machines, dishwashers): Shock arrestors should be installed close to the cause of the water hammer.

WiFi operational reliability and system requirements

WiFi router system requirement

- WiFi router with activated WiFi:
The WiFi router must be protected by a sufficiently secure WPA2 password.
The WiFi router must always have the latest firm-ware update.
Do not use unencrypted connections between the heat generator and the WiFi router.
- Internet connection with high availability:
Flat rate (flat rate tariff **without** restriction on time or data volume)
- Dynamic IP addressing (DHCP, delivered condition) in the network (WiFi):
Have this checked on site by an IT expert **prior** to commissioning. Arrange for set up if required.
- Set routing and security parameters in the IP network (LAN).
Enable the following ports for direct outgoing connections:
 - Port 80
 - Port 123
 - Port 443
 - Port 8883
 Have this checked on site by an IT expert **prior** to commissioning. Set up enabling if required.

Wireless signal range of WiFi connection

The range of wireless signals may be reduced by walls, ceilings and interior fixtures. These weaken the wireless signal, causing poor reception due to the following circumstances.

- On their way between transmitter and receiver, wireless signals are **damped**, e.g. by air or when penetrating walls.
- Wireless signals are **reflected** by metallic objects, e.g. reinforcements embedded in walls, metal foil of thermal insulation and thermal glazing with metalised thermal vapour deposit.
- Wireless signals are **isolated** by service ducts and lift shafts.
- Wireless signals are **disrupted** by devices that also operate with high frequency signals. Maintain a distance of **at least 2 m** from these devices:
 - Computers
 - Audio and video systems
 - Devices with active WiFi connection
 - Electronic transformers
 - Pre-ballasts

Install the heat generator as close as possible to the WiFi router to ensure a good WiFi connection. The signal strength can be displayed on the programming unit: See operating instructions.

Note

The WiFi signal strength can be increased with commercially available WiFi repeaters.

Angle of penetration

The reception quality remains best if radio signals hit the walls vertically. Depending on the angle of penetration, the effective wall thickness changes and so does the extent to which the electromagnetic waves are damped.

Flat (unfavourable) angle of penetration

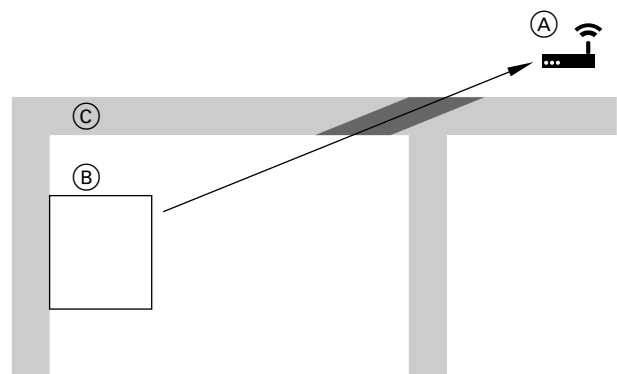


Fig. 5

- Ⓐ WiFi router
- Ⓑ Heat generator
- Ⓒ Wall

Ideal angle of penetration

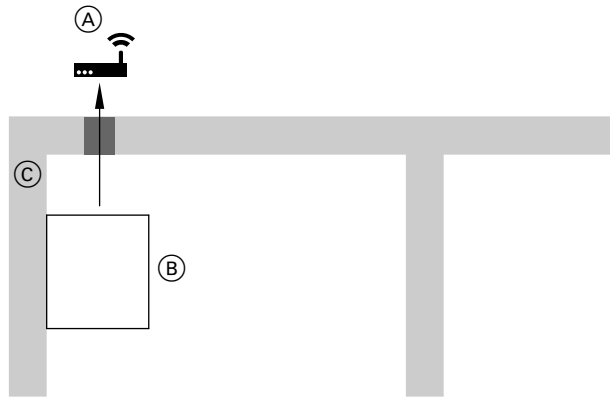


Fig. 6

- Ⓐ WiFi router
- Ⓑ Heat generator
- Ⓒ Wall

Removing the boiler from the packaging

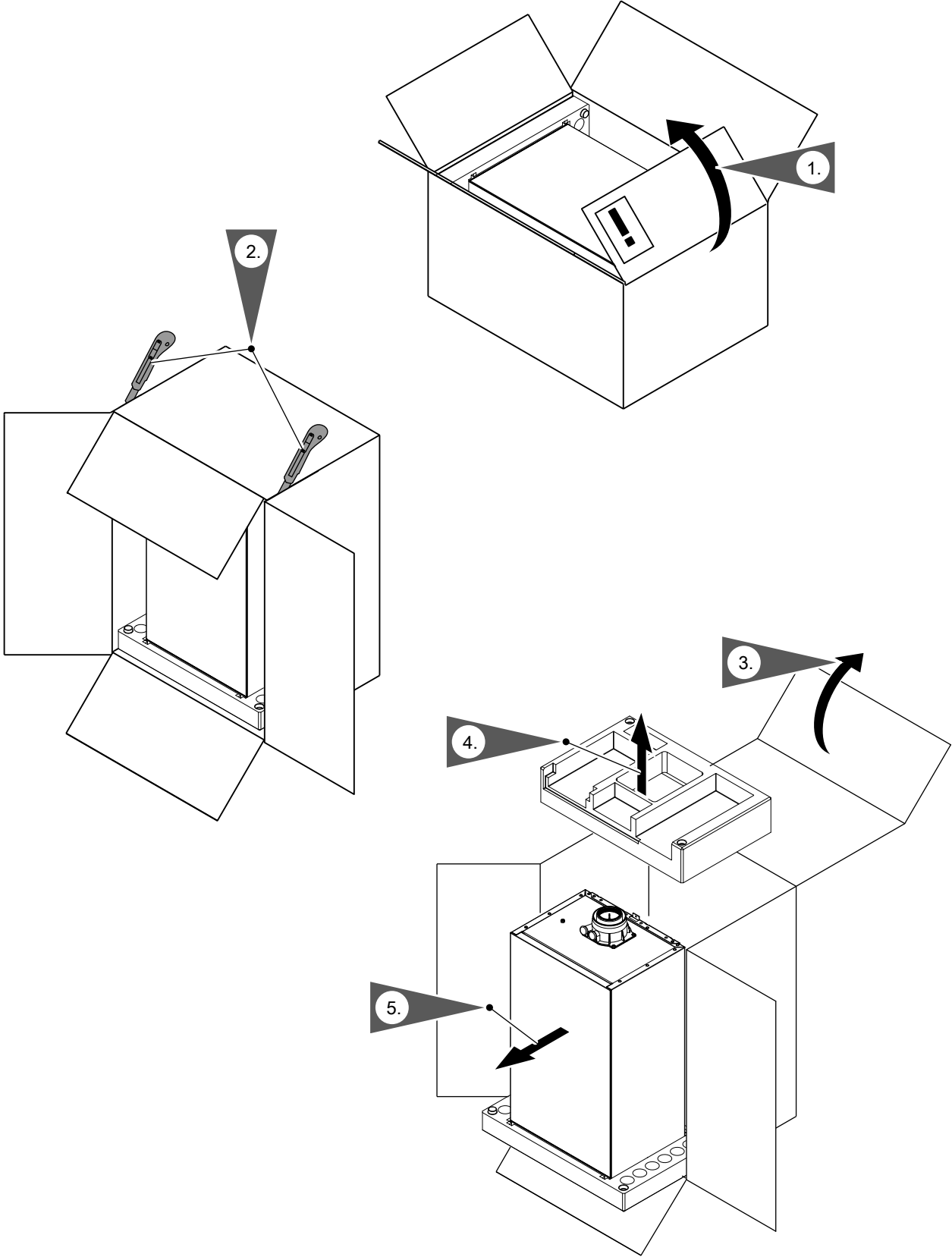


Fig. 7

Removing the front panel

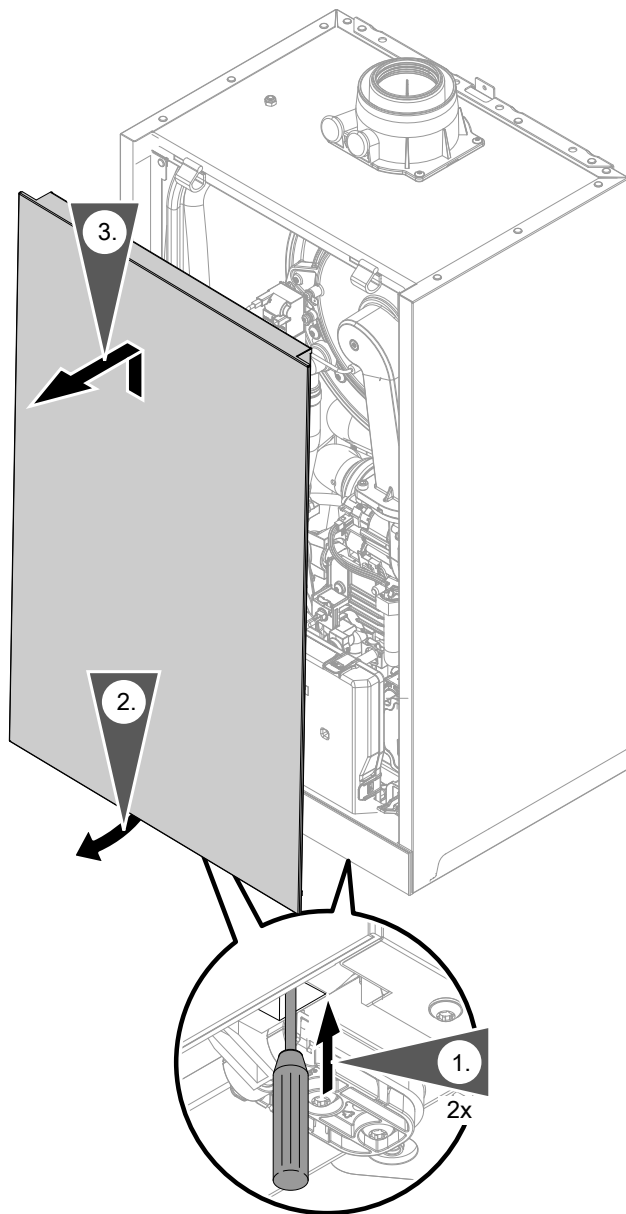


Fig. 8

1. Unlock the front panel on the underside (push in), using a screwdriver or similar tool.
2. Swivel the front panel forwards slightly and lift away upwards.

Mounting the boiler on the pre-plumbing jig or mounting frame

Note

Various installation components can be found in a separate pack. Keep the installation components safe, as they will be required for later installation.

Mounting the boiler and making connections (cont.)

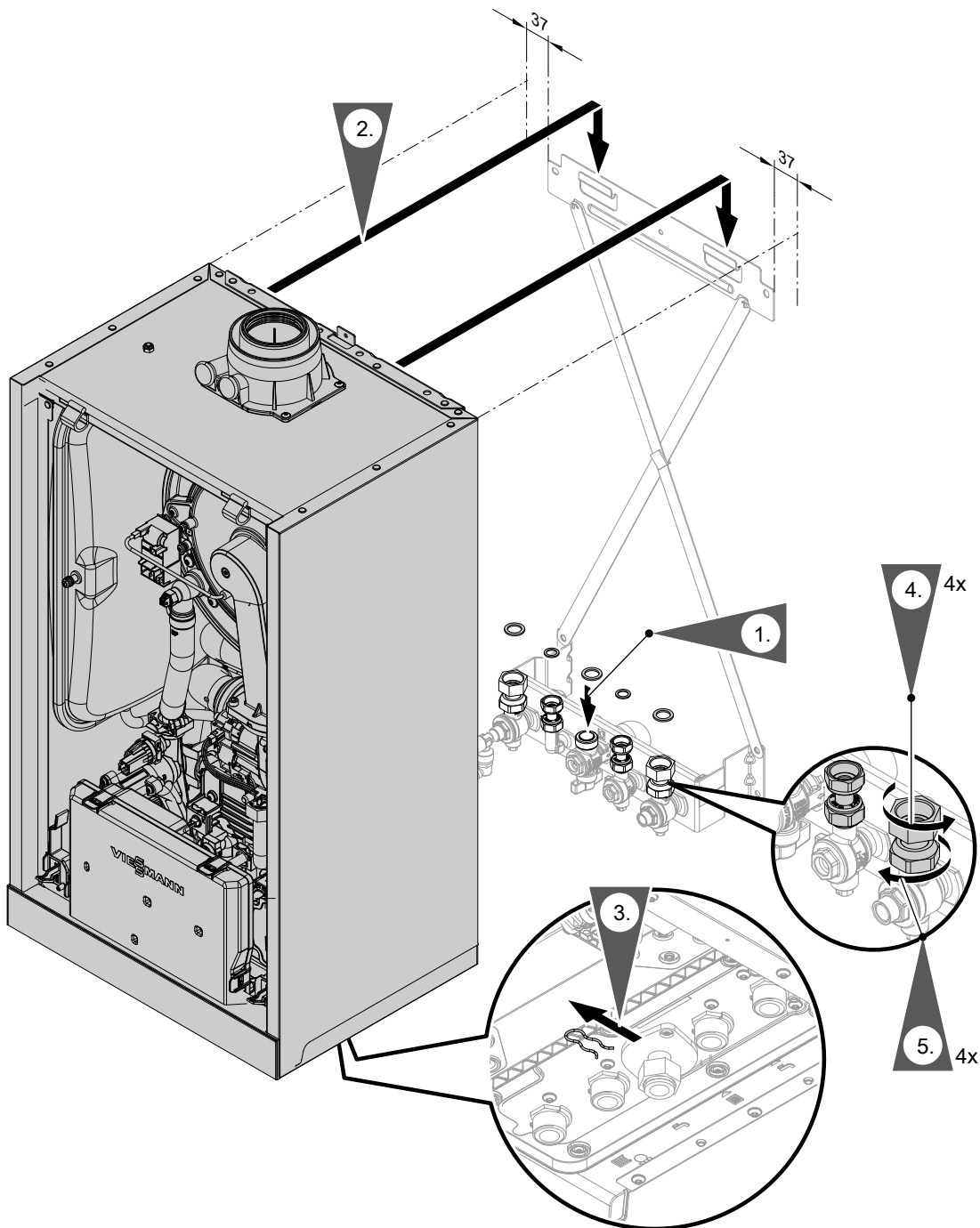


Fig. 9

Note

The diagram shows installation on a pre-plumbing jig for a gas condensing combi boiler.

The boiler can be installed on the following accessories:

- Pre-plumbing jig
- Mounting frame
- Plumbing wall mounting frame

1. Replace gaskets.

Internal gasket diameter:

- Gas connection $\text{\O} 18.5 \text{ mm}$
- Connections on the heating water side $\text{\O} 17.0 \text{ mm}$

Note

Gasket for gas connection is attached to the gas shut-off valve.

2. Suspend the Vitodens from the wall mounting bracket.
After mounting, check for correct positioning.



Mounting the boiler and making connections (cont.)

3. Only remove the locking clip under the gas pipe union nut once the appliance has been installed. Clip is no longer required.
4. Tighten union nuts so that they form a tight seal. Tighten the union nuts as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life. Observe torque settings if a torque wrench is available. Check for gas tightness to BSI 6891.
5. Tighten locking ring fittings so that they form a tight seal:
1 turn beyond finger-tight

Torque settings:

- Union nuts G $\frac{3}{4}$: 30 Nm
- Union nuts G $\frac{1}{2}$: 24 Nm

When carrying out any work on gas connection fittings, hold with a suitable tool. Never transfer any forces to the internal components.

Fitting the boiler to the wall mounting bracket

Note

Various installation components can be found in a separate pack. Keep the installation components safe, as they will be required for later installation.

Mounting the boiler and making connections (cont.)

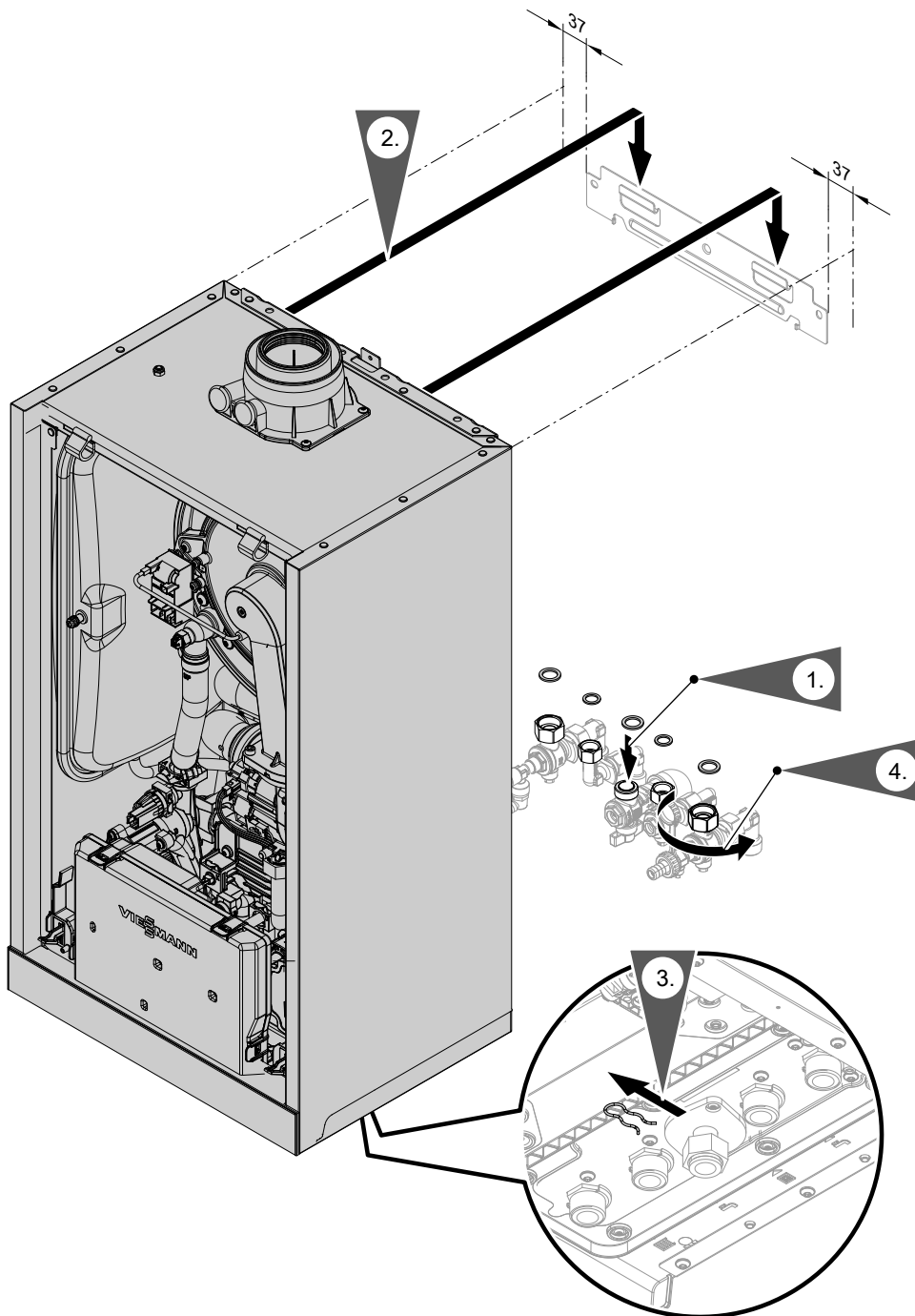


Fig. 10

1. Replace gaskets. Fit valves and gas shut-off valve.

Internal gasket diameter:

- Gas connection $\text{\O} 18.5 \text{ mm}$
- Connections on the heating water side $\text{\O} 17.0 \text{ mm}$

Note

Gasket for gas connection is attached to the gas shut-off valve.

2. Suspend the Vitodens from the wall mounting bracket.

3. **Note**

Only remove the locking clip under the gas pipe union nut once the appliance has been installed. Clip is no longer required.

Mounting the boiler and making connections (cont.)

- Tighten union nuts so that they form a tight seal. Tighten the union nuts as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life. Observe torque settings if a torque wrench is available. Check for gas tightness to BSI 6891.

Torque settings:

- Union nuts G 3/4: 30 Nm
- Union nuts G 1/2: 24 Nm

When carrying out any work on gas connection fittings, hold with a suitable tool. Never transfer any forces to the internal components.

Heating water and DHW connections

If the connections have not been fitted previously, make the connections on the heating water and DHW sides.

Gas condensing system boiler

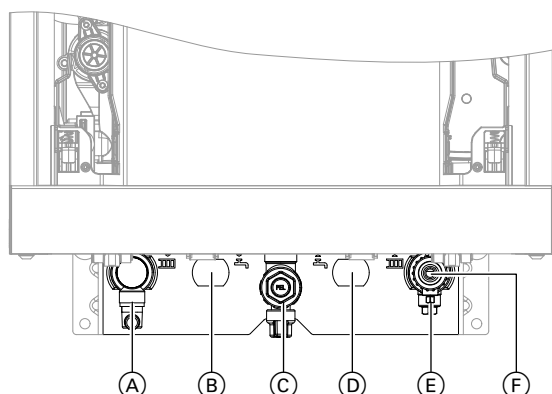


Fig. 11 Specifications for threads in conjunction with connection accessories

- (A) Heating flow locking ring with nut W1 1/8"x14 (male thread)
- (B) Cylinder flow G 3/4 (male thread)
- (C) Gas connection locking ring with nut M22x1.5 (male thread)
- (D) Cylinder return G 3/4 (male thread)
- (E) Heating return locking ring with nut W1 1/8"x14 (male thread)
- (F) Filling/draining

Connection on the heating water side of the DHW cylinder:

The required intermediate pieces (Rp 3/4, female thread) on the cylinder flow and cylinder return are part of the connection set for the DHW cylinder. If no DHW cylinder is being connected, seal off the connections with caps.

Gas condensing combi boiler

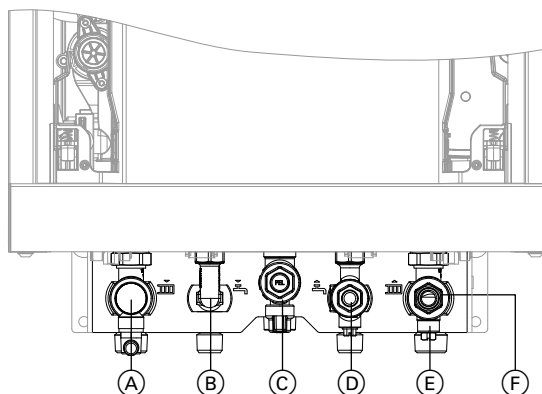


Fig. 12 Specifications for threads in conjunction with connection accessories

- (A) Heating flow locking ring with nut W1 1/8"x14 (male thread)
- (B) DHW locking ring with nut G 1/2 (male thread)
- (C) Gas connection locking ring with nut M22x1.5 (male thread)
- (D) Cold water locking ring with nut G 1/2 (male thread)
- (E) Heating return locking ring with nut W1 1/8"x14 (male thread)
- (F) Filling/draining

Scald protection

DHW temperatures of over 60 °C can occur with gas condensing combi boilers. Scald protection should therefore be installed on site in the DHW pipe.

Condensate connection

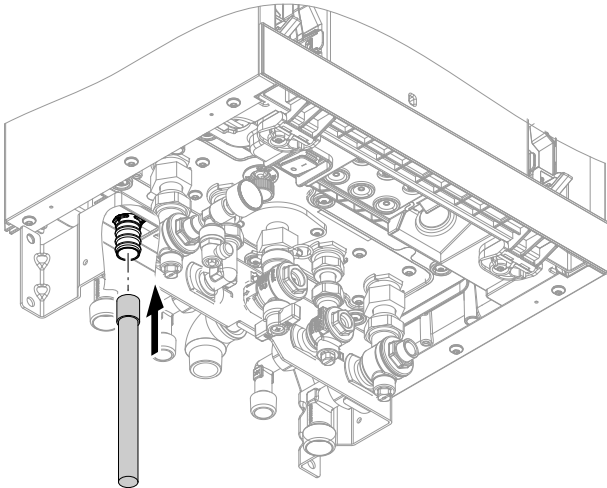


Fig. 13

1. Push the supplied drain hose on to the drain connector.
2. Connect the drain hose with a constant fall and a pipe vent to the drain network or a neutralising system.

Note

Route the onward drain line inside the building as far as possible.

If the onward drain line is routed outside the building:

- Use a min. \varnothing 30 mm line.
- Protect the line from frost.
- Keep the line as short as possible.



Please note

The drain hose is used to route away any hot water discharged from the safety valve. Lay and secure the drain hose in a way that prevents any risk of scalding.

Note

Observe local waste water regulations.

Filling the trap with water

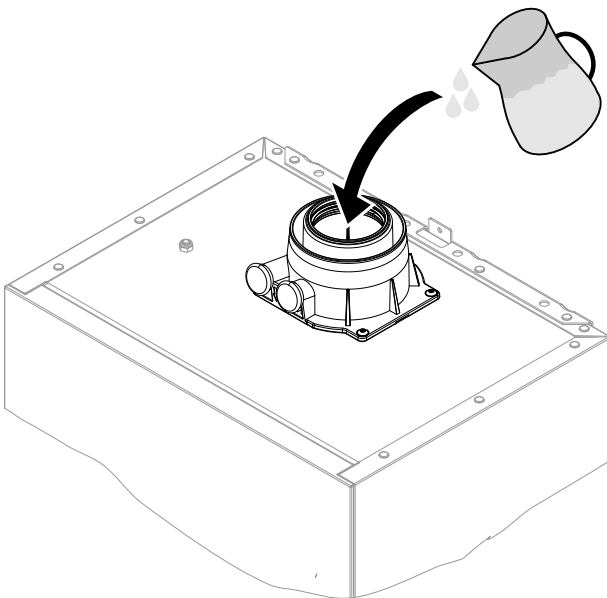


Fig. 14

Pour at least 0.3 l of water into the flue gas connection.



Please note

During commissioning, flue gas may escape from the condensate drain. Always fill the trap with water before commissioning.

Note

If there is a risk of frost, only fill the trap just before commissioning.

Flue gas connection

Note

The labels "System certificate" and "Skoberne GmbH or Gropalli flue system" enclosed with the technical documentation may only be used in conjunction with the Viessmann flue system made by Skoberne or Gropalli.



Connecting the balanced flue pipe
Flue system installation instructions

Connecting several Vitodens to a shared flue system

If several Vitodens boilers are being connected to a flue system at positive pressure in accordance with routing type C₁₀, C₁₁, C₁₃ or C₁₄, Vitodens models suitable for multiple connection are available for this purpose.

Note

Not all appliance types are approved for "multiple connection".

Vitodens models **suitable for multiple connection** must be ordered for this; see pricelist.

In appliances for "multiple connection", a special back draught safety device is installed in the mixing shaft of the burner, downstream of the fan.

A further back draught safety device (order separately) must be installed in the flue system above the boiler flue connection.

Commissioning should be carried out only once the following conditions have been met:

- Unrestricted flow along the flue gas routes
- Positive pressure flue system is gas-tight.
- Inspection port covers checked for secure and tight seating.
- Apertures for supplying sufficient combustion air are open and cannot be closed.
- All current regulations on installing and commissioning flue systems have been observed.



Danger

Leaking or blocked flue systems, or an inadequate supply of combustion air, can cause life threatening poisoning from carbon monoxide in the flue gas.

Ensure the flue system is in good working order. Apertures for combustion air supply must be non-sealable.

Prevent condensate drainage via a wind protector.

Gas connection

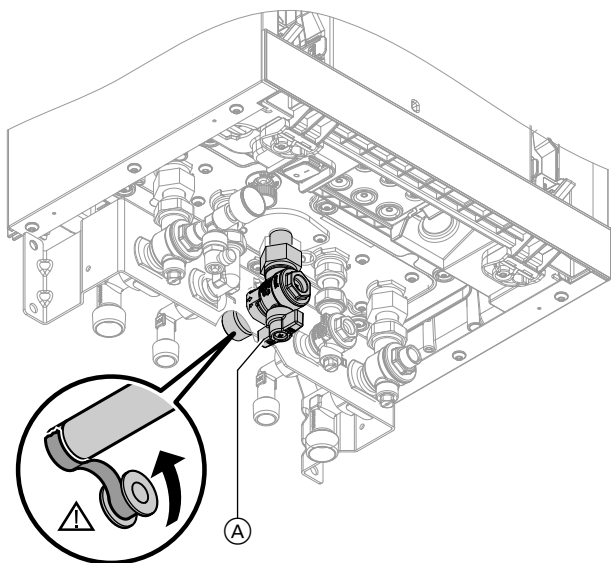


Fig. 15

1. If the gas connection has not been fitted previously, seal gas shut-off valve (A) to the gas connection.

When carrying out any work on gas connection fittings, hold with a suitable tool. Never transfer any forces to the internal components.

Gas connection (cont.)

2. Check for leaks.



Danger

Escaping gas leads to a risk of explosion. Check all connections on the gas side (also inside the appliance) for tightness.

Note

Only use suitable and approved leak detection agents (EN 14291) and devices for the leak test. Leak detection agents with unsuitable constituents (e.g. nitrides, sulphides) can cause material damage.

Remove residues of the leak detection agent after testing.



Please note

Excessive test pressure will damage the boiler and gas solenoid valve. Max. test pressure 150 mbar (15 kPa). If a higher pressure is required for leak detection, disconnect the boiler and the gas solenoid valve from the main supply pipe (undo the fitting).

3. Purge the gas line.

Note

Operation with LPG:

Install an external safety solenoid valve if the boiler is installed below ground level. An EM-EA1 extension (accessories) is required to connect the safety solenoid valve.

Electrical connections

Opening the wiring chamber

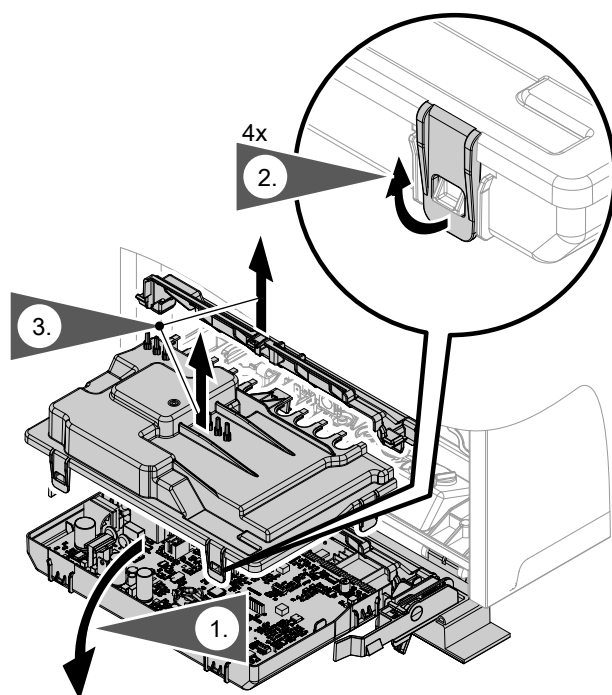


Fig. 16



Please note

Electronic assemblies can be damaged by electrostatic discharge.

Prior to commencing any work, touch earthed objects such as heating or water pipes to discharge static loads.

Overview of electrical connections

Note

For further information on the connections, see the following chapters.

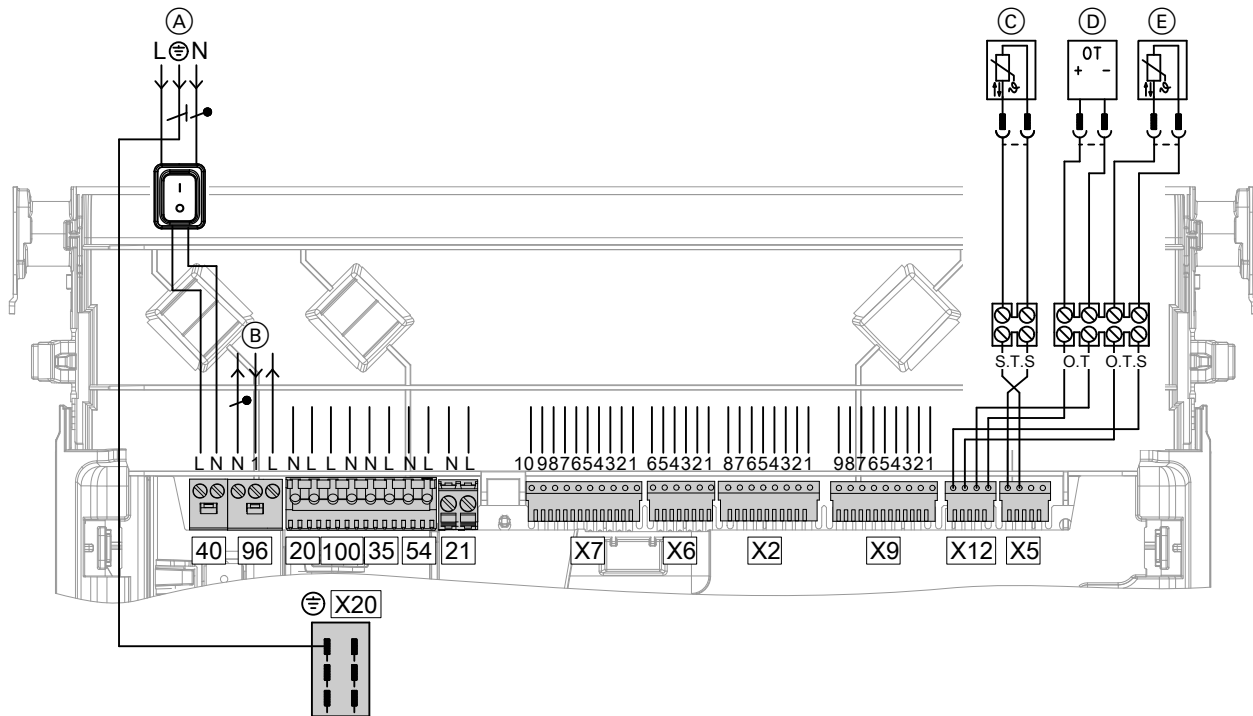


Fig. 17

Connections to 230 V~ plugs

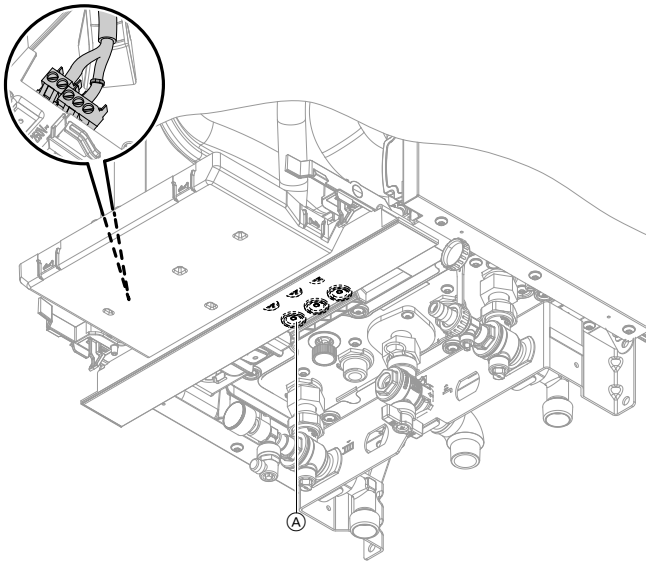
- (A) Power supply [40]
- (B) Configurable floating input [96], 230 V
230 V output
230 V room thermostat connection
- (C) Cylinder temperature sensor (system boiler)
- (D) Remote control (OpenTherm controller)
- (E) Outside temperature sensor
- [20] Heating circuit pump
- [100] Fan motor

- [35] Gas solenoid valve
- [54] Ignition unit/ionisation
- [21] No function assigned
- X[20] Equipotential bonding (earth conductor)



Note on connecting accessories

When connecting accessories observe the separate installation instructions provided with them.

Electrical connections (cont.)**On-site connections on the HBMU heat management unit**

- Open diaphragm grommets as required. Thread through only one cable at a time without a plug. Ensure diaphragm grommets are airtight. If required, remove plug from cable. After threading the cable through, refit the plug with wire ferrules.
- For cables without strain relief bushings, provide strain relief in the wiring chamber in the form of cable ties.

Fig. 18

Ⓐ Diaphragm grommets for cables

Outside temperature sensor**Fitting location for outside temperature sensor**

- North or north-westerly wall, 2 to 2.5 m above ground level; in multi storey buildings, in the upper half of the second floor
- Not above windows, doors or vents
- Not immediately below balconies or gutters
- Never render over.

Outside temperature sensor connection

See page 26.

2-core lead, up to 35 m long with 1.5 mm² cross-section

Connecting the cylinder temperature sensor

Connect cylinder temperature sensor to terminals Ⓔ:
See page 26.

Power supply

Power supply 40



Danger

Incorrectly executed electrical installations can result in injuries from electrical current and damage to the appliance.

Connect the power supply and implement all safety measures (e.g. RCD circuit) in accordance with the following regulations:

- IEC 60364-4-41
- IEEE Wiring Regulation; BS 7671:2018
- Connection conditions of the local grid operator

- Install an isolator in the power cable to provide omnipolar separation from the mains for all active conductors, corresponding to overvoltage category III (3 mm) for complete isolation. The isolator must be fitted in the permanent electrical installation, in line with installation requirements.

We also recommend installing a pulse current-sensitive RCD (RCD class A).

- Connect the power cable to the electricity supply using a fixed connection.

- If the power supply to the appliance is connected with a flexible power cable, ensure that the live conductors are pulled taut before the earth conductor in the event of strain relief failure. The length of the earth conductor wire will depend on the design.
- Max. fuse rating 16 A.



Danger

The absence of system component earthing can lead to serious injury from electric current if an electrical fault occurs.

The appliance and pipework must be connected to the equipotential bonding of the building.

Routing connecting cables/leads



Please note

If closures or diaphragm grommets are damaged, splashproofing is no longer ensured. Do not open or damage closures or unused diaphragm grommets on the underside of the appliance. Seal cable entries with fitted diaphragm grommets.

Bundle cables using the supplied cable clips. Route extra low voltage (ELV) leads < 42 V separately from cables > 42 V/230 V~. Secure the cable clips on the underside using the supplied screws. Do not route cables/leads over sharp edges or against the casing (sound transmission).

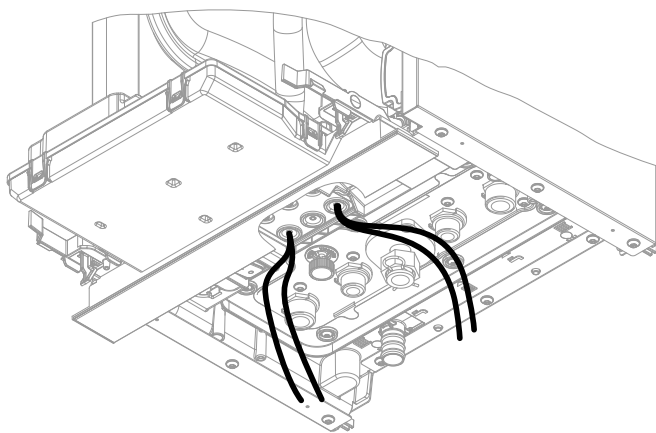


Fig. 19



Please note

If connecting cables/leads come into contact with hot components, they will be damaged. When routing and securing cables/leads on site, ensure that the maximum permissible temperatures for these cables/leads are not exceeded.

Closing the wiring chamber

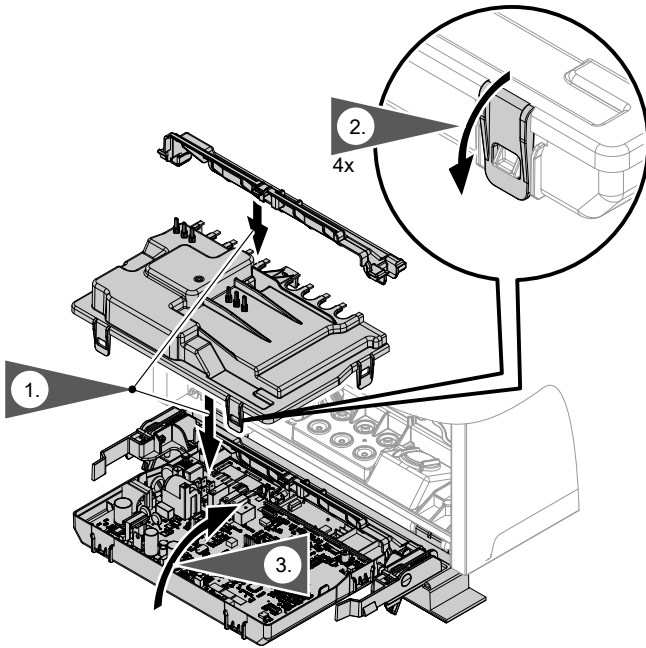


Fig. 20

Mounting the front panel

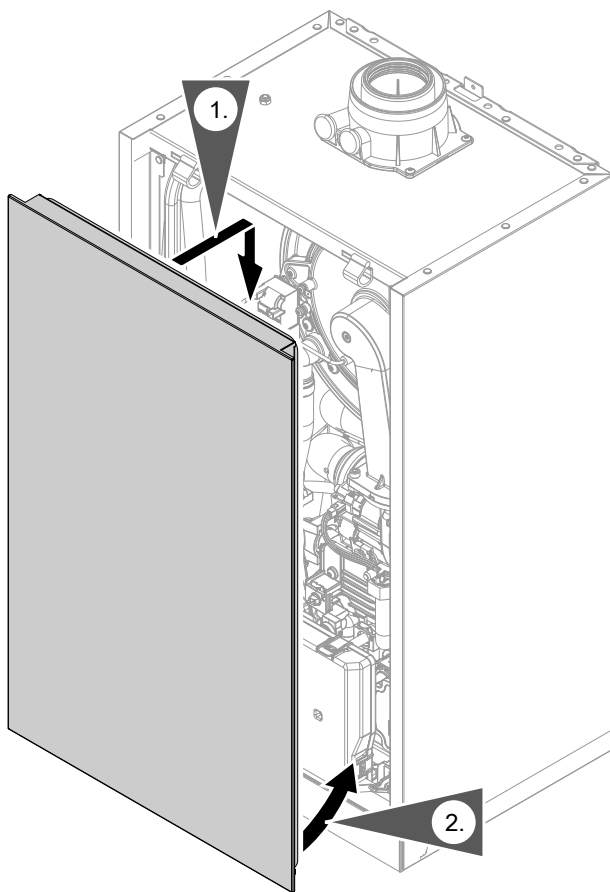


Fig. 21



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Commissioning the system

- ! Please note**
Only start the appliance with a fully filled trap.
Check that the trap has been filled with water.

Commissioning via commissioning assistant

1. Open the gas shut-off valve.
2. If the appliance has not been switched on yet: Turn on the ON/OFF switch.
Call up the commissioning assistant:
 1. and **OK** simultaneously for approx. 4 s.
 2. Use / to select "**b.5**" and confirm with "**OK**".

Note
*AP and appear on the display. Confirm with **OK** to start the connection with the software tool: See chapter "Commissioning via software tool".*

 3. should be pressed for 4 s to start the commissioning assistant via the heat generator display.
3. For further steps, see commissioning assistant in the following overview.

Commissioning via software tool

Note

Apps for commissioning and service are available for iOS and Android devices.



1. Open the gas shut-off valve.
2. **AP** and appear on the display.
Press **OK** to carry out commissioning with the software tool.
3. Select **ON** and confirm with **OK**.
4. Follow the instructions in the software tool.

Commissioning assistant sequence	Explanations and references
Commissioning	
"C.1" Filling program	ON = on OF = off Note <i>It is possible to interrupt or end the process while a rotating rectangle alternating with the current system pressure is displayed; to do so, press for 3 s.</i>
"C.2" Venting program	ON = on OF = off Note <i>It is possible to interrupt or end the process while a rotating rectangle alternating with the current system pressure is displayed; to do so, press for 3 s.</i>
"C.3" Gas type	2 - Natural gas CPG 3 - LPG (not for appliances with multiple connection)
"C.5" Flue system	1 - Open flue 60 mm 2 - Room sealed 60/100 mm 3 - Open flue 80/125 mm 4 - Room sealed 80/125 mm 5 - Flexible 60 mm (room sealed or open flue) max. 10 m 6 - Flexible 80 mm (room sealed or open flue) max. 20 m
"C.6" Flue length	Given in full metres (round up if necessary) Note <i>An additional length of 1 m must be factored in for every flue bend.</i>



Commissioning assistant sequence	Explanations and references
"C.7" Operating mode	4 - Weather-compensated 13 - Constant operation with optional room thermostat 14 - OpenTherm 15 - Individual room control 16 - Individual room control with modulation Note <i>Operating modes 15 and 16 can only be set via the software tool. If operating mode 15 or 16 is set, low power radio cannot be switched off.</i>
"C.8" System scheme (depending on appliance type, not all schemes possible)	1 - 1 direct heating circuit without low loss header 3 - 1 direct heating circuit without low loss header with DHW cylinder
"C.9" External heating circuit hook-up	Note <i>Only for weather-compensated operation.</i> 0 - No external heating circuit hook-up 1 - External heating circuit hook-up HC1
	After the final setting has been completed, "En" appears on the display. Confirm with "OK" . When commissioning starts, the flue gas temperature sensor test begins and "Fs" is shown on the display.
The system carries out a restart.	

Automatic flue gas temperature sensor check

The display shows: **"Er"**

If the flue gas temperature sensor is not positioned correctly, fault message 416 appears.

For further details regarding the flue gas temperature sensor test, see "Repairs".

If fault message 416 appears, reposition the flue gas temperature sensor in the flue gas connection. Check for leaks on the flue gas side.

Note

The burner remains locked out until the test has been passed.

When the fault has been remedied, turn the ON/OFF switch off and back on again.

Switching WiFi on/off

The appliance is equipped with an integrated (2.4 GHz) WiFi communication module with extended type plate.

This WiFi communication module supports commissioning, maintenance and servicing with "ViGuide" online or the "ViGuide App" as well as operation via the "ViCare app".

Three labels with the access details required for establishing the connection are attached at the factory to the front of the programming unit. The access code is marked with a "WiFi symbol".



Commissioning the system (cont.)

Remove these 3 labels. Apply the labels in the following positions:


- For commissioning, affix a label to the place marked on the type plate.
- For later use, apply a label here:



Fig. 22

- Affix label in the field provided for the purpose in the operating instructions.

Switch on the WiFi connection. Establish a connection to the router:


- Information on WiFi: See chapter "WiFi operational reliability and system requirements".
-  **Establishing an internet connection**
Operating instructions

Note

If "E10" is displayed, the connection to the home network could not be established. Check the router and the network password.

If "E12" is displayed, the connection to the server could not be established. Re-establish the connection at a later time.

Note

If the communication module is to be switched on or off, press  and **OK** simultaneously for 4 s.



Filling the heating system

Fill water

As a heat transfer medium for DHW heating, the heating water must meet fluid category ≤ 3 . This requirement is met if water of potable quality is used as heating water. For example, if additives are used, the additive manufacturer must specify which category the treated heating water comes under.

! Please note

Unsuitable fill water increases the level of deposits and corrosion and may lead to appliance damage.

- Flush the heating system thoroughly before filling.
- Only use fill water of potable water quality.
- Special antifreeze suitable for heating systems can be added to the fill water. The antifreeze manufacturer must verify its suitability.
- Fill and top-up water with a water hardness above 300 ppm must be softened, e.g. with a small softening system for heating water.

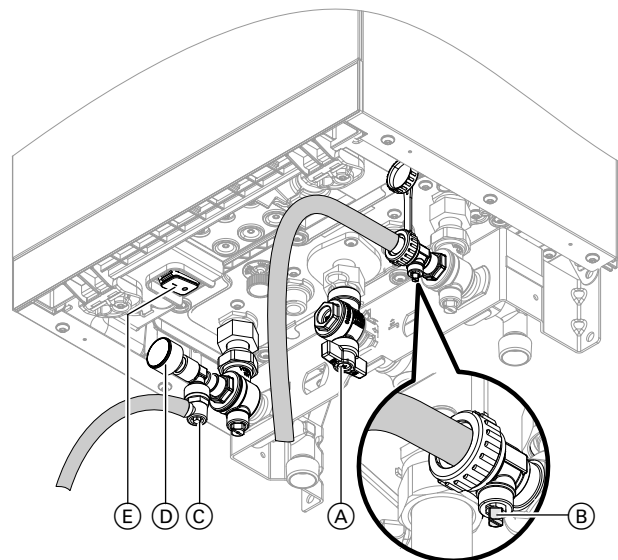


Fig. 23

- Ⓔ ON/OFF switch

1. Check the pre-charge pressure of the expansion vessel.
2. Close gas shut-off valve Ⓐ.
3. Activate the filling function (see commissioning assistant or following chapter).





Filling the heating system (cont.)

4. Fill the heating system at boiler drain & fill valve (B) in the heating return (on the connection set or on site). Minimum system pressure > 1.0 bar (0.1 MPa). Check the system pressure at pressure gauge (D). The indicator must be in the green band. If necessary, open the on-site air vent valves.
5. Fit hose to air vent valve (C). Route the hose into a suitable container or drain outlet.
6. Close the shut-off valves on the heating water side.
7. Open air vent valve (C) and fill valve (B) in the heating return. Vent (flush) under mains pressure until no more air noise is audible.
8. Close air vent valve (C) and boiler drain & fill valve (B). Check the system pressure at pressure gauge (D). The indicator must be in the green band.
9. Open the shut-off valves on the heating water side.

Note

Ensure that the safety valve does not respond when you are filling the system. If the flow rate through the safety valve becomes too high, water may enter the combustion chamber.

Activating the filling function

If the filling function is to be activated after commissioning.

Tap the following buttons:

1. and **OK** simultaneously for approx. 4 s, then release.
2. Use to select "b.5" for the commissioning assistant.
3. **OK**
4. The display shows "AP". Press for 4 s.
5. Use to select "C.1" for the filling function.
6. **OK**
7. to select "ON" for filling.
8. **OK**
The filling function is activated. The display shows a rotating rectangle. The filling function ends automatically after 20 min or press for 4 s.



Checking all connections on the heating water and DHW sides for leaks



Danger

There is a risk of electric shock from escaping heating water or DHW. When commissioning and after carrying out maintenance work, check all water side connections for leaks.



Please note

Leaking hydraulic connections lead to appliance damage.

- Check the internal and on-site hydraulic connections for leaks.
- In the event of leaks, switch off the appliance immediately. Drain the heating water. Check the seating of seal rings. **Always** replace displaced seal rings.



Venting the heating system

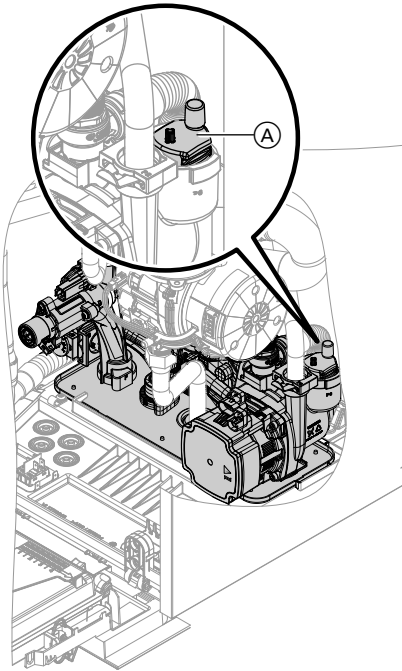


Fig. 24

1. Check whether the air vent screw in quick-action air vent valve (A) of the heating circuit pump is open.
2. Close the gas shut-off valve and switch the appliance ON.
3. Activate the venting program (see commissioning assistant or following chapter).
4. Adjust the system pressure.
The display shows the system pressure.
5. Disconnect the supply hose from the boiler drain & fill valve.
6. Open the gas shut-off valve.

Note

Leave the quick-action air vent valve open once the venting program has finished.

Activating the venting function

If the venting function is to be activated after commissioning.

Tap the following buttons:

1. and **OK** simultaneously for approx. 4 s, then release.
2. Use to select "**b.5**" for the commissioning assistant.
3. **OK**
4. The display shows "**AP**".
Press for 4 s.
5. Use to select "**C.2**" for venting.
6. **OK**
7. should be used to select "**ON**" to switch on venting.
8. **OK**
The venting function is activated. The display shows a rotating rectangle.
The venting function ends automatically after 20 min, or press for 4 s.



Checking the gas type

The boiler is equipped with an electronic combustion controller that adjusts the burner for optimum combustion in accordance with the prevailing gas quality.

- Operation with natural gas therefore requires no adjustment across the entire Wobbe index range. The boiler can be operated within the Wobbe index range 9.5 to 15.2 kWh/m³ (34.2 to 54.7 MJ/m³).
 - For operation with LPG, the gas type needs to be changed on the control unit (see following chapter).
1. Determine the gas type and Wobbe index by asking your local gas supply utility or LPG supplier.
 2. Record the gas type in the report.

Changing the gas type for operation with LPG (not for appliances with multiple connection)

1. To change the gas type on the control unit, see "Commissioning the system with the commissioning assistant"
2. Affix label "G31" (supplied with the technical documentation) next to the type plate on the cover panel.

Note

No mechanical adjustments are made to the gas solenoid valve.



Removing the front panel



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- **Do not touch** the wiring chambers (control unit and mains connections).
- When working on the appliance, isolate the system from the power supply, e.g. at a separate MCB/fuse or a mains isolator. Check the system is no longer live and safeguard against reconnection.
- Prior to working on the appliance, wait at least 4 min until the voltage has completely dropped out.



Removing the front panel (cont.)

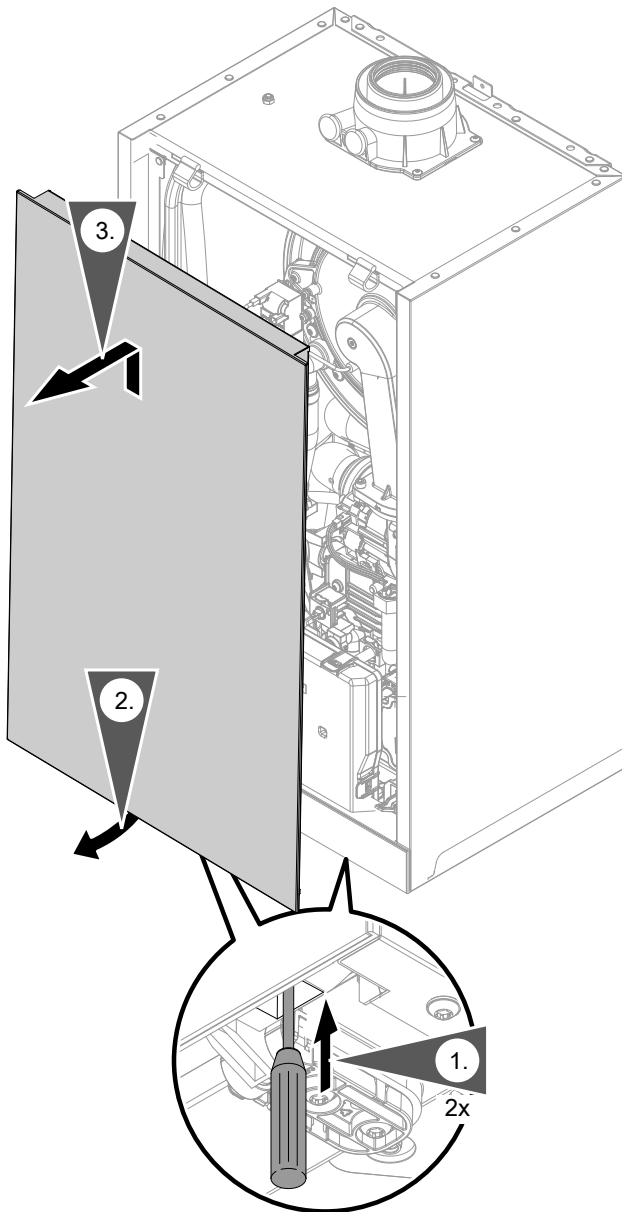


Fig. 25



Checking the static pressure and supply pressure



Danger

CO formation as a result of incorrect burner adjustment can have serious health implications. Always carry out a CO test before and after work on gas appliances.

Note

Operation with LPG:

Purge the LPG tank twice on commissioning/replacement. Vent the tank and gas connection line thoroughly after purging.

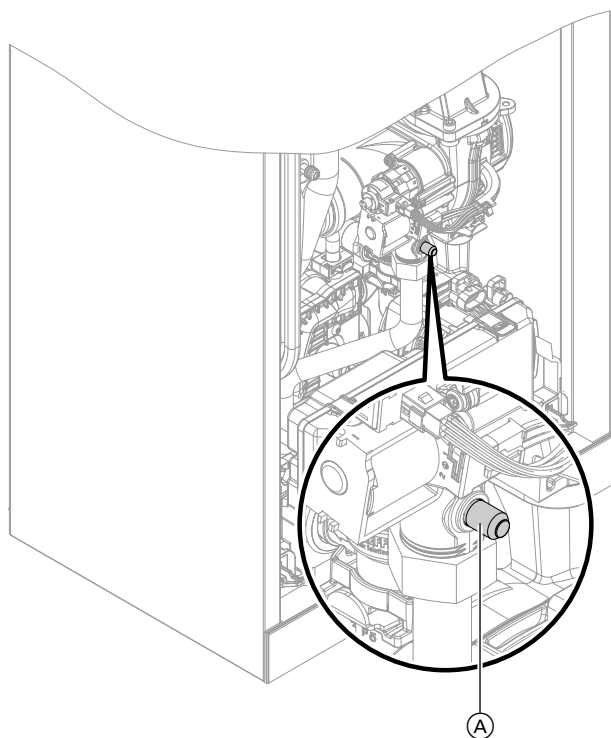


Fig. 26

1. Turn off the ON/OFF switch.
2. Close the gas shut-off valve.
3. Undo screw (A) in the test connector on the gas solenoid valve, but do not remove it. Connect the pressure gauge.
4. Open the gas shut-off valve.
5. Measure the static pressure and record it in the report.
Set value: Max. 57.5 mbar (5.75 kPa).
6. Turn on the ON/OFF switch and start the boiler.

Note

During commissioning, the appliance can enter a fault state if there are airlocks in the gas line. Reset the appliance after approx. 5 s (see operating instructions).

7. Measure the supply (flow) pressure. For set values, see the following table.

Note

Use a suitable measuring device with a resolution of at least 0.1 mbar (0.01 kPa) to check the supply pressure.

8. Record the measured value in the report. Implement measures as indicated in the table below.
9. Shut down the boiler. Close the gas shut-off valve. Remove the pressure gauge. Use the screw to close test connector (A).
10. Open the gas shut-off valve and start the appliance.



Danger

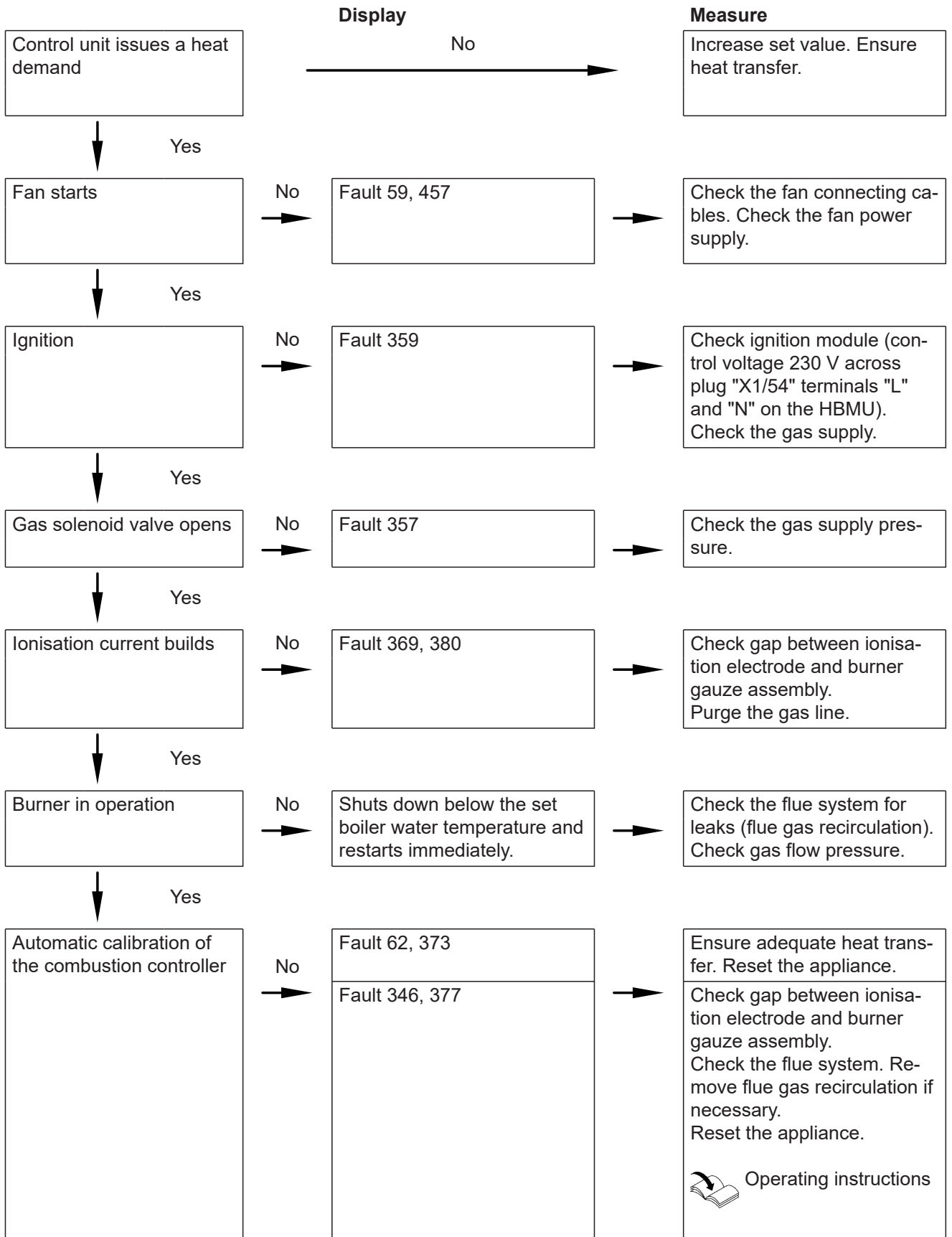
Gas escaping from the test connector leads to a risk of explosion. Check gas tightness at test connector (A).

11. Fit front panel (see installation sequence).

Supply pressure (flow pressure)		Measures
With natural gas	For LPG	
< 13 mbar (1.3 kPa)	< 25 mbar (2.5 kPa)	Do not start the appliance. Notify the gas supply utility or LPG supplier.
13 to 25 mbar (1.3 to 2.5 kPa)	25 to 57.5 mbar (2.5 to 5.75 kPa)	Start the boiler.
> 25 mbar (2.5 kPa)	> 57.5 mbar (5.75 kPa)	Connect a separate gas pressure governor upstream of the system. Set the pre-charge pressure to 20 mbar (2.0 kPa) for natural gas and 50 mbar for LPG. Notify the gas supply utility or LPG supplier.



Function sequence and possible faults



For further details regarding faults, see chapter "Troubleshooting".



Setting the maximum heating output

A limit can be set on the maximum heating output for **heating mode**. The limit is set via the modulation range.

Note

The flow rate must be checked before the max. heating output can be adjusted. Ensure adequate heat transfer.

Tap the following buttons:

1. and **OK** simultaneously for approx. 4 s, then release.
2. Use to select "b.2" for system configuration.

3. **OK**
4. Use to select "7" for max. heating output.
5. **OK**
6. Use to set the required value in % of rated heating output. Delivered condition 100 % (100 % = "HI" on the display).
7. **OK**



Performing an actuator test

Actuator test only adjustable via the software tool.



Adjusting the integral circulation pump rate

Operation of the integral circulation pump as heating circuit pump for heating circuit 1

The pump speed and consequently the pump rate are controlled subject to the outside temperature and the switching times for heating mode or reduced mode. The max. speed for heating mode can be matched to the existing heating system at the control unit.

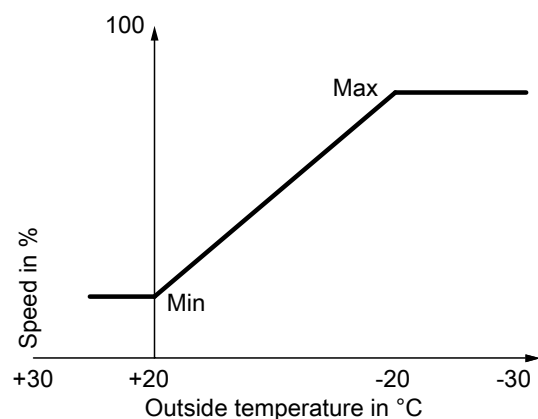


Fig. 27

Setting (%) in system configuration: See page 56.

- In the delivered condition, the minimum pump rate and the maximum pump rate are set to the following values:

Rated heating output in kW	Speed settings in the delivered condition in %	
	Min. pump rate	Max. pump rate
19	40	100
25	40	100
32	40	100

- In the following system conditions, the internal circulation pump is operated at a constant speed:
 - Constant operation



Adjusting the integral circulation pump rate (cont.)

Residual heads of the integral circulation pump 19 to 25 kW

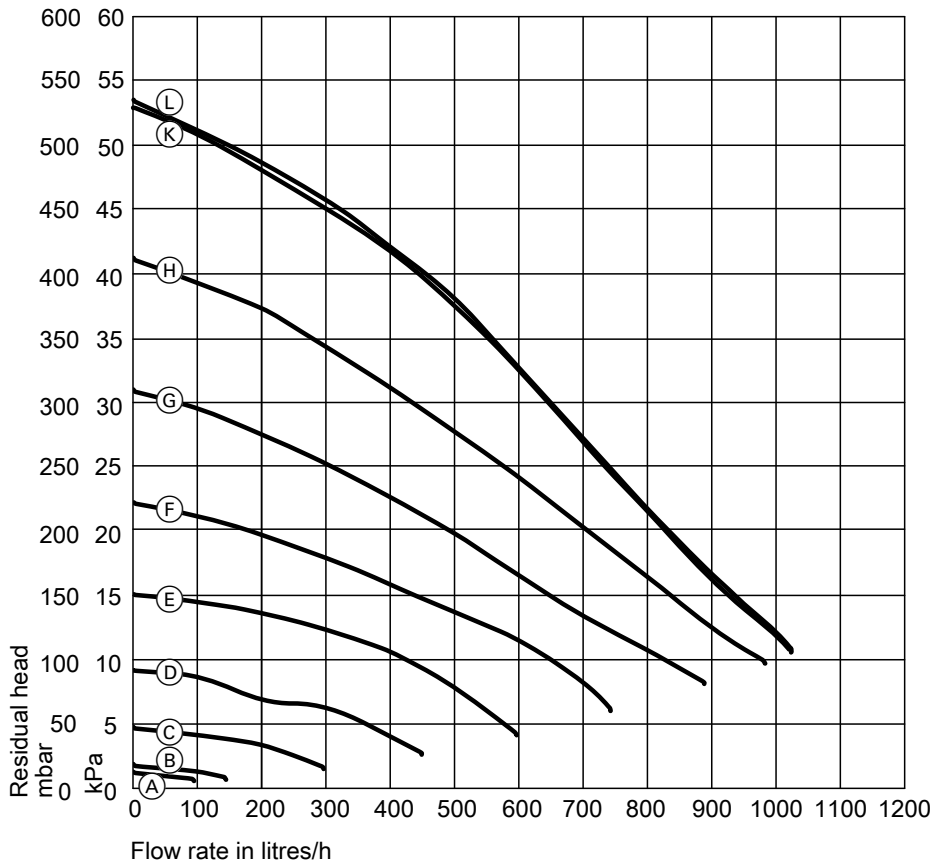


Fig. 28

Curve	Pump rate of circulation pump
(A)	0 %
(B)	10 %
(C)	20 %
(D)	30 %
(E)	40 %
(F)	50 %
(G)	60 %
(H)	70 %
(K)	80 %
(L)	90 %



Residual heads of the integral circulation pump 32 kW

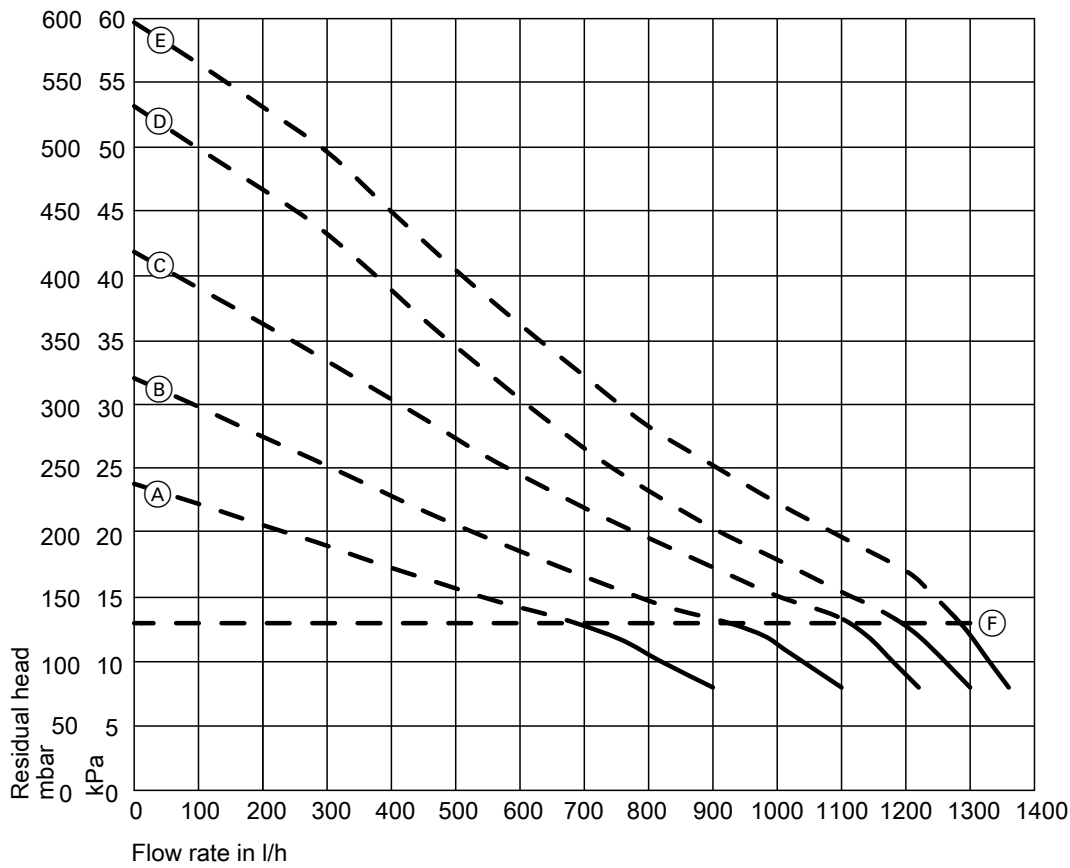


Fig. 29

(F) Upper operational limit

Curve	Pump rate of circulation pump
(A)	60 %
(B)	70 %
(C)	80 %
(D)	90 %
(E)	100 %



Checking the balanced flue system for leaks (annular gap test)

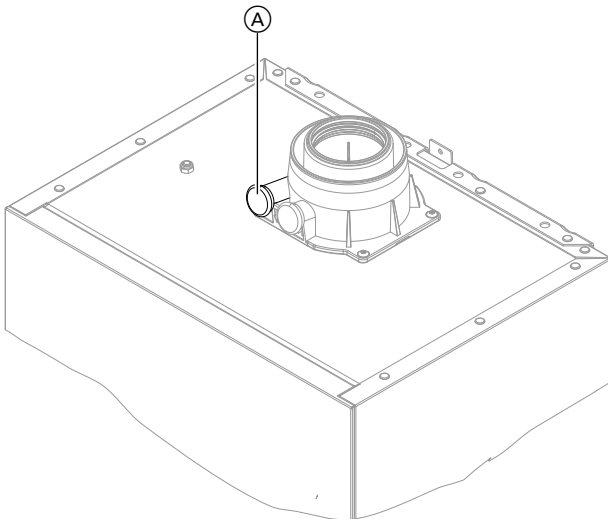


Fig. 30

Ⓐ Combustion air aperture

For balanced flue systems tested together with the heat generator, there is no requirement for a tightness test (overpressure test) during commissioning by the flue gas inspector.

In this case, we recommend that a simple tightness test is carried out during system commissioning. For this, check the CO₂ or O₂ concentration in the combustion air at the annular gap of the balanced flue pipe. If the CO₂ concentration is less than 0.2 % or the O₂ concentration is greater than 20.6 %, the flue pipe is deemed to be sufficiently gas-tight.

If actual CO₂ values are greater or O₂ values are lower, then pressure test the flue pipe with a static pressure of 200 Pa.



Please note

If the test port is not sealed, combustion air is drawn in from the room. After the tightness test, re-seal the test port with the plug.



Burner adjustment when connecting multiple flues to a shared flue system

Note

Only make this adjustment on appliances suitable for multiple connection.

For suitable Vitodens appliances, see pricelist.

When connecting several Vitodens 050-W to a common flue system:

For multiple connection, in the **commissioning assistant** use "C.5" and "C.6" to match the burner setting to the flue system. See page.

System conditions:

- Shared flue in shaft \varnothing 100 mm
- Balanced flue connection pipe from boiler to shaft, \varnothing 80/125 mm
- Minimum shaft cross-section
 - Square: 175 x 175 mm
 - Round: \varnothing 195 mm
- Height between floors min. 2.5 m
- Max. 6 boilers with the same rated heating output connected to the flue system



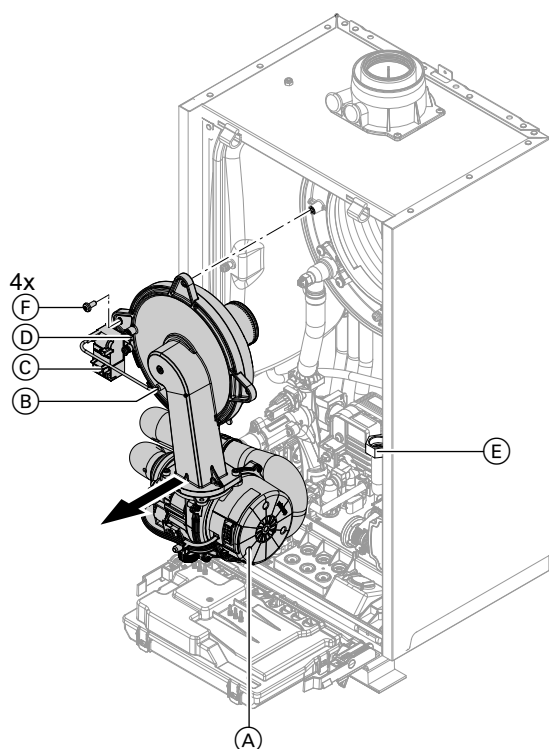
Removing the burner



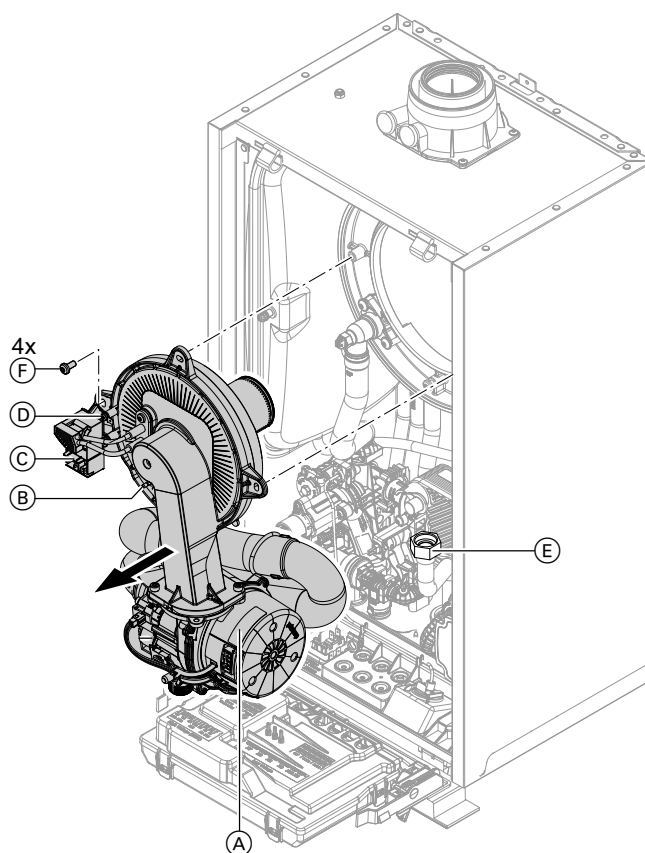
Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- **Do not touch** the wiring chambers (control unit and mains connections).
- When working on the appliance, isolate the system from the power supply, e.g. at a separate MCB/fuse or a mains isolator. Check the system is no longer live and safeguard against reconnection.
- Prior to working on the appliance, wait at least 4 min until the voltage has completely dropped out.



19, 25 kW



32 kW

1. Turn off the ON/OFF switch.
2. Close the gas shut-off valve and safeguard against reopening.
3. Disconnect cables and leads from:
 - Fan motor (A) (2 plugs)
 - Ionisation electrode (B)
 - Ignition unit (C)
 - Earth (D)
4. Undo gas supply pipe fitting (E).
5. Undo 4 screws (F) and remove the burner.

Note

Cover gas connection (E) so that no small parts can fall into it.



Checking the burner gasket and burner gauze assembly

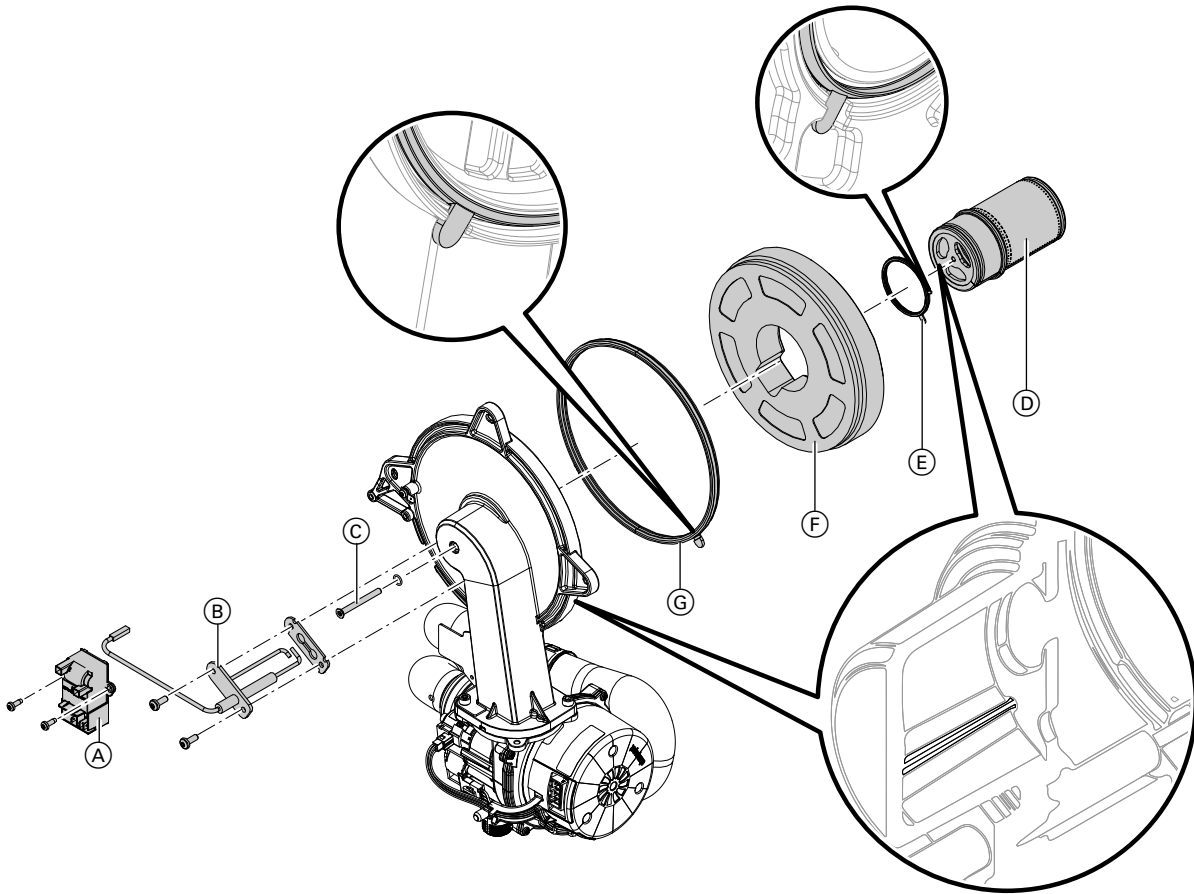


Fig. 31 19, 25 kW



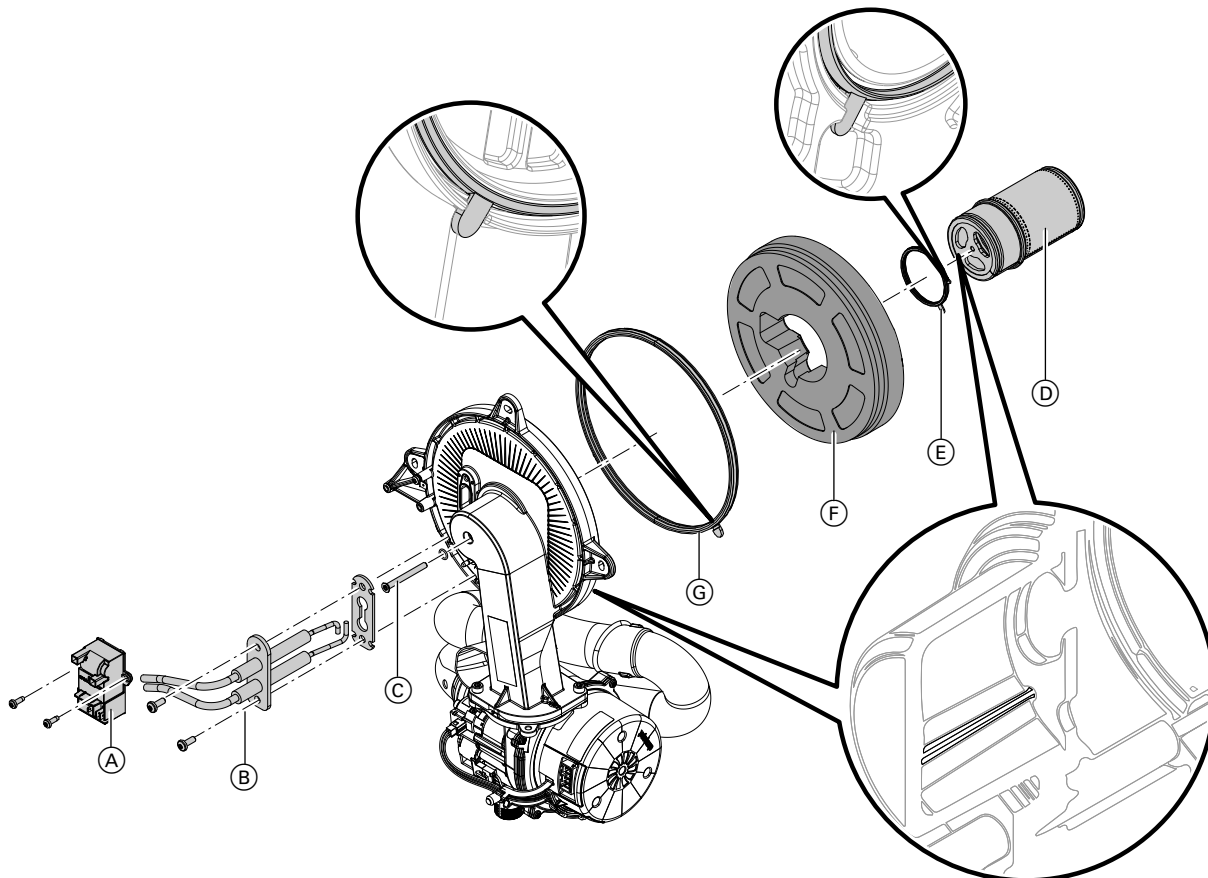


Fig. 32 32 kW

Check burner gauze assembly ④, electrodes ②, thermal insulation ring ⑥ and gasket ⑦ for damage. Only remove and replace components if they are damaged or worn.

Note

If replacing the burner gauze assembly, also replace the gauze assembly gasket and the fixing screw.

1. Disconnect plug with ignition electrode leads from ignition unit ①.
2. Remove electrodes ②.
3. Undo Torx screw ③. Hold onto burner gauze assembly ④ when undoing the screw.
4. Remove burner gauze assembly ④ with gasket ⑤ and thermal insulation ring ⑥. Check components for damage.
5. Install new burner gasket ⑦. Observe correct installation position. Align the tab as per the diagram.
6. Insert thermal insulation ring ⑥ and burner gauze assembly ④ with gasket ⑤. Observe correct installation position. Align the tab as per the diagram.
7. Align the hole in burner gauze assembly ④ with the burner door pin. Secure burner gauze assembly ④ and gasket ⑤ with Torx screw ③. Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life. Observe torque settings if a torque wrench is available. Torque: 3.0 Nm.
8. Check thermal insulation ring ⑥ for firm seating.
9. Fit electrodes ②. Check clearances, see following chapter. Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life. Observe torque settings if a torque wrench is available. Torque: 4.5 Nm.



Checking and adjusting the ignition and ionisation electrodes

Burners 19, 25 kW

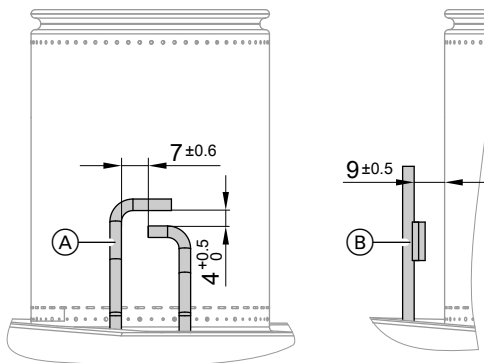


Fig. 33

- (A) Ignition electrodes
- (B) Ionisation electrode

1. Check the electrodes for wear and contamination.
2. Clean the electrodes with a small brush (not a wire brush) or sandpaper.
3. Check the electrode gaps. If the gaps are not as specified or the electrodes are damaged, replace the electrodes and gaskets and adjust them as required.
Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life.
Observe torque settings if a torque wrench is available.
Tighten the electrode fixing screws to a torque of 4.5 Nm.

Burner 32 kW

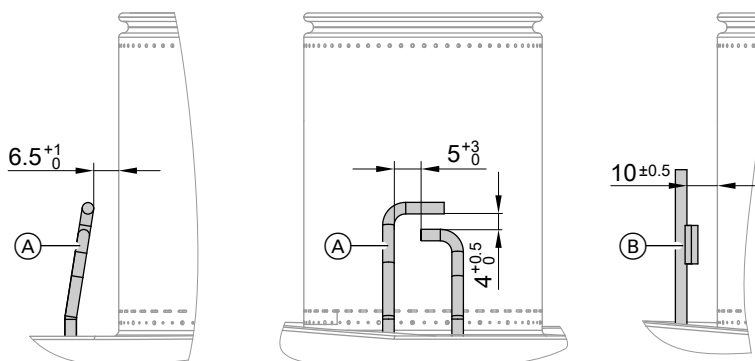


Fig. 34

- (A) Ignition electrodes
- (B) Ionisation electrode

1. Check the electrodes for wear and contamination.
2. Clean the electrodes with a small brush (not a wire brush) or sandpaper.



Checking and adjusting the ignition and... (cont.)

3. Check the electrode gaps. If the gaps are not as specified or the electrodes are damaged, replace the electrodes and gaskets and adjust them as required.
Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life.
Observe torque settings if a torque wrench is available.
Tighten the electrode fixing screws to a torque of 4.5 Nm.



Checking the back draught safety devices

Only for multiple connection to a flue system or multi boiler systems with a flue gas cascade

Back draught safety device in the mixing shaft of the burner

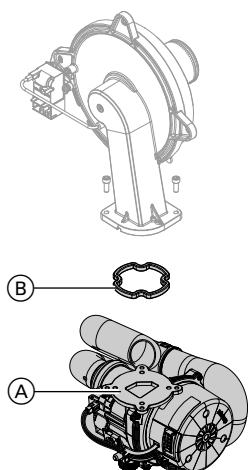


Fig. 35

1. Undo 2 screws and remove fan (A).
2. Remove back draught safety device (B).
3. Check the damper and gasket for dirt and damage. Replace if necessary.
4. Refit back draught safety device (B).

Note

Observe correct installation position!

5. Refit fan (A) and secure with 2 screws.
Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life.
Observe torque settings if a torque wrench is available.
Torque: 4.0 Nm

Back draught safety device in the flue gas connection

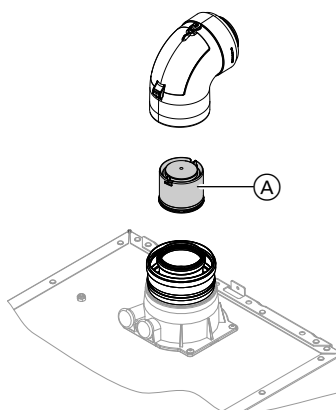


Fig. 36

1. Remove the balanced flue system.

Note

If the balanced flue system cannot be removed, clean and check the back draught safety device via the inspection cover.

2. Check back draught safety device (A) for dirt, ease of movement and function.
3. Refit the balanced flue system.
4. Pour a small amount of water through the inspection port to ensure the back draught safety device is working.



Cleaning the heating surfaces

! Please note
Scratches to the surfaces of the heat exchanger that come into contact with hot gas can result in corrosion damage. Brushing can cause deposits to become lodged in the gaps between the coils. **Do not use brushes to clean the heating surfaces.**

! Please note
Prevent damage due to cleaning water. Cover electronic components with suitable watertight material.

Note

*Discolouration on the heat exchanger surface is a normal sign of use. It has no bearing on the function or service life of the heat exchanger.
The use of chemical cleaning agents is not required.*

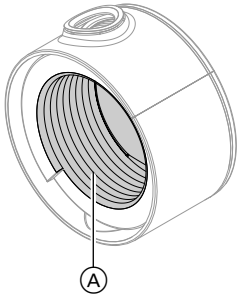


Fig. 37

1. Use a vacuum cleaner to remove combustion residues from heating surface (A) of the heat exchanger.
2. Flush heating surface (A) with water.
3. Check condensate drain. Clean the trap: See the following chapter.
4. Check the thermal insulation mat (if fitted) in the heat exchanger for damage; replace if necessary.



Checking the condensate drain and cleaning the trap

! Please note
Prevent damage due to condensate. Cover electronic components with suitable watertight material.

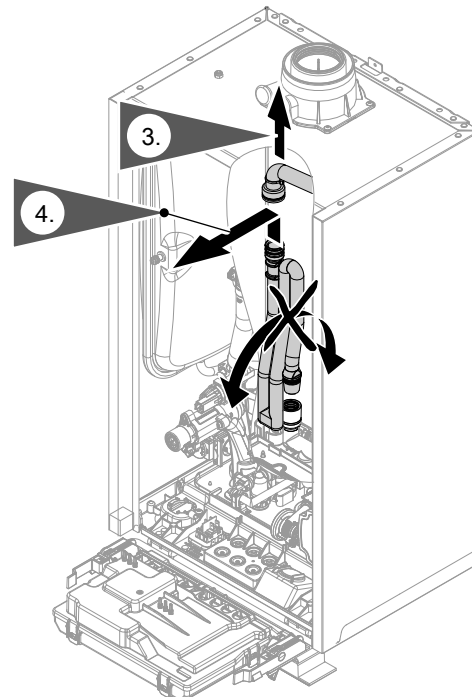


Fig. 38

1. Pivot the HBMU heat management unit forwards.



Checking the condensate drain and cleaning the... (cont.)

2. Cover electronic components with suitable water-tight material.
3. Remove the black supply hose.
4. Pull trap upwards out of the drain hose.
5. Hold trap as straight as possible and remove. Ensure that no condensate runs out.
6. Clean the trap.
7. Fill the trap with water and refit it on the drain hose.



Please note

If the trap is not filled with water, flue gas can escape.
Only start the appliance when the trap has been filled.
Check that the trap is seated correctly.

8. Refit supply hose.



Danger

Risk of electric shock from escaping condensate
Check the connections for leaks and check that the trap is seated correctly.

Note

Route the drain hose without any bends and with a constant fall.

Multi boiler system:

Clean the trap in the flue gas collector as well.



Installing the burner

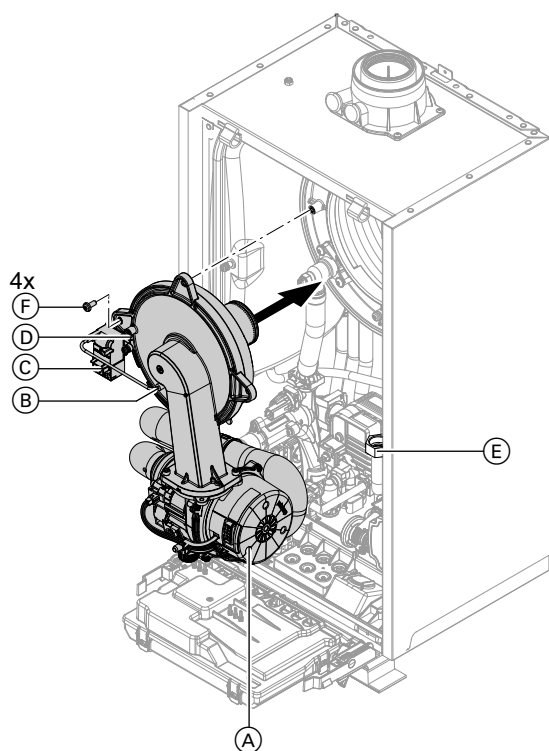



Fig. 39

1. Insert the burner. Tighten screws (F) diagonally. Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life. Observe torque settings if a torque wrench is available.
Torque: 6.5 Nm
2. Fit gas connection pipe (E) with a new gasket. Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life. Observe torque settings if a torque wrench is available.
Check for gas tightness to BSI 6891.
Torque: 30 Nm


 **Installing the burner** (cont.)

3. Check the gas connections for leaks.

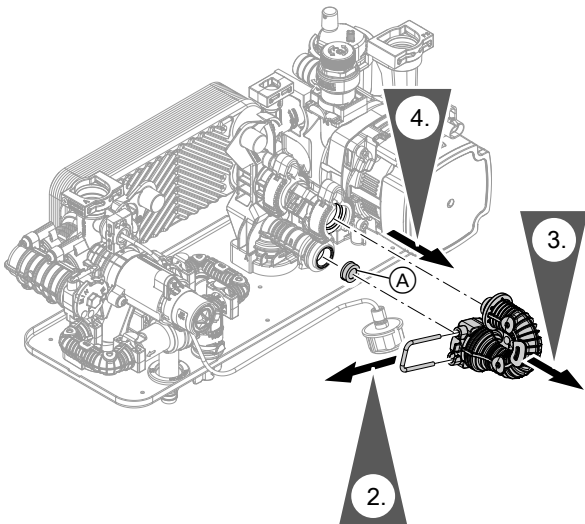
 **Danger**
Escaping gas leads to a risk of explosion. Check all fittings for gas tightness. In the case of wall mounted appliances, also check the gas shut-off valve fitting on the underside.

4. Connect the cables/leads:

- Fan motor (A) (2 plugs)
- Ionisation electrode (B)
- Ignition unit (C)
- Earth (D)

 **Checking the neutralising system (if installed)**

 **Checking the flow limiter (only for gas condensing combi boiler)**



1. Drain the boiler on the DHW side.
2. Remove the spring clip.
3. Remove the DHW flow sensor.
4. Check flow limiter (A). Replace if scaled or damaged.
5. Mount DHW flow sensor with new gaskets.


 **Danger**
Risk of electric shock from escaping heating water or DHW. Check all water side connections for leaks.

Fig. 40

Note
The flow rate should be set to a Δt of 35 K.

Flow limiter

Appliance type	Flow rate l/min	Colour
B0KA-25 (GB)	10	Red
B0KA-30 (GB)	12	Pink
B0KA-30-M (GB)	12	Pink
B0KA-35 (GB)	14	Blue



Checking the expansion vessel and system pressure

Note


The expansion vessel can lose some of its charge pressure over time. When the boiler heats up, the pressure rises to 2 or 3 bar (0.2 or 0.3 MPa). The safety valve may also respond and discharge the excess pressure.

Therefore check the expansion vessel pre-charge pressure annually.

Check whether the installed expansion vessel is adequate for the system water volume. Carry out this test on a cold system.

1. Drain the system until "0" is shown on the display.

Note

For pressure indicator on home screen, press  repeatedly until the pressure gauge symbol appears.

2. If the pre-charge pressure of the expansion vessel is lower than the static system pressure: Top up with nitrogen at the valve of the diaphragm expansion vessel until the pre-charge pressure is 0.1 to 0.2 bar (10 to 20 kPa) higher than the static system pressure.

3. Top up with water until the charge pressure of the cooled system is at least 1.0 bar (0.1 MPa), and is 0.1 to 0.2 bar (10 to 20 kPa) higher than the pre-charge pressure of the expansion vessel. Permiss. operating pressure: 3 bar (0.3 MPa)

Note

The expansion vessel is supplied from the factory with a pre-charge pressure of 0.7 bar.

Do not allow the pre-charge pressure to fall below this value (boiling noises). This also applies to single floor heating systems or attic heating centres (no static pressure).

Top up with water until the charge pressure is 0.1 to 0.2 bar above the pre-charge pressure.



Checking the safety valve function



Checking the electrical connections for firm seating



Danger

Contact with live components can lead to serious injury from electric current. Some components on PCBs remain live even after the power supply has been switched off.

- **Do not touch** the wiring chambers (control unit and mains connections).
- When working on the appliance, isolate the system from the power supply, e.g. at a separate MCB/fuse or a mains isolator. Check the system is no longer live and safeguard against reconnection.
- Prior to working on the appliance, wait at least 4 min until the voltage has completely dropped out.



Checking all gas equipment for leaks at operating pressure



Danger

Escaping gas leads to a risk of explosion. Check gas equipment (including inside the appliance) for leaks.



Checking all gas equipment for leaks at... (cont.)

Note

Only use suitable and approved leak detection agents (EN 14291) and devices for the tightness test. Leak detection agents with unsuitable constituents (e.g. nitrides, sulphides) can cause material damage. Remove residues of the leak detection agent after testing.



Fitting the front panel

See page 29.



Checking the combustion quality

The electronic combustion controller automatically ensures optimum combustion quality. During commissioning/maintenance, only the combustion values need to be checked. To do this, test the CO content and CO₂ or O₂ content, and record these in the report on page 94.

Note

To prevent operating faults and damage, operate the appliance with uncontaminated combustion air.

Permissible CO content

The CO content must be < 1000 ppm for all gas types.

Permissible CO₂ or O₂ content

Operation with natural gas

Rated heating output (kW)	CO ₂ content (%)		O ₂ content (%)	
	Upper heating output	Lower heating output	Upper heating output	Lower heating output
19	7.3 to 10.5	7.3 to 10.5	2.1 to 8.4	2.1 to 8.4
25	7.3 to 10.5	7.3 to 10.5	2.1 to 8.4	2.1 to 8.4
32	7.3 to 10.0	7.3 to 10.5	3.1 to 7.9	2.1 to 7.9

Operation with LPG

Rated heating output (kW)	CO ₂ content (%)		O ₂ content (%)	
	Upper heating output	Lower heating output	Upper heating output	Lower heating output
19	8.4 to 11.8	8.4 to 11.8	3.1 to 8.1	3.1 to 8.1
25	8.4 to 11.8	8.4 to 11.8	3.1 to 8.1	3.1 to 8.1
32	8.4 to 11.8	8.4 to 11.8	3.1 to 8.1	3.1 to 8.1

If the actual CO, CO₂ or O₂ values lie outside their respective ranges, proceed as follows:

- Check the balanced flue system for leaks: See page 43.
- Check the ionisation electrode and connecting cable: See page 47.

Note

During commissioning, the combustion controller carries out an automatic calibration. Allow approx. 50 s after the burner has started before testing the emissions.



Checking the combustion quality (cont.)

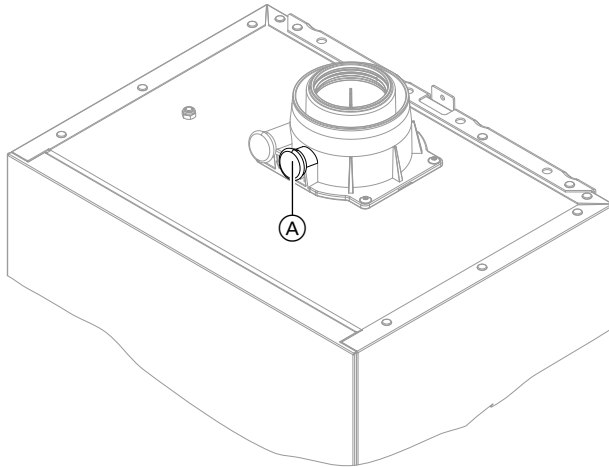


Fig. 41

1. Connect a flue gas analyser at flue gas port (A) on the boiler flue connection.
2. Open the gas shut-off valve. Start the boiler. Create a heat demand.
3. Adjust the lower heating output. See the following chapter.
4. Check the CO₂ content. If the actual value deviates from the permissible ranges, implement steps listed above.
5. Enter the actual value into the report.
6. Adjust the upper heating output. See the following chapter.
7. Check the CO₂ content. If the actual value deviates from the permissible ranges by more than 1 %, implement steps listed above.
8. Enter the actual value into the report.
9. Re-seal test port (A).



Danger

Escaping flue gas can damage your health. Check test port (A) for leaks.

Regulating to the upper/lower heating output

Note

Ensure adequate heat transfer.

Tap the following buttons:

1. and **OK** simultaneously for approx. 4 s, then release.
2. Use to select "**b.6**" for the upper/lower heating output.
3. **OK**
4. Use to set the value.
 "OF" - off
 "1" - Min. heating output
 "2" - Max. heating output
5. **OK**
 Burner is operating with correspondingly adjusted heating output.



Checking the flue system for unrestricted flow and leaks



Checking the external LPG safety valve (if installed)



Matching the control unit to the heating system

The control unit must be matched to the system equipment level.

Set the parameters according to the accessories fitted:



Accessory installation instructions



Adjusting the heating curve

Tap the following buttons:

1.

2. Use to select "P.3" for the heating curve.

3. **OK**

4. Use to adjust the slope.

5. **OK**

6. Use to adjust the level.

7. **OK** to confirm



Instructing the system user

The system installer should hand the operating instructions to the system user and instruct the user in operating the system.

This includes all components installed as accessories, e.g. remote control units. In addition, the system installer must make the user aware of the required maintenance work.

DHW hygiene

For optimum DHW hygiene, avoid DHW temperatures that are < 50 °C. For larger systems and systems with low water exchange, the temperature should not drop below < 60 °C.

Inform the system user what DHW temperatures should be set and the risks associated with having a higher outlet temperature at the draw-off points.

System configuration (parameters)



Calling up parameters

Note


The display and setting of some parameters is dependent on:

- Heat generator
- Connected accessories and the functions associated with them

Tap the following buttons:

1.  and **OK** simultaneously for approx. 4 s, then release.
2. Use  to select "b.2" for system configuration.

3. OK

4. Use  to select the parameter for adjustment. See tables below.

5. OK

6.  for the required value.

7. OK

Note


Further parameters can be called up via the software tool.

Parameters

Note

Parameter values in **bold** are factory settings.

3 "Scald protection"

Setting		Explanations
Off	0	The adjustable DHW temperature is limited to a maximum value. Scald protection off  Danger Risk of injury due to higher DHW temperature. Inform the system user of the risk from the higher outlet temperature at the draw-off points.
ON	1	Scald protection on (max. DHW temperature 60 °C) Note Even with the scald protection switched on, higher outlet temperatures may occur at the draw-off points in the following cases: ▪ While the appliance is being calibrated

4 "Max. speed of speed-controlled primary/heating circuit pump in standard mode, heating circuit 1"

Setting		Explanations
	...	Maximum speed of the internal circulation pump in heating mode with standard room temperature Delivered condition specified by settings specific to the heat generator
	0 to 100	Maximum speed adjustable from 0 to 100 %

Parameters (cont.)**6 "Minimum heating output"**

Setting		Explanations
	...	A limit can be set on the minimum heating output for heating mode.
	0 to 100	Delivered condition specified by settings specific to the appliance Adjustable from 0 to 100 %

7 "Maximum heating output"

Setting		Explanations
	100	A limit can be set on the maximum heating output for heating mode.
	0 to 100	Heating output in the delivered condition 100 % Adjustable from 0 to 100 %

8 "Maximum flow temperature limit, heating circuit 1"

Setting		Explanations
		Maximum flow temperature limit for the heating circuit Maximum limit in the delivered condition 82 °C Setting range limited by heat generator-specific parameters

Energy saving functions (setting only via software tool)**2426.1 Weather-compensated heating circuit pump logic function (only for weather-compensated control units).**

Setting		Explanations
		If the outside temperature is above the threshold value (the selected set room temperature plus the hysteresis in K), the heating circuit pump is switched off. If the outside temperature is below the threshold value (selected set room temperature plus hysteresis in K), the heating circuit pump is switched on.

2426.3 Room temperature-dependent heating circuit pump logic for heating circuit 1 (only for weather-compensated control units).

Setting		Explanations
		If the actual room temperature is above the threshold value (selected set room temperature plus offset in K), the heating circuit pump is switched off. If the actual room temperature is below the threshold value (selected set room temperature plus offset in K), the heating circuit pump is switched on.

1667.0 Pump activation, heating circuit pump in standby mode (via software tool)

Setting		Explanations
	0	Operating mode, heating circuit pump
	1 to 24	In "Standby mode" = permanently switched off When in "Standby mode", switched on 1 to 24 times a day for 10 min in constant operation and for 50 min in weather-compensated mode

System configuration (parameters)

Parameters (cont.)

1395.1 "Heating limit: Economy function, outside temperature, heating circuit 1"

Setting		Explanations
25 °C	25 10 to 35	Heating circuit pump logic function (summer economy control): Heating circuit pump switches off when outside temperature is 1 K above selected value. Heating circuit pump switches back on when outside temperature is 1 K below selected value. Heating limit at outside temperature 25 °C Heating limit adjustable from 10 to 35 °C


2855.1 "Additional (passive) frost protection configuration, heating circuit 1"

Setting		Explanations
	1	= 1 °C Setting range: -9 °C to +3 °C If the outside temperature falls below the set outside temperature limit, the corresponding heating circuit pump switches on (applies only to weather-compensated operation).


Service menu

Calling up the service menu

Tap the following buttons:

1.  and **OK** simultaneously for approx. 4 s, then release.
2. Select the required menu section (e.g. **"b.1"** Connect with software tool).

Note

Tap  to return to the service menu

Note

Not all menu sections will be available, depending on the system equipment level.

Service menu overview

Service	
Er Active messages	
b.1 Connect with software tool.	
b.2 System configuration	
b.3 Diagnostics	
	d.1 Outside temperature
	d.2 Heat generator flow temperature
	d.3 Primary pump speed %
	d.4 Flue gas temperature
	d.5 Burner hours run
	d.6 Burner output
	d.7 3-way valve position
	0 = Heating
	1 = Middle position (if installed)
	2 = DHW
	d.8 Serial number of heat generator
	d.9 Heating circuit 1 flow temperature
b.4 Message history	
b.5 Commissioning assistant	
b.6 Start upper/lower heating output for test mode.	

Exiting the service menu

Tap the following buttons:

 several times.

Note

The system exits the service menu automatically after 30 min.

Diagnosis

Checking operating data

Operating data can be checked in various areas. See **"Diagnosis"** in the service menu overview.

Diagnosis (cont.)


Operating data on heating circuits with mixer can only be called up if such components are installed in the system.

Note

If a called up sensor is faulty, "- - -" appears on the display.

Calling up operating data

Tap the following buttons:


1.  and **OK** simultaneously for approx. 4 s, then release.

2. Use  to select "**b.3**" for diagnostics.

3. **OK**

4. Use  to select the required entry.

Note

Use  to view "d.8" Serial number of heat generator in sections.

5. **OK**

Fault display on the programming unit






The display shows "△" in the event of a fault.

Note

If a central fault message facility is connected, this is switched on.

Calling up fault messages

Tap the following buttons:

1.  and **OK** simultaneously for approx. 4 s, then release.
2. / for "Er" message list
3. **OK**
4. / to select fault entry "E.1, E.2...".
5. **OK**
6. Fault code is displayed.

Note

If the fault code has 3 digits, the first two digits are shown first and then the last digit.







Acknowledging the fault display

Calling up the fault in the "Er" menu automatically acknowledges the fault display.

Calling up acknowledged fault messages

Tap the following buttons:








1. 

2. / to select "Er".
3. **OK**
4. / to call up fault entry "E.1 to E.5".
5. **OK**
6. / to display the fault code.



Reading out fault messages from the fault memory (message history)

The 5 most recent faults (including those remedied) are saved and can be called up. Faults are sorted by date.




Tap the following buttons:

1.  and **OK** simultaneously for approx. 4 s, then release.
2. / for "b.4" Message history
3. **OK**
4. Use / to select fault entry "E.1, E.2... or E.5".
For messages, see chapter "Further messages".
5. **OK**
6. / for the required message
7. **OK**

Resetting the burner





The display shows  and  flashes.
The burner is locked due to a fault.
Reset the burner:

Note

The burner fault display can be closed by pressing  for 4 s. The fault can be opened later by tapping   simultaneously.

A reset is only possible after the burner has cooled down.

Tap the following buttons:

1. / to display the fault number.
2.  and  simultaneously for approx. 4 s. A rotating bar appears on the display. The reset process has started.
If the fault no longer exists, the home screen will appear.

Overview of electronics modules

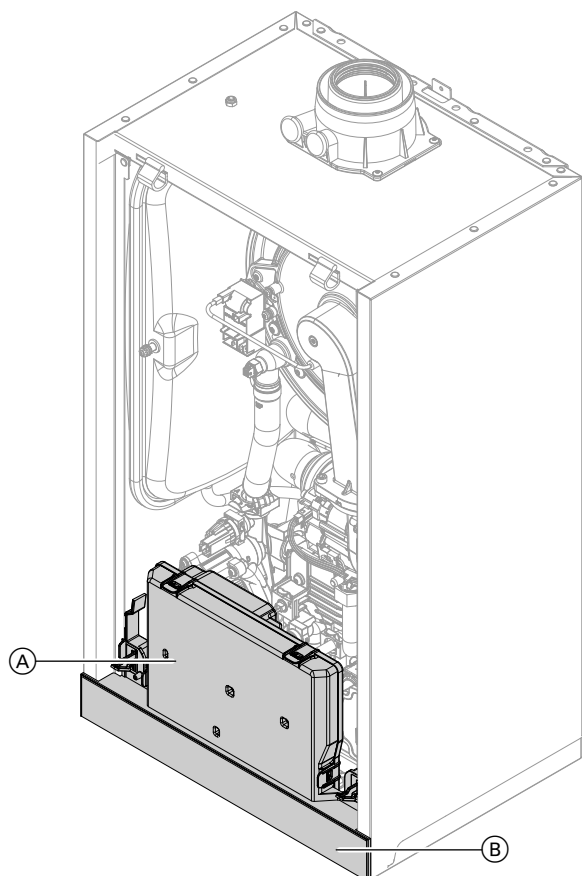


Fig. 42

- Ⓐ HBMU heat management unit
- Ⓑ Programming unit with TCU 100 communication module

Fault messages

Note

For diagnostics and troubleshooting, see chapter "Repairs".

Fault messages dependent on appliance equipment level

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
7	No DHW heating	Lead break, cylinder temperature sensor	<ul style="list-style-type: none"> ▪ Check DHW setting in the commissioning assistant and correct if necessary. ▪ Check the cylinder temperature sensor (terminal S.T.S). ▪ Measure voltage at sensor input on HBMU heat management unit. Set value: 3.3 V_{DC} with sensor disconnected Replace faulty component if necessary.
8	No DHW heating	Short circuit, cylinder temperature sensor	Check the cylinder temperature sensor (terminal S.T.S). Replace faulty component if necessary.
13	Regulates as if the outside temperature were 0 °C.	Lead break, outside temperature sensor	<ul style="list-style-type: none"> ▪ Check operating mode setting in commissioning assistant and remedy if necessary. ▪ Check the outside temperature sensor and connection to sensor (terminal O.T.S). ▪ Measure voltage at sensor input on HBMU heat management unit. Set value: 3.3 V_{DC} with sensor disconnected Replace faulty component if necessary.
14	Regulates as if the outside temperature were 0 °C.	Short circuit, outside temperature sensor	Check the outside temperature sensor and connection to sensor (terminal O.T.S). Replace faulty components if necessary.
49	Burner in a fault state	Lead break, flue gas temperature sensor	Check flue gas temperature sensor. Reset the appliance.
50	Burner in a fault state	Short circuit, flue gas temperature sensor	Check flue gas temperature sensor. Reset the appliance.
57	Normal operation without room influence	Lead break, room temperature sensor	<ul style="list-style-type: none"> ▪ Check commissioning setting of remote control. ▪ Check plug and cable of external room temperature sensor, heating circuit. ▪ If no external room temperature sensor installed, replace programming unit.
58	Normal operation without room influence	Short circuit, room temperature sensor	Check plug and cable of external room temperature sensor, heating circuit. If no external room temperature sensor installed, replace programming unit.
59	Burner locked out, boiler circuit pump off. No central heating, no DHW heating	Power supply, undervoltage	Check mains voltage. If voltage is correct and the fault occurs repeatedly, replace the fan unit.

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
62	Burner in a fault state	High limit safety cut-out has responded.	<ul style="list-style-type: none"> ▪ Check heating system fill level. ▪ Check pre-charge pressure in diaphragm expansion vessel. Adjust to required system pressure. ▪ Check whether flow rate is sufficient (circulation pump). ▪ Check function of 3-way diverter valve. Vent the system. Reset the appliance.
63	Burner in a fault state	Flue gas temperature limiter has responded.	<ul style="list-style-type: none"> ▪ Check heating system fill level. ▪ Check pre-charge pressure in diaphragm expansion vessel. Adjust to required system pressure. ▪ Check whether flow rate is sufficient (circulation pump). ▪ Check function of 3-way diverter valve. Vent the system. Reset the appliance once the flue system has cooled down.
64	Normal operation; burner restarts.	Flame loss in the stabilisation or operating phase.	<ul style="list-style-type: none"> ▪ Check gas supply (gas pressure and gas flow switch). ▪ Check balanced flue system for flue gas recirculation. ▪ Check ionisation electrode (replace if necessary): Check the distance of the electrode to the burner gauze assembly and its contamination level.
67	Burner in a fault state	Ionisation current lies outside the permissible range	Check gas supply (gas pressure and gas flow switch), check gas solenoid valve and inlet strainer. Check ionisation electrode for the following: <ul style="list-style-type: none"> ▪ Clearance to burner gauze assembly ▪ Check electrode/burner gauze assembly for contamination. If specified measures do not help, replace fan unit. Reset the appliance.
68	Burner in a fault state	Flame signal is already present at burner start.	Close the gas shut-off valve. Remove connecting cable of the ionisation electrode. Reset the appliance. If the fault persists, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
69	Burner in a fault state	Ionisation current lies outside the permissible range	<p>Check ionisation electrode for the following:</p> <ul style="list-style-type: none"> ▪ Check whether insulation block is touching electrode ceramic. ▪ Check gas solenoid valve: In the service menu under "b.6", set the burner output to the lower heating output for approx. 4 min. If the fault occurs, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". ▪ Change the burner output from lower to upper heating output in the service menu under "b.6". If this fault occurs during modulation, check the inlet strainer for contamination. Replace the fan unit if necessary.
70	Burner in a fault state	HBMU heat management unit internal fault	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".
71	Burner in a fault state	Fan speed too low	<ul style="list-style-type: none"> ▪ Check fan for blockage. ▪ Check setting for gas type and flue system. <p>Reset the appliance.</p>
72	Burner in a fault state	Fan idle state not reached	<ul style="list-style-type: none"> ▪ Reset the appliance. ▪ If the fault occurs repeatedly, replace the fan unit.
73	Burner in a fault state	Internal communication error	<p>Reset the appliance.</p> <p>If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".</p>
74	Burner locked out. Internal circulation pump off. No central heating and no DHW heating	System pressure too low	<p>Top up with water. Vent the system.</p> <p>If the fault occurs repeatedly:</p> <ul style="list-style-type: none"> ▪ Check system pressure sensor with external pressure gauge. ▪ Check diaphragm expansion vessel pre-charge pressure. ▪ Check settings for set system pressure and range.
75	Burner in a fault state	No flow rate	<ul style="list-style-type: none"> ▪ Open BDF valves. ▪ Top up with water. ▪ Replace the flow sensor (if installed). Replace the pump.
77	Burner in a fault state	HBMU heat management unit data memory	<p>Reset the appliance.</p> <p>If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".</p>

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
78	Normal operation	Communication between heat management unit and programming unit disrupted/interrupted.	Check cables and plug-in connections between central control unit and programming unit. Check cables for correct routing/position.
87	Burner locked out. Internal pump off. No central heating and no DHW heating.	System pressure too high	Check the system pressure. Correct if necessary. Check pre-charge pressure of diaphragm expansion vessel. Check whether BDF valves are open. Check system pressure sensor with external pressure gauge.
89	No central heating and no DHW heating	Internal circulation pump blocked	Check circulation pump. Replace if necessary.
95	Burner not operational	OpenTherm remote control not connected	<ul style="list-style-type: none"> ▪ Check connection to the OpenTherm remote control. ▪ If OpenTherm is not required, set C.7 in the commissioning assistant to a value not equal to 14.
104	Depending on configuration of EM-EA1 extension (DIO electronics module)	External fault message input active	Check connected external appliance.
142	Burner in a fault state	Communication restriction on CAN bus. INR	Check the fan unit for correct function. For this, check the stepper motor of the fan unit (reference run with mains ON). If the fault still persists, check the plug-in connections and cables of the CAN bus. Check further CAN bus subscribers. If fault occurs repeatedly, replace fan unit.
161	Burner in a fault state	HBMU heat management unit data memory access fault	Reset the appliance. If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".
163	Burner in a fault state	Checksum error, data memory access, HBMU heat management unit	Reset the appliance. If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".
182	No DHW heating	Short circuit, outlet temperature sensor (if installed)	Check outlet temperature sensor (plug X7, cores 3 and 4). Measure sensor input on HBMU heat management unit. Set value: 3.3 V– with sensor disconnected
183	No DHW heating	Lead break, outlet temperature sensor (if installed)	Check outlet temperature sensor (plug X7, cores 3 and 4).

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
184	Burner in a fault state	Short circuit, flow temperature sensor/high limit safety cut-out	Check the flow temperature sensor/high limit safety cut-out. Check sensor lead. Replace faulty component if necessary. Reset the appliance.
299	Date/time wrong	Real-time clock fault	Check time and date and set if necessary.
346	Burner in a fault state	Ionisation current calibration error	<ul style="list-style-type: none"> ▪ Check the gas supply pressure. ▪ Check gas solenoid valve inlet strainer for contamination. ▪ Check ionisation electrode for contamination. ▪ Check the flue system. Remove flue gas recirculation if necessary. ▪ Check the condensate drain (condensate backup). Reset the appliance.
347	Burner in a fault state	Flue gas recirculation	Remove flue gas recirculation. Check entire flue gas path for the following: <ul style="list-style-type: none"> ▪ Flue gas back pressure caused by water pocket (if flue system fall is insufficient), constriction, blockage. ▪ Repair flue system if necessary. Reset the appliance.
348	Burner in a fault state	Gas modulation valve	If several heat generators are connected to a common flue system: Check whether " Multiple connection " is set in the commissioning assistant. Check the flue system for unrestricted flow. If fault remains, replace gas fan unit.
349	Burner in a fault state	Air mass rate flow not detected correctly in fan unit.	<ul style="list-style-type: none"> ▪ Check for dust contamination in the ventilation air. ▪ Check burner gauze assembly for contamination. Reset the appliance. If the fault occurs repeatedly, replace the gas fan unit.
350, 351	Burner in a fault state	Ionisation current lies outside the permissible range	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".



Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
352	Burner in a fault state	Combustion CO limit exceeded	<p>Check entire flue gas path for the following:</p> <ul style="list-style-type: none"> ▪ Leaks ▪ Flue gas back pressure caused by water pocket (if flue system fall is insufficient) ▪ Constrictions ▪ Blockages <p>Repair flue system if necessary. Reset the appliance.</p>
353	Shutdown with restart if demand exists	Insufficient gas supply, burner output reduced	<p>Check the gas supply. Visually inspect gas solenoid valve inlet strainer for contamination. Reset the appliance.</p>
354	Burner in a fault state	Gas modulation valve tolerance outside permissible range	<p>Replace gas fan unit.</p>
355	Burner in a fault state	Analogue signal reference check: Flame signal is already present at burner start.	<p>Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".</p>
359	Burner in a fault state	No ignition spark	<ul style="list-style-type: none"> ▪ Check whether the ignition electrode insulation is damaged. ▪ Check for a voltage of 230 V~ at the ignition module during the ignition phase. If not, replace the HBMU heat management unit. ▪ If 230 V~ is present at the ignition module but there is still a fault, replace the ignition module. ▪ Check connecting cables and leads from ignition module and ignition electrode. <p>Reset the appliance.</p>
361	Burner in a fault state	Flame signal is not present or insufficient at burner start.	<p>Check ionisation electrode and connecting cable. Check plug-in connections for loose contacts.</p> <p>Note <i>Deposits on the electrodes indicate foreign bodies in the combustion air. Check the installation room and flue system for causes of the deposits. For example: Laundry detergents, cleaning agents, toilet-ries, deposits in the ventilation air supply (chimney)</i></p> <p>Reset the appliance.</p>
364	Burner in a fault state	Internal fault.	<p>Replace the HBMU heat management unit.</p>
365	Burner in a fault state	Gas valve relay contact feedback implausible (relay contact is "welded up")	<p>Replace the HBMU heat management unit.</p>

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
366, 367	Burner in a fault state	Gas valve power supply does not turn off.	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".
369	Burner in a fault state	Flame is lost immediately after flame formation (during safety time)	<p>Check gas supply (gas pressure and gas flow switch). Check balanced flue system for flue gas recirculation.</p> <p>Check ionisation electrode for the following:</p> <ul style="list-style-type: none"> ▪ Clearance to burner gauze assembly ▪ Contamination on electrode <p>Reset the appliance.</p>
370	Burner in a fault state	Gas valve or modulation valve does not close.	<p>Reset the appliance. If fault occurs repeatedly, replace fan unit.</p>
371	Burner in a fault state	Fan speed too low	<p>Check the fan. Check the fan connecting cables. Check the fan power supply. Reset the appliance.</p>
372	Burner in a fault state	Repeated flame loss during calibration	<ul style="list-style-type: none"> ▪ Check ionisation electrode and connecting cable. ▪ Check plug-in connections for loose contacts. ▪ Check the flue system. Remove flue gas recirculation if necessary. ▪ Check system for condensate backup. ▪ Visually inspect gas solenoid valve inlet and inlet strainer for contamination. <p>Note <i>To prevent water damage, detach fan unit before removing the burner. Deposits on the electrodes indicate foreign bodies in the combustion air.</i></p> <p>Check the installation room and flue system for causes of the deposits. For example laundry detergents, cleaning agents, toiletries, deposits in the ventilation air supply (chimney). If burner gauze assembly and ionisation electrode have been replaced, also clean fan unit, gas/air channel and Venturi extension. Reset the appliance.</p>



Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
373	Burner in a fault state	Heat transfer too low during calibration Temperature limiter has shut down.	<ul style="list-style-type: none"> ▪ Ensure adequate heat transfer. ▪ Check circulation pump for faults, scale or blockages. ▪ Check function of 3-way diverter valve. Vent the system. ▪ Check function of flow sensor. Reset the appliance.
374	Burner restarts	Preparation for ionisation current calibration: Stabilisation conditions for pre-calibration not met.	<ul style="list-style-type: none"> ▪ Check ionisation electrode and connecting cable. ▪ Check plug-in connections for loose contacts. Check the flue system. Remove flue gas recirculation if necessary. ▪ Check system for condensate backup. Visually check gas solenoid valve inlet and inlet strainer for contamination. <p>Note <i>To prevent water damage, detach fan unit before removing the burner.</i> <i>Deposits on the electrodes indicate foreign bodies in the combustion air. Check the installation room and flue system for causes of the deposits. For example: Laundry detergents, cleaning agents, toiletries, deposits in the ventilation air supply (chimney).</i> <i>If burner gauze assembly and ionisation electrode have been replaced, also clean fan unit, gas/air channel and Venturi extension.</i></p> Reset the appliance.

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
375	Burner restarts.	Performing ionisation current calibration: Calibration not performed. Minimum value or termination criterion not reached.	<ul style="list-style-type: none"> ▪ Check ionisation electrode and connecting cable. ▪ Check plug-in connections for loose contacts. Check the flue system. Remove flue gas recirculation if necessary. ▪ Check system for condensate backup. Visually check gas solenoid valve inlet and inlet strainer for contamination. <p>Note <i>To prevent water damage, detach fan unit before removing the burner.</i> <i>Deposits on the electrodes indicate foreign bodies in the combustion air. Check the installation room and flue system for causes of the deposits (e.g. laundry detergents, cleaning agents, toiletries or deposits in the ventilation air supply/chimney).</i> <i>If burner gauze assembly and ionisation electrode have been replaced, also clean fan unit, gas/air channel and Venturi extension.</i></p> <p>Reset the appliance.</p>
376	Burner in a fault state	Ionisation current differential compared to previous value not plausible.	<ul style="list-style-type: none"> ▪ Check ionisation electrode and connecting cable. ▪ Check plug-in connections for loose contacts. Check the flue system. Remove flue gas recirculation if necessary. ▪ Check system for condensate backup. Visually check gas solenoid valve inlet and inlet strainer for contamination. <p>Note <i>To prevent water damage, detach fan unit before removing the burner.</i> <i>Deposits on the electrodes indicate foreign bodies in the combustion air. Check the installation room and flue system for causes of the deposits (e.g. laundry detergents, cleaning agents, toiletries or deposits in the ventilation air supply/chimney).</i> <i>If burner gauze assembly and ionisation electrode have been replaced, also clean fan unit, gas/air channel and Venturi extension.</i></p> <p>Reset the appliance.</p>



Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
377	Burner in a fault state	Post-processing of ionisation current calibration: Stabilisation conditions for post-calibration not met	Check gas type setting. If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
378	Burner in a fault state	Flame loss during stabilisation or operating phase	<ul style="list-style-type: none"> ▪ Check gas supply (gas pressure and gas flow switch). ▪ Check flue gas recirculation. ▪ Check for contamination of ionisation electrode and burner gauze assembly. Reset the appliance.
379	Burner in a fault state	Flame signal not present or insufficient	<ul style="list-style-type: none"> ▪ Check ionisation electrode connecting cable for damage and firm seating. ▪ Check ionisation electrode. Replace if necessary. Reset the appliance.
380	Burner in a fault state	Flame is lost immediately after flame formation (during safety time)	<p>Check gas supply (gas pressure and gas flow switch). Check balanced flue system for flue gas recirculation.</p> <p>Check ionisation electrode and burner gauze assembly:</p> <ul style="list-style-type: none"> ▪ Clearance to burner gauze assembly ▪ Contamination on electrode Reset the appliance.
381	Burner in a fault state	Flame loss during operating phase	<p>Check gas supply (gas pressure and gas flow switch). Check balanced flue system for flue gas recirculation.</p> <p>Check ionisation electrode and burner gauze assembly:</p> <ul style="list-style-type: none"> ▪ Clearance to burner gauze assembly ▪ Contamination on electrode Reset the appliance.
382	Burner in a fault state	Fault counter has exceeded limit.	Reset the appliance. Work through fault analysis using fault history.
383, 384	Burner in a fault state	Possible contamination of gas line	<ul style="list-style-type: none"> ▪ Check gas line for contamination. ▪ Check the gas supply pressure. ▪ Replace gas fan if necessary. Reset the appliance.
385	Burner in a fault state	Short circuit, signal 1, ionisation current HBMU heat management unit faulty	Check IO electrode for earth fault. If the fault persists, replace the HBMU heat management unit. Reset the appliance.

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
386	Burner in a fault state	HBMU heat management unit faulty	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
387	Burner in a fault state	Ionisation current earth fault, HBMU heat management unit faulty.	Check ionisation electrode and connecting cable. If the fault persists, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
388	Burner in a fault state	HBMU heat management unit faulty	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
393	Burner in a fault state	Short circuit, flue gas temperature sensor 2.	Check flue gas temperature sensor 2 and leads to sensor. Reset the appliance.
394	Burner in a fault state	Lead break, flue gas temperature sensor 2.	Check flue gas temperature sensor 2 and leads to sensor. Replace sensor if necessary. Reset the appliance.
399	Burner in a fault state	IO electrode earth fault, HBMU heat management unit faulty	Check IO electrode for earth fault. If the fault persists, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
400	Burner in a fault state	HBMU heat management unit faulty	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
401	Burner in a fault state	IO electrode earth fault, HBMU heat management unit faulty	Check IO electrode for earth fault. If the fault persists, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
402	Burner in a fault state	HBMU heat management unit faulty	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
403	Burner in a fault state	Ionisation electrode earth fault, HBMU heat management unit faulty	Check IO electrode for earth fault. If the fault persists, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
404	Burner in a fault state	HBMU heat management unit faulty	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.



Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
405	Burner in a fault state	Ionisation electrode earth fault, HBMU heat management unit faulty	Check IO electrode for earth fault. If the fault persists, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
406, 408, 410	Burner in a fault state	HBMU heat management unit faulty	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
416	Burner locked out	Flue gas temperature sensor incorrectly positioned	Fit flue gas temperature sensor correctly. See "Repairs". Carry out mains reset after fault has been remedied.
417, 418	Burner in a fault state	HBMU heat management unit faulty	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
425	System operating normally; calculation not working Calculation values can be viewed via software tool.	Time synchronisation failed	Set the time.
446	Burner in a fault state	Deviation, heat generator flow temperature sensor/ high limit safety cut-out	Check the flow temperature sensor/high limit safety cut-out. Check plug-in connection and lead to sensor. Reset the appliance.
447, 448	Burner in a fault state	Deviation, ionisation voltage/ionisation current signal	Replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit". Reset the appliance.
449, 450, 451, 452	Burner in a fault state	Error in scheduled program run monitoring	Reset the appliance. If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".
453	Burner in a fault state	Synchronisation error, sequence	Reset the appliance. If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".
454	Burner in a fault state	Incorrect HBMU heat management unit parameter set	Flash correct HBMU heat management unit parameter set.
455, 456	Burner in a fault state	Error in program run monitoring	Reset the appliance. If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".
457	Burner in a fault state	Fan sluggish or blocked.	Reset the appliance. Check fan for sluggishness. In the case of severe contamination or grinding noises, replace fan unit.

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
458	Burner in a fault state	Incorrect reset sequence.	Check connections between HBMU heat management unit and HMI programming unit. Reset the appliance.
461	Burner in a fault state	Flue gas damper fault.	Check flue gas damper.
462	Burner in a fault state	Feedback input of the external gas safety valve causes the burner start to be aborted.	Check safety valve and connection.
463	Burner in a fault state	Contaminated combustion air, flue gas recirculation	Check flue system for contamination and flue gas recirculation. Clean flue system if necessary. Reset the burner. Note <i>Deposits on the electrodes indicate foreign bodies in the combustion air. Check the installation room and flue system for causes of the deposits. For example: Laundry detergents, cleaning agents, toilet-ries, deposits in the ventilation air supply (chimney). If burner gauze assembly and ionisation electrode have been replaced, also clean fan unit, gas/air channel and Venturi extension. Reset the appliance.</i>

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
464	Burner in a fault state	Ionisation current too low during calibration. Differential compared to previous value not plausible.	<ul style="list-style-type: none"> ▪ Check ionisation electrode and connecting cable. Check plug-in connections for loose contacts. ▪ Check whether there is a lot of dust in the ventilation air (e.g. from construction work). ▪ Check the flue system. Remove flue gas recirculation if necessary. ▪ Check system for condensate backup. <p>Reset the appliance.</p> <p>Note To prevent water damage, detach fan unit before removing the burner.</p> <p>If the fault is constant, replace the HBMU heat management unit: See chapter "Replacing the HBMU heat management unit".</p> <p>Note Deposits on the electrodes indicate foreign bodies in the combustion air. Check the installation room and flue system for causes of the deposits. For example: Laundry detergents, cleaning agents, toilet-ries, deposits in the ventilation air supply (chimney). If burner gauze assembly and ionisation electrode have been replaced, also clean fan unit, gas/air channel and Venturi extension.</p>
467	Burner in a fault state	Gas supply insufficient during calibration. Contaminated or insufficiently sized gas line.	<ul style="list-style-type: none"> ▪ Test static gas pressure and gas flow pressure. ▪ Check that on-site gas line and gas flow switch are correctly sized. ▪ Visually inspect gas solenoid valve inlet and inlet strainer for contamination. <p>Reset the appliance.</p> <p>Note Contamination from a brazed gas line, for example, can block up the gas solenoid valve strainer on the inlet side.</p>

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
468	Burner in a fault state	Ionisation current too high during calibration	<p>Check gap between ionisation electrode and burner gauze assembly.</p> <p>Check whether there is a lot of dust in the ventilation air (e.g. from construction work).</p> <p>Reset the appliance.</p> <p>Note <i>Deposits on the electrodes indicate foreign bodies in the ventilation air. Check the installation room and flue system for causes of the deposits. For example: Laundry detergents, cleaning agents, toilet-ries, deposits in the ventilation air supply (chimney).</i> <i>If burner gauze assembly and ionisation electrode have been re-placed, also clean fan unit, gas/air channel and Venturi extension.</i></p>
471	No heat demand	System pressure sensor not available, lead break or short circuit	<ul style="list-style-type: none"> ▪ Check system pressure sensor (plug [163]). ▪ Check lead and plug-in connection. ▪ Check whether the supply voltage to the sensor is 5 V_{DC}.
474	Burner in a fault state	Error in scheduled program run monitoring	<p>Reset the appliance.</p> <p>If the fault occurs repeatedly, replace the HBMU heat management unit. See chapter "Replacing the HBMU heat management unit".</p>
527, 528	Burner in a fault state	Incorrect HBMU heat management unit parameter set	<p>Overwrite (flash) the HBMU heat management unit with the correct parameter set.</p>
540	Burner in a fault state	Condensate backup in the heat cell	<ul style="list-style-type: none"> ▪ Check system for condensate backup. ▪ Check the condensate drain and trap. ▪ Replace insulation blocks, electrodes and burner gauze assembly if necessary. <p>Note <i>To prevent water damage, detach fan unit before removing the burner.</i></p> <p>Reset the appliance.</p>
574	Normal operation without room influence	Room temperature sensor, heating circuit 1 not available	<p>Check external room temperature sensor for heating circuit or room temperature sensor on remote control unit.</p> <p>Check setting of parameter 933.6</p>



Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
575	Normal operation without room influence	Lead break, room temperature sensor, heating circuit 1	Check external room temperature sensor for heating circuit or room temperature sensor on remote control unit.
576	Normal operation without room influence	Short circuit, room temperature sensor, heating circuit 1	Check external room temperature sensor for heating circuit or room temperature sensor on remote control unit.
577	Normal operation without room influence	Room temperature sensor, heating circuit 2 not available	Check external room temperature sensor for heating circuit or room temperature sensor on remote control unit. Check setting of parameter 934.6
578	Normal operation without room influence	Lead break, room temperature sensor, heating circuit 2	Check external room temperature sensor for heating circuit or room temperature sensor on remote control unit.
579	Normal operation without room influence	Short circuit, room temperature sensor, heating circuit 2	Check external room temperature sensor for heating circuit or room temperature sensor on remote control unit.
682	Burner in a fault state	Air mass flow rate sensor not available	Check air mass flow rate sensor.
683	Burner in a fault state	Air mass flow rate sensor faulty	Check air mass flow rate sensor.
684	Burner in a fault state	Back draught safety device faulty	Check back draught safety device.
694	Burner in a fault state	Signal comparison, deviation, flue gas high limit safety cut-out	Check plug-in connection and sensor lead. Check sensor. Replace sensor if necessary. Reset the appliance.
738	Normal operation	OpenTherm remote control connected but not configured	Set C.7 in the commissioning assistant to a value of 14.
766	Burner output is reduced to minimum	Flue gas temperature too high.	Clean the heat cell. Perform maintenance.
767	Burner in a fault state	Flue gas temperature too high.	Clean the heat cell. Perform maintenance.
799	No DHW heating, no central heating	Central heating circuit pump reports an electrical fault. System cannot be operated as no flow can be made available.	Perform a power reset. If this occurs repeatedly, replace the heating circuit pump.
979	Constant heat demand. Set room temperature is exceeded	Both inputs – plug 96 and OpenTherm – are occupied and reporting a heat demand	Note <i>Only one input can be used. Either plug 96 or OpenTherm.</i>

Fault messages (cont.)

Displayed fault code	System characteristics	Cause	Measures
980	No DHW heating	Water flow rate below minimum level	Check that the cylinder flow and return are open. Check DHW setting in commissioning assistant and correct if necessary. Check pump. Replace if necessary. Pause time for DHW heating can be terminated by mains reset.
981	No DHW heating	Water flow rate below minimum level	Check that the cylinder flow and return are open. Check DHW setting in commissioning assistant and correct if necessary. Check pump. Replace if necessary. Pause time for DHW heating can be terminated by mains reset.
982	No central heating, no DHW heating	Circulation pump heating circuit 1 running dry	Check diaphragm expansion vessel and circulation pump.

Repairs



Please note

Residual water will escape when the boiler or one of the following components is fitted or removed:

- Water-filled pipework
- Heat exchanger
- Circulation pumps
- Plate heat exchanger
- Components fitted in the heating water or DHW circuit.

Water ingress can result in damage to other components.

Protect the following components against ingress of water:

- Control unit components (especially in the service position)
- Electrical components
- Plug-in connections
- Cables and leads

Shutting down the boiler

1. Turn off the power supply at the ON/OFF switch.
2. Shut off the gas supply.
3. If the boiler needs to be removed:
 - Isolate the system from the power supply, e.g. by removing the separate fuse or by means of a mains isolator, and check that it is no longer live.
 - Safeguard the system against reconnection.
 - Disconnect the balanced flue system.
 - Drain the boiler on the heating water and DHW sides.
 - Disconnect the on-site cables/leads.

Removing the boiler from the pre-plumbing jig or mounting frame

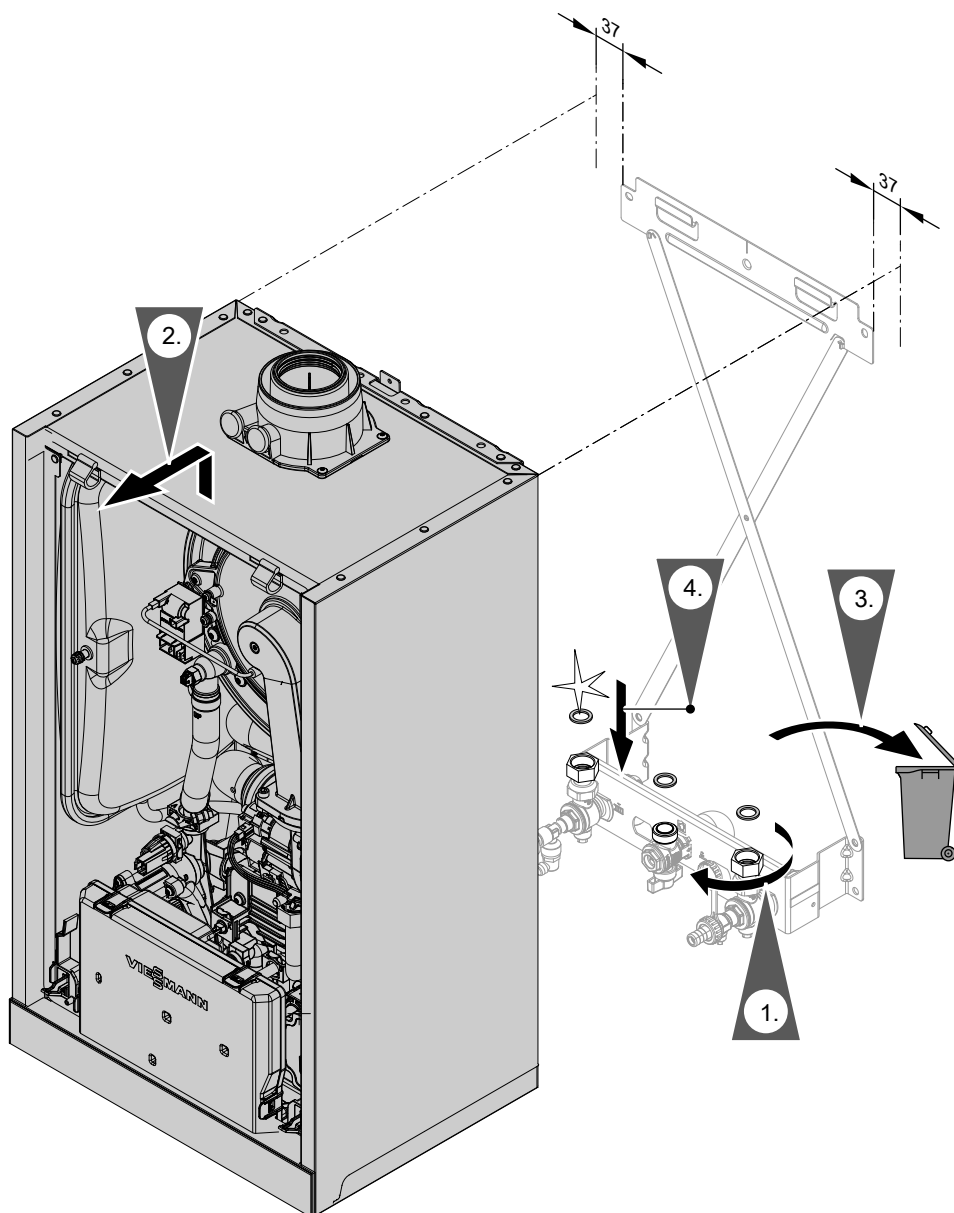


Fig. 43

Note
When assembling, use new gaskets and, if required, new locking ring fittings.

Internal gasket diameter:

- Gas connection \varnothing 18.5 mm
- Connections on the heating water side \varnothing 17.0 mm

Gaskets and locking ring connections are available as individual parts (if required).

Note
When carrying out any work on gas connection fittings, hold with a suitable tool. Never transfer any forces to the internal components.

Danger
Escaping gas leads to a risk of explosion. Check all connections on the gas side (also inside the appliance) for tightness.

Checking the temperature sensors

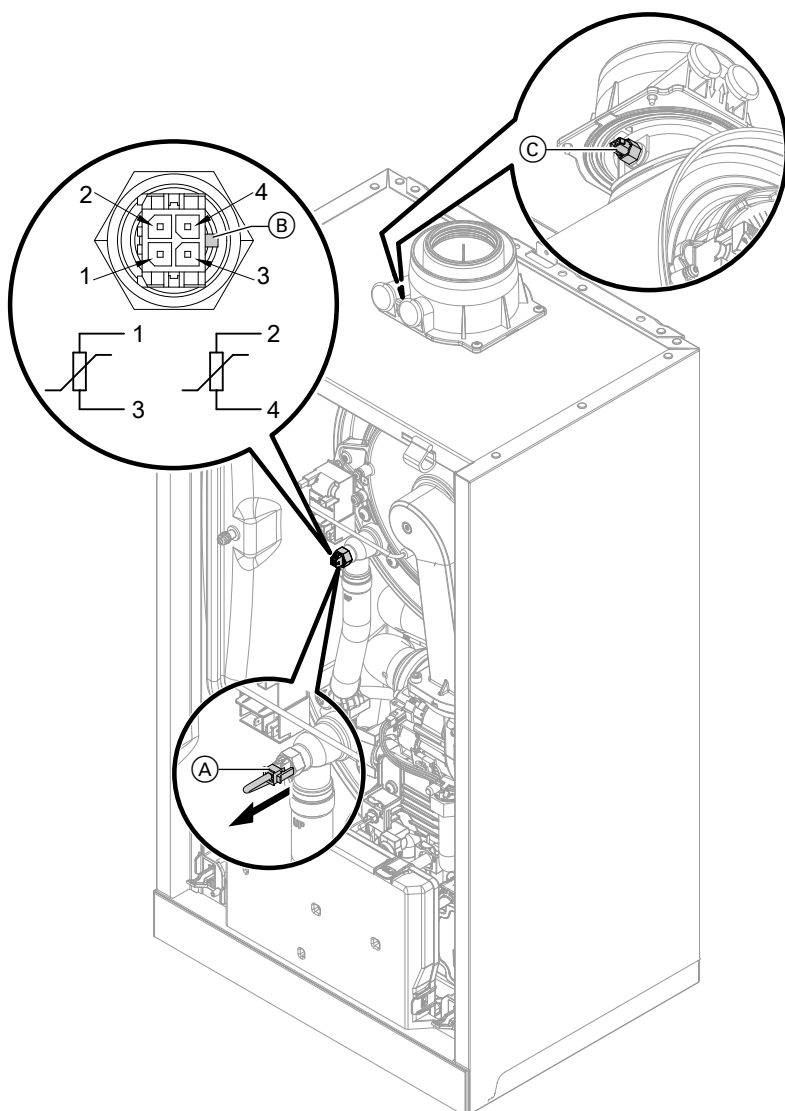


Fig. 44

Heat generator circuit flow temperature sensor (dual sensor)

1. Check the leads and plugs of flow temperature sensors (A).
2. Disconnect the leads from flow temperature sensors (A).

3. Check the sensor resistance. Note position of guide lug (B).
 - Sensor 1: Connections 1 and 3
 - Sensor 2: Connections 2 and 4

Compare the resistances with the value for the current temperature from the following diagram. In the event of severe deviation (> 10 %), replace the dual sensor.

Danger
 The dual sensor is directly immersed in the heating water (risk of scalding).
 Drain the boiler on the heating water side before replacing the sensor.

Danger
 Risk of electric shock from escaping heating water
 Check the dual sensor for leaks.

Repairs (cont.)

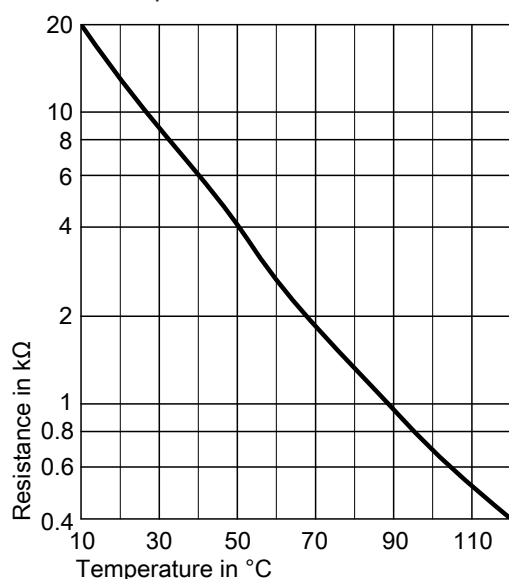
Cylinder temperature sensor/outlet temperature sensor

1. Check lead and plug of the cylinder temperature sensor or outlet temperature sensor.
2. Disconnect wires 3 and 4 from terminal S.T.S.
3. Check the sensor resistance. Compare the resistance with the value for the current temperature from the following diagram.
In the event of severe deviation (> 10 %), replace the sensor.

Outside temperature sensor

1. Check the lead and plug of the outside temperature sensor.
2. Disconnect wires 3 and 4 from terminal O.T.S.
3. Check the sensor resistance. Compare the resistance with the value for the current temperature from the following diagram.
If the results are very different from the curve (> 10 %), disconnect the wires from the sensor. Repeat the test directly on the sensor.
Check the on-site lead. 2-core lead, up to 35 m long with 1.5 mm² cross-section
Depending on the test result, replace the lead or the outside temperature sensor.

- Flue gas temperature sensor
- Flow temperature sensor
- Cylinder temperature sensor
- Outlet temperature sensor



Sensor type: NTC 10 kΩ

Flue gas temperature sensor

1. Check the lead and plug of flue gas temperature sensor (C).
2. Disconnect leads, flue gas temperature sensor (C).
3. Rotate sensor (anti-clockwise) by ¼ turn to remove it (bayonet fitting).
4. Check the sensor resistance. Compare the resistance with the value for the currently recorded temperature from the following diagram.
In the event of severe deviation (> 10 %), replace the sensor.
5. Rotate sensor (clockwise) by ¼ turn to install it.

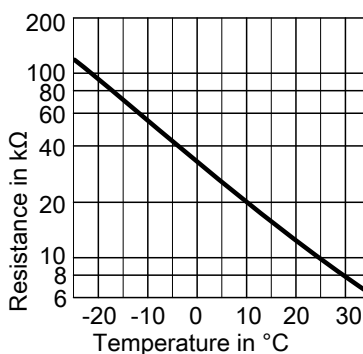


Danger

Escaping flue gas can cause poisoning. When restarting, check for leaks on the flue gas side.

6. Reconnect leads, flue gas temperature sensor (C).
7. If the permissible flue gas temperature has been exceeded, the flue gas temperature sensor locks out the appliance. Reset the burner on the programming unit once the flue system has cooled down.

- Outside temperature sensor



Sensor type: NTC 10 kΩ

Repairs (cont.)

Fault during commissioning (fault message 416)

During commissioning, the control unit checks for correct placement of the flue gas temperature sensor. If fault message 416 is displayed:

1. Check whether the flue gas temperature sensor is correctly installed (bayonet fitting). See previous diagram.
2. If required, correct the position of the flue gas temperature sensor.
3. Check the flue gas temperature sensor resistance. See previous chapter. Replace faulty flue gas temperature sensor if required.

4. Turn off the ON/OFF switch.
5. Turn the ON/OFF switch back on. Restart the commissioning assistant.
6. Check for leaks on the flue gas side.

Note

If fault message 416 continues to be displayed although the flue gas temperature sensor is correctly positioned: Initial commissioning may result in burner faults e.g. caused by air in the gas line. Eliminate the fault and reset the appliance.

Replacing the HBMU heat management unit

Note

If replacing the HBMU heat management unit, "ViGuide" must be used.



See spare part installation instructions and internet address: www.viguide.info

Replacing the power cable

When replacing the power cable, only use the power cable available as an individual part from Viessmann.

Replacing the HMI connecting cable



Please note

Incorrect routing of the cable can lead to heat damage and impairment of the EMC properties. For positioning and securing of the cable (fixing point of the cable tie) see connecting cable installation instructions.

Checking the plate heat exchanger

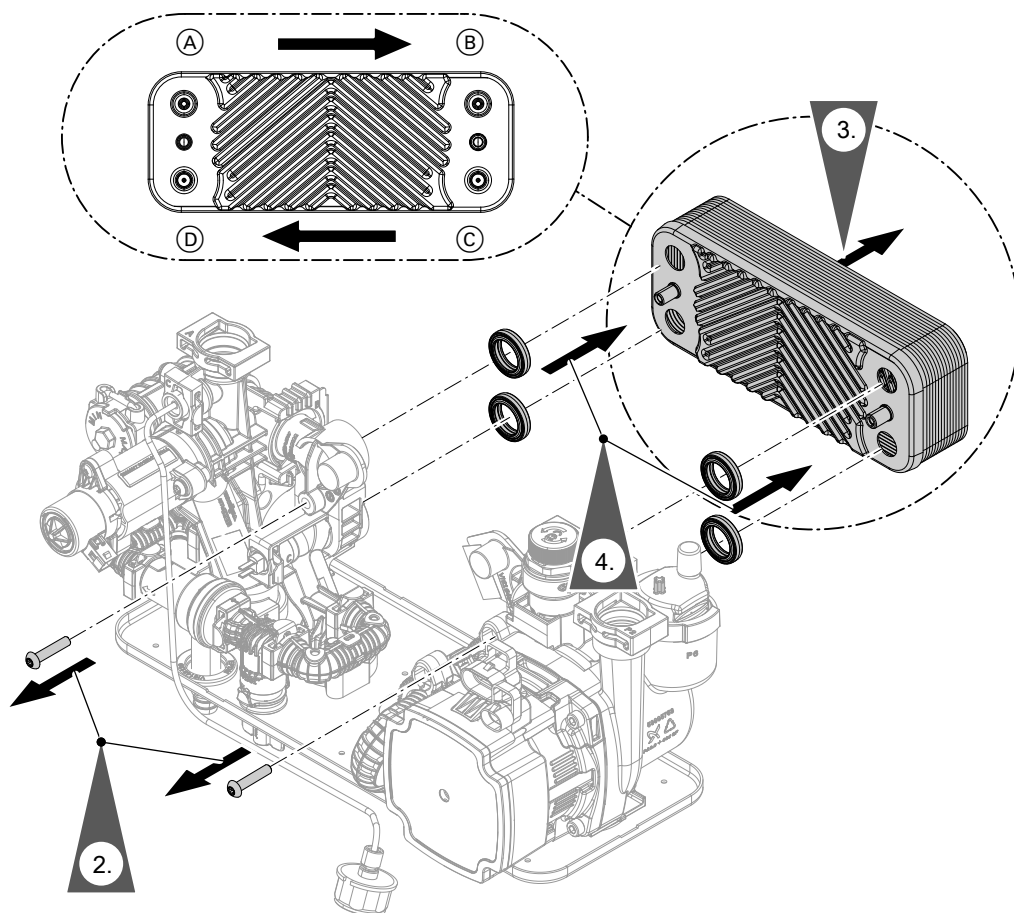


Fig. 45

- Ⓐ Heating water flow
- Ⓑ Heating water return

- Ⓒ Cold water
- Ⓓ DHW

1. Shut off and drain the boiler on the heating water and DHW sides.
2. Undo the screws.
3. Remove plate heat exchanger.

Note

During and after removal, small amounts of water may trickle from the plate heat exchanger.

4. Remove gaskets and dispose of them.
5. Check connections on the DHW side for scaling. Clean or replace the plate heat exchanger as required.
6. Check connections on the heating water side for contamination. Clean or replace the plate heat exchanger as required.

7. Install plate heat exchanger in reverse order using new gaskets. Tighten screws as tightly as necessary and ensure that the components are undamaged and are functioning correctly throughout service life. Observe torque settings if a torque wrench is available. Screw torque: 3.2 Nm ± 0.2

Note

During installation, ensure the connections are positioned and the gaskets seated correctly.



Danger

Risk of electric shock from escaping heating water or DHW
Check all water side connections for leaks.

Repairs (cont.)

Removing the hydraulic unit

If components of the hydraulic unit have to be replaced.

! **Danger**
 Risk of electric shock from escaping heating water or DHW
 After installation, check all connections on the water side for leaks.

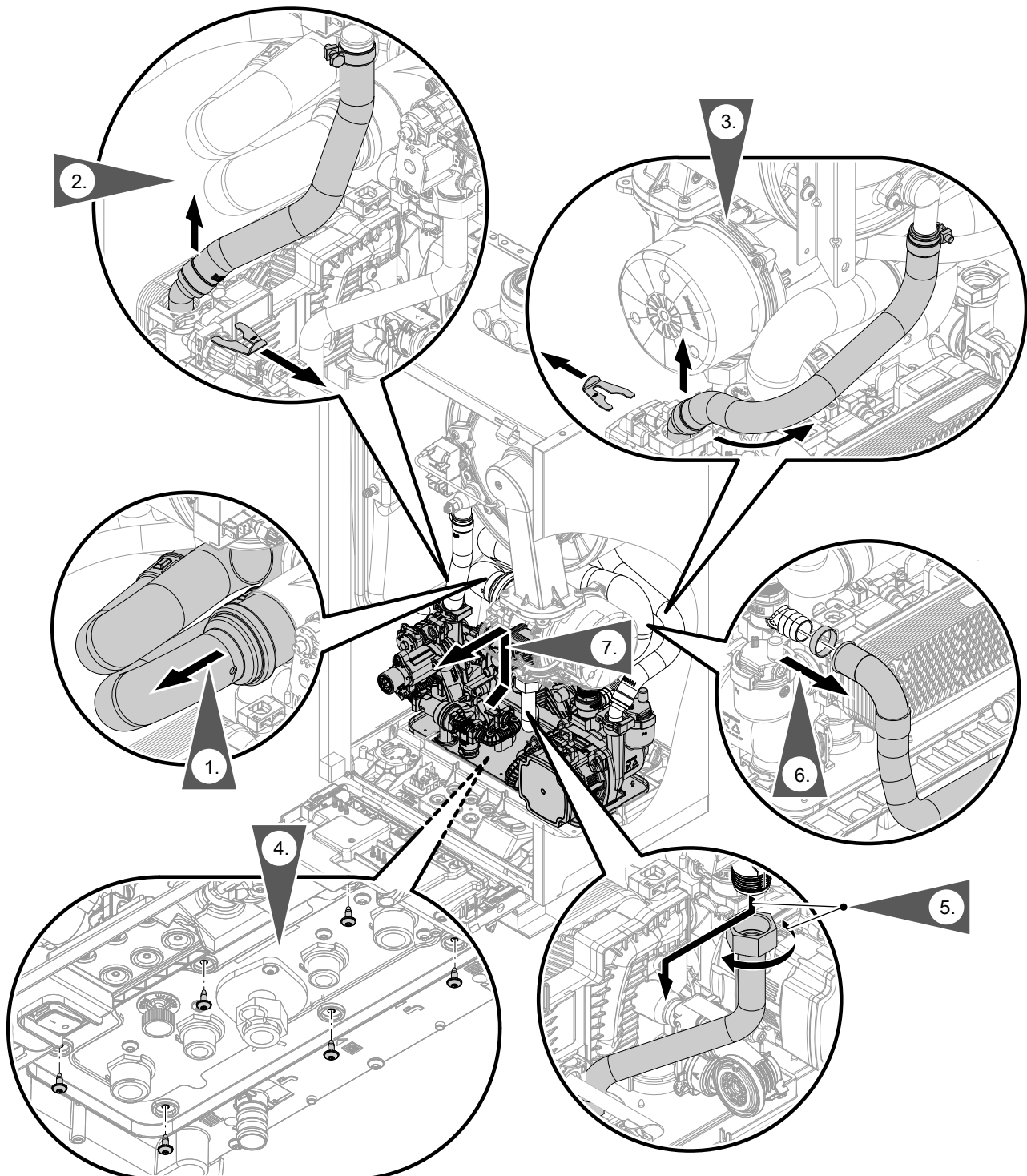


Fig. 46

Checking the fuse

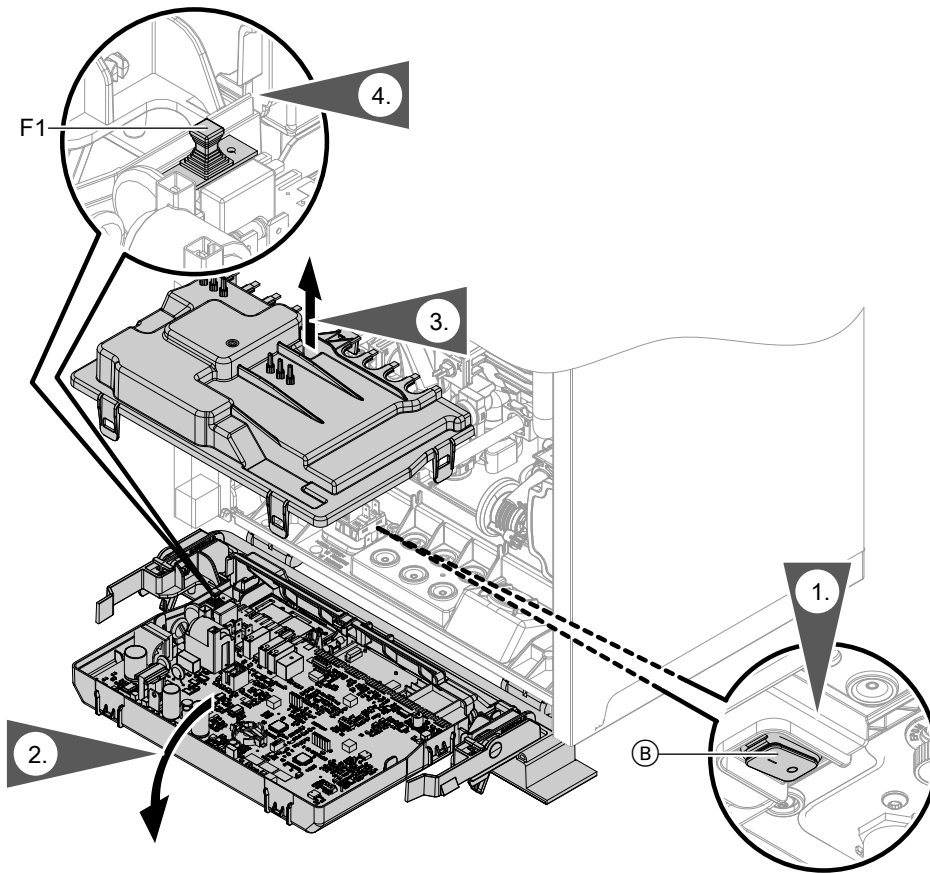


Fig. 47

1. Turn off the ON/OFF switch (B).
2. Remove the programming unit.
3. Pivot the HBMU heat management unit down.
4. Remove cover (A).
5. Check fuse F1 (see connection and wiring diagram).



Danger

Incorrect or improperly fitted fuses can lead to an increased risk of fire.

- Insert fuses without using any force. Position fuses correctly.
- Only use structurally identical types with the specified response characteristics.

Appliance functions

Heating mode

- **Weather-compensated operation:**

The rooms are heated in accordance with the room temperature settings.

The control unit determines a set flow temperature for the heat generator, subject to the outside temperature, the room temperature and the slope/level of the heating curve.

- **Room temperature-dependent operation (constant operation with room thermostat):**

System with one heating circuit without mixer. The rooms are heated in accordance with the settings of the room temperature controller/room thermostat (accessories).

If the room temperature controller/room thermostat issues a demand, the standard set flow temperature is maintained. If there is no demand, the frost protection function is active.

- **Constant operation without room thermostat:**

The rooms are heated according to the set flow temperature settings.

- **OpenTherm:**

Rooms are heated in accordance with the settings of the room temperature controller/room thermostat (accessories). The OpenTherm controller specifies the flow temperature for the heat generator.

OpenTherm controller

In systems with one heating circuit without mixer:

The flow temperature and the DHW temperature are based on the settings of the OpenTherm controller (accessories).

Venting program

During the venting program, the circulation pump will be alternately switched on and off for 30 s over a period of 20 min.

The 3-way diverter valve alternates between central heating and DHW heating for a certain period of time. The burner is switched off during the venting program.



Activate venting program: See chapter "Commissioning, inspection and maintenance".

Filling program

In the delivered condition, the 3-way diverter valve is set to its central position, so the system can be filled completely. After the control unit has been switched on, the 3-way diverter valve no longer goes into its central position.

If the system is to be filled with the control unit switched on, the 3-way diverter valve is moved to its central position in the filling program and the pump is started.



Activate filling program: See chapter "Commissioning, inspection and maintenance".

In this position, the control unit can be switched off and the system can be filled completely. When the function is enabled, the burner shuts down. The program automatically becomes inactive after 20 min.

Heating curve

The heating curves represent the relationship between the outside temperature and the flow temperature.

Simplified: The lower the outside temperature, the higher the flow temperature must be in order to reach the set room temperature.

Factory settings:

- Slope = 1.4
- Level = 0

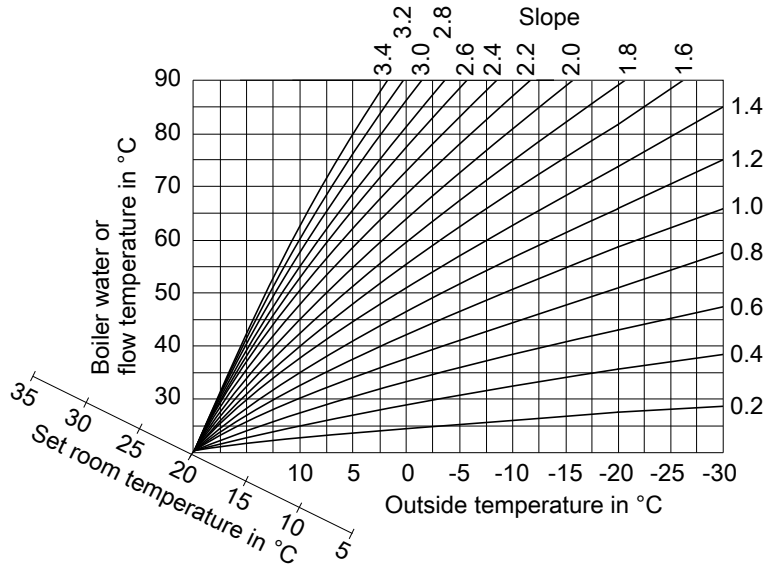


Fig. 48

Slope setting ranges:

- Underfloor heating systems: 0.2 to 0.8
- Low temperature heating systems: 0.8 to 1.6

Set room temperature

Standard room temperature

Individually adjustable for each heating circuit. The heating curve is offset along the set room temperature axis. The start and stop points of the heating circuit pumps depend on the Heating limit, outside temperature for heating circuit... setting.

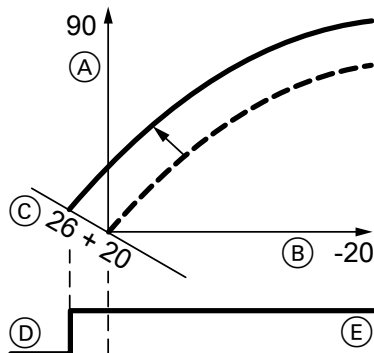
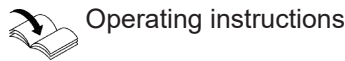


Fig. 49 Example 1: Changing the set room temperature from 20 to 26 °C

- (A) Flow temperature in °C
- (B) Outside temperature in °C
- (C) Set room temperature in °C
- (D) Heating circuit pump "OFF"
- (E) Heating circuit pump "ON"

Changing the set room temperature



Changing the slope and level

Individually adjustable for each heating circuit

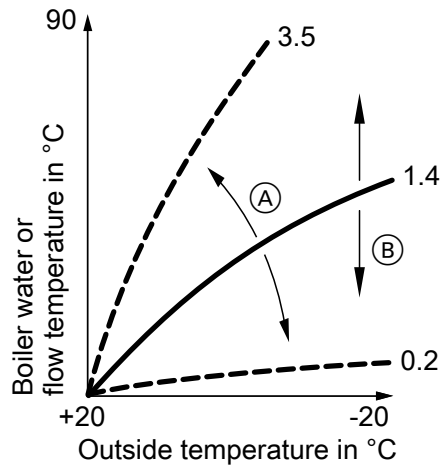


Fig. 50

- (A) Changing the slope.
- (B) Changing the level (vertical parallel offset of the heating curve).

DHW heating (system boilers only)

The burner, the circulation pump and the 3-way diverter valve are started or changed over if the cylinder temperature lies 2.5 K below the set cylinder temperature.

In the delivered condition, the set boiler water temperature is 20 K higher than the set cylinder temperature. If the actual cylinder temperature exceeds the set cylinder temperature by 2.5 K, the burner shuts down and circulation pump run-on begins (only with separate DHW cylinder).



Danger

Risk of injury due to increased DHW temperature.

Inform the system user of the risk from the raised outlet temperature at the draw-off points.

- Gas condensing system boiler:
If the set DHW temperature is set to over 60 °C
- Gas condensing combi boiler:
If there are several draw-off events in quick succession or several appliance calibration processes

External heating circuit hook-up (if installed)

Note

Only in conjunction with weather-compensated operation.

- Function:
 - If the external demand is active, the heating circuit is supplied with heat.
 - If the external demand is inactive (contact open), heat supply to the heating circuit ends (regardless of the current set room temperature or the switching time).



Please note

There is no frost protection for the connected heating circuits.

- Connection:
 - If just one heating circuit is web connected, use plug 96.

HBMU heat management unit

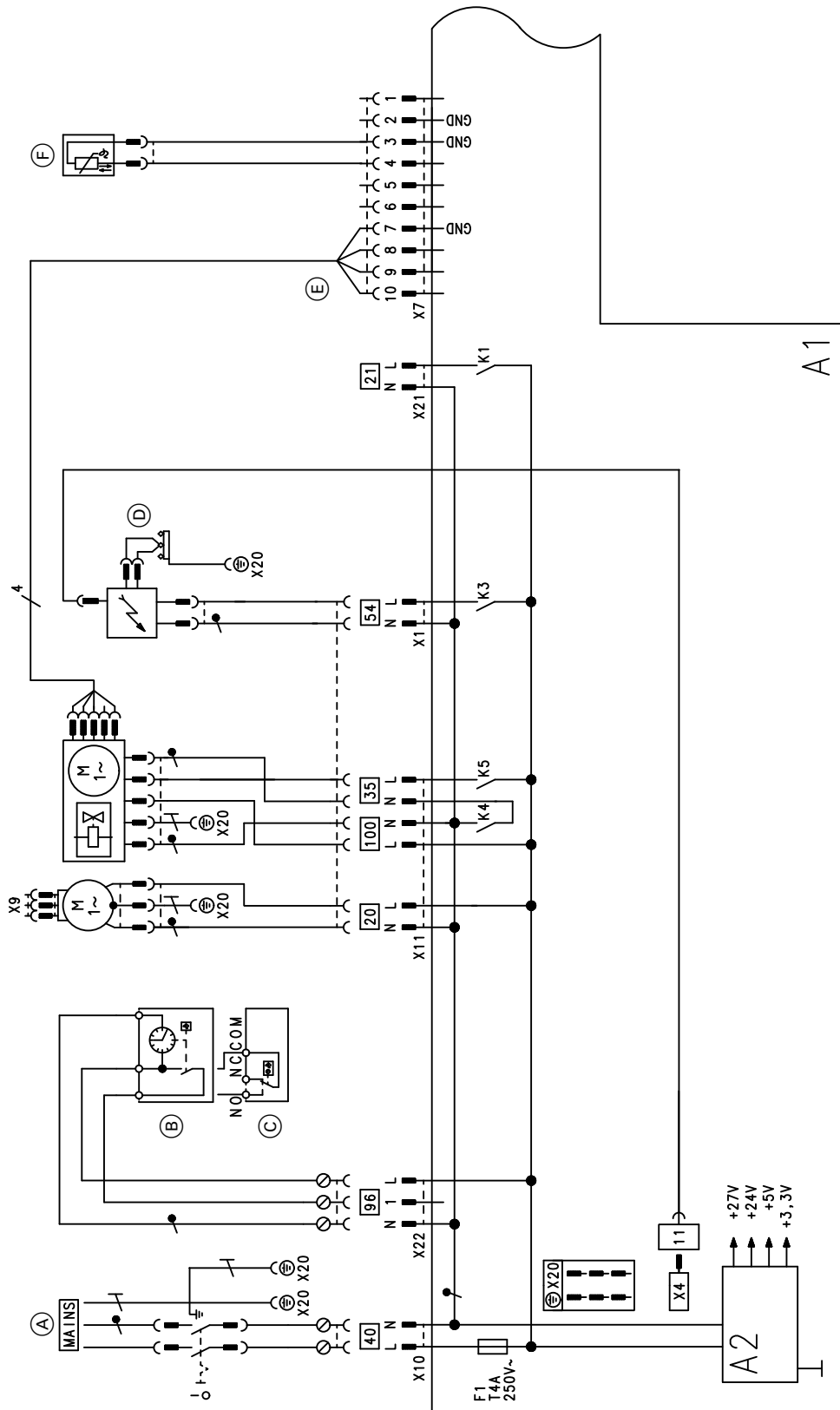


Fig. 51

- A1 HBMU heat management unit
- A2 Power supply unit
- X... Electrical interfaces
- (A) Power supply 230 V/50 Hz
- (B) Vitotrol 100, type UTA
- (C) Vitotrol 100, type UTDB
- (D) Ignition unit/ionisation

- (E) Fan motor control
- (F) Outlet temperature sensor (combi boiler only)
- [96] 230 V connection accessories for accessories
- [100] 230 V fan motor
- [35] Gas solenoid valve
- [54] Ignition unit

HBMU heat management unit (cont.)

- 40 Mains input
- 21 No function

HBMU heat management unit (cont.)

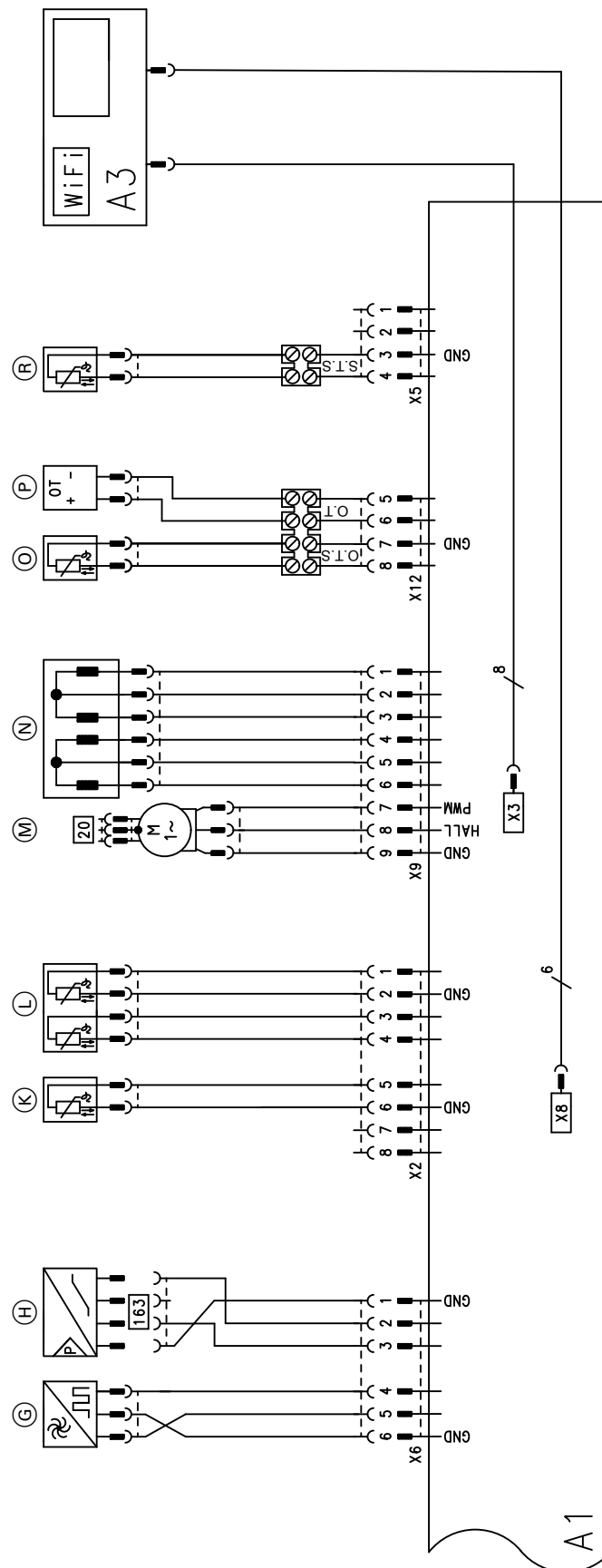


Fig. 52

- A1 HBMU heat management unit
- A3 Programming unit with communication module
- X... Electrical interfaces
- Ⓒ Flow sensor (combi boiler only)

- Ⓗ Water pressure sensor
- Ⓚ Flue gas temperature sensor
- Ⓛ Boiler water temperature sensor
- Ⓜ Internal circulation pump (PWM)

HBMU heat management unit (cont.)

- Ⓝ Stepper motor for diverter valve
- Ⓞ Outside temperature sensor

- Ⓟ Remote control (OpenTherm controller)
- Ⓠ Cylinder temperature sensor (system boiler only)

Report

Settings and test values	Set value	Commissioning	Maintenance/service	Maintenance/service
Date				
Signature				
Static pressure	mbar kPa	≤ 57.5 ≤ 5.75		
Supply pressure (flow pressure)				
<input type="checkbox"/> For natural gas	mbar kPa	See table "Supply pressure" (Commissioning ...)		
<input type="checkbox"/> For LPG	mbar kPa			
<input type="checkbox"/> Enter gas type				
Carbon dioxide content CO₂ For natural gas		See "Checking the combustion quality" (Commissioning ...)		
▪ At lower heating output	% by vol.			
▪ At upper heating output	% by vol.			
For LPG				
▪ At lower heating output	% by vol.			
▪ At upper heating output	% by vol.			
Oxygen content O₂				
▪ At lower heating output	% by vol.			
▪ At upper heating output	% by vol.			
Carbon monoxide content CO				
▪ At lower heating output	ppm	< 1000		
▪ At upper heating output	ppm	< 1000		

Gas condensing system boiler

Gas boiler, type B and C, category I _{2N} /I _{2H}			
Type	B0HA		
Rated heating output range (details to EN 15502)			
T _F /T _R = 50/30 °C			
Natural gas	kW	3.2 to 19.0	3.2 to 25.0
LPG	kW	3.2 to 19.0	3.2 to 25.0
T _F /T _R = 80/60 °C			
Natural gas	kW	2.9 to 17.0	2.9 to 22.5
LPG	kW	2.9 to 17.0	2.9 to 22.5
Rated heating output for DHW heating			
Natural gas	kW	2.9 to 17.3	2.9 to 22.8
LPG	kW	2.9 to 17.3	2.9 to 22.8
Rated heat input (Q_n)			
Natural gas	kW	3.0 to 18.0	3.0 to 23.6
LPG	kW	3.0 to 18.0	3.0 to 23.6
Rated heat input for DHW heating (Q_{nw})			
Natural gas	kW	3.0 to 18.2	3.0 to 24.0
LPG	kW	3.0 to 18.2	3.0 to 24.0
Product ID		CE-0063DL3422	
IP rating to EN 60529		IP X4 to EN 60529	
NO _x		6	6
Gas supply pressure			
Natural gas	mbar	20	20
	kPa	2	2
LPG	mbar	50	50
	kPa	5	5
Max. perm. gas supply pressure*¹			
Natural gas	mbar	13 to 25.0	13 to 25.0
	kPa	1.3 to 2.5	1.3 to 2.5
LPG	mbar	25 to 57.5	25 to 57.5
	kPa	2.5 to 5.75	2.5 to 5.75
Sound power level (to EN ISO 15036-1)			
▪ At partial load	dB(A)	33	33
▪ At rated heating output (DHW heating)	dB(A)	47	49
Power consumption (in the delivered condition)		48	67
Rated voltage	V	230	
Rated frequency	Hz	50	
Appliance fuse protection	A	4.0	
Backup fuse (power supply)	A	16	

*¹ If the gas supply pressure is higher than the maximum permissible value, install a separate gas pressure governor upstream of the system.

Gas condensing system boiler (cont.)

Gas boiler, type B and C, category I _{2N} /I _{2H}			
Type	B0HA		
Rated heating output range (details to EN 15502)			
$T_F/T_R = 50/30\text{ °C}$			
Natural gas	kW	3.2 to 19.0	3.2 to 25.0
LPG	kW	3.2 to 19.0	3.2 to 25.0
$T_F/T_R = 80/60\text{ °C}$			
Natural gas	kW	2.9 to 17.0	2.9 to 22.5
LPG	kW	2.9 to 17.0	2.9 to 22.5
Communication module (integral)			
WiFi frequency band	MHz	2400 to 2483.5	
Max. transmission power	dBm	20	
Low power radio frequency band	MHz	2400 to 2483.5	
Max. transmission power	dBm	10	
Supply voltage	V \equiv	24	
Power consumption	W	4	
Electronic temperature limiter setting (TN)	°C	91	
Electronic temperature cut-out setting	°C	110	
Electronic flue gas temperature limiter setting	°C	110	
Permissible ambient temperature			
▪ During operation	°C	+5 to +40	
▪ During storage and transport	°C	-5 to +60	
Weight			
▪ Excl. heating water and packaging	kg	35	35
▪ Incl. heating water	kg	41	41
Water capacity (excl. diaphragm expansion vessel)	l	3.0	3.0
Max. flow temperature	°C	82	82
Max. flow rate (Limit for the use of hydraulic separation)	l/h	See residual head graph	
Nominal circulating water volume At $T_F/T_R = 80/60\text{ °C}$	l/h	752	988
Diaphragm expansion vessel			
▪ Capacity	l	8	8
▪ Pre-charge pressure	bar	0.75	0.75
	kPa	75	75
Permiss. operating pressure	bar	3	3
	MPa	0.3	0.3
Connections (with connection accessories)			
▪ Boiler flow and return	G	$\frac{3}{4}$	$\frac{3}{4}$
▪ Cold water and DHW	G	$\frac{3}{4}$	$\frac{3}{4}$
Dimensions			
▪ Length	mm	300	300
▪ Width	mm	400	400
▪ Height	mm	700	700
Gas connection	R	$\frac{3}{4}$	$\frac{3}{4}$

Gas condensing system boiler (cont.)

Gas boiler, type B and C, category I _{2N} /I _{2H}			
Type	B0HA		
Rated heating output range (details to EN 15502)			
T _F /T _R = 50/30 °C			
Natural gas	kW	3.2 to 19.0	3.2 to 25.0
LPG	kW	3.2 to 19.0	3.2 to 25.0
T _F /T _R = 80/60 °C			
Natural gas	kW	2.9 to 17.0	2.9 to 22.5
LPG	kW	2.9 to 17.0	2.9 to 22.5
Supply values			
Relative to the max. load and 1013 mbar/15 °C			
With gas			
Natural gas E	m ³ /h	1.88	2.48
Natural gas LL	m ³ /h	2.19	2.88
LPG	kg/h	1.4	1.83
Flue gas parameters			
Temperature (at a return temperature of 30 °C)			
▪ At rated heating output	°C	41	46
▪ At partial load (individual connection)	°C	38	38
Temperature (at a return temperature of 60 °C, for DHW heating)	°C	65	67
Mass flow rate (for DHW heating)			
▪ At the max. rated heating output	kg/h	31.7	41.6
▪ At partial load	kg/h	5.6 (9.8)	5.6 (9.8)
Overheating temperature	°C	120	
Available draught	Pa	250	250
	mbar	2.5	2.5
Available draught for B23P	Pa	527	698
	mbar	5.27	6.98
Max. amount of condensate	l/h	2.5	3.3
To DWA-A 251			
Condensate connection (hose nozzle)	Ø mm	20 to 24	20 to 24
Flue gas connection	Ø mm	60	60
Ventilation air connection	Ø mm	100	100
Standard seasonal efficiency [to DIN] at			
T _F /T _R = 40/30 °C	%	Up to 98 (H _s) [gross cv]	
Energy efficiency class		A	A

Note

The supply values are only for reference (e.g. in the gas contract application) or for a supplementary, rough estimate to check the volumetric settings. Due to factory settings, the gas pressure must not be altered from these values. Reference: 15 °C, 1013 mbar (101.3 kPa).

Gas condensing combi boiler

Gas boiler, type B and C, category I _{2N} /I _{2H}				
Type		B0KA, BPKA		B0KA
Rated heating output range (details to EN 15502)				
T _F /T _R = 50/30 °C				
Natural gas	kW	3.2 (7.0 ^{*2}) to 19.0	3.2 (7.0 ^{*2}) to 25.0	3.2 to 32.0
LPG	kW	3.2 to 19	3.2 to 25	3.2 to 32.0
T _F /T _R = 80/60 °C				
Natural gas	kW	2.9 (6.3 ^{*2}) to 17.0	2.9 (6.3 ^{*2}) to 22.5	2.9 to 29.3
LPG	kW	2.9 to 17	2.9 to 22.5	2.9 to 29.3
Rated heating output for DHW heating				
Natural gas	kW	2.9 (6.3 ^{*2}) to 25.4	2.9 (6.3 ^{*2}) to 30.0	2.9 to 34.2
LPG	kW	2.9 to 25.4	2.9 to 30	2.9 to 34.2
Rated heat input (Q_n)				
Natural gas	kW	3.0 (6.5 ^{*2}) to 18.0	3.0 (6.5 ^{*2}) to 23.6	3.0 to 29.9
LPG	kW	3.0 to 18.0	3.0 to 23.6	3.0 to 29.9
Rated heat input for DHW heating (Q_{nw})				
Natural gas	kW	3.0 (6.5 ^{*2}) to 26.7	3.0 (6.5 ^{*2}) to 31.5	3.0 to 34.9
LPG	kW	3.0 to 26.7	3.0 to 31.5	3.0 to 34.9
Product ID		CE-0063DL3422		
IP rating		IP X4 to EN 60529		
NO _x		6	6	6
Gas supply pressure				
Natural gas	mbar	20	20	20
	kPa	2	2	2
LPG	mbar	50	50	50
	kPa	5	5	5
Max. permiss. gas supply pressure^{*3}				
Natural gas	mbar	25	25	25
	kPa	2.5	2.5	2.5
LPG	mbar	25 to 57.5	25 to 57.5	25 to 57.5
	kPa	2.5 to 5.75	2.5 to 5.75	2.5 to 5.75
Sound power level (to EN ISO 15036-1)				
▪At partial load	dB(A)	33	33	31.9
▪At rated heating output (DHW heating)	dB(A)	52	53	53
Power consumption (in the delivered condition)		48	67	113
Rated voltage		V 230		
Rated frequency		Hz 50		
Appliance fuse protection		A 4		
Backup fuse (power supply)		A 16		

^{*2} Appliances for multiple connection of type B0KA-[kW]-M

^{*3} If the gas supply pressure is higher than the maximum permissible value, install a separate gas pressure governor upstream of the system.

Gas condensing combi boiler (cont.)

Gas boiler, type B and C, category I _{2N} /I _{2H}				
Type		B0KA, BPKA		B0KA
Rated heating output range (details to EN 15502)				
T _F /T _R = 50/30 °C				
Natural gas	kW	3.2 (7.0 ²) to 19.0	3.2 (7.0 ²) to 25.0	3.2 to 32.0
LPG	kW	3.2 to 19	3.2 to 25	3.2 to 32.0
T _F /T _R = 80/60 °C				
Natural gas	kW	2.9 (6.3 ²) to 17.0	2.9 (6.3 ²) to 22.5	2.9 to 29.3
LPG	kW	2.9 to 17	2.9 to 22.5	2.9 to 29.3
Communication module (integral)				
WiFi frequency band	MHz	2400 to 2483.5		
Max. transmission power	dBm	20		
Low power radio frequency band	MHz	2400 to 2483.5		
Max. transmission power	dBm	10		
Supply voltage	V ~	24		
Power consumption	W	4		
Electronic temperature limiter setting (TN)	°C	91		
Electronic temperature cut-out setting	°C	110		
Electronic flue gas temperature limiter setting	°C	110		
Permissible ambient temperature				
▪During operation	°C	+5 to +40		
▪During storage and transport	°C	-5 to +60		
Weight				
▪Excl. heating water and packaging	kg	35	35	37
▪Incl. heating water	kg	41	41	43
Water capacity (excl. diaphragm expansion vessel)	l	3.0	3.0	3.0
Max. flow temperature	°C	82	82	82
Max. flow rate (Limit for the use of hydraulic separation)	l/h	See residual head graphs		
Nominal circulating water volume (At T_F/T_R = 80/60 °C)	l/h	752	988	1259
Diaphragm expansion vessel				
▪Capacity	l	8	8	8
▪Pre-charge pressure	bar	0.75	0.75	0.75
	kPa	75	75	75
Permiss. operating pressure				
	bar	3	3	3
	MPa	0.3	0.3	0.3
Connections (with connection accessories)				
▪Boiler flow and return	G	¾	¾	¾
▪Cold water and DHW	G	½	½	½

Gas condensing combi boiler (cont.)

Gas boiler, type B and C, category I _{2N} /I _{2H}				
Type		B0KA, BPKA		B0KA
Rated heating output range (details to EN 15502)				
T _F /T _R = 50/30 °C				
Natural gas	kW	3.2 (7.0 ^{*2}) to 19.0	3.2 (7.0 ^{*2}) to 25.0	3.2 to 32.0
LPG	kW	3.2 to 19	3.2 to 25	3.2 to 32.0
T _F /T _R = 80/60 °C				
Natural gas	kW	2.9 (6.3 ^{*2}) to 17.0	2.9 (6.3 ^{*2}) to 22.5	2.9 to 29.3
LPG	kW	2.9 to 17	2.9 to 22.5	2.9 to 29.3
Dimensions				
▪Length	mm	300	300	300
▪Width	mm	400	400	400
▪Height	mm	700	700	700
Gas connection	R	¾	¾	¾
Supply values Relative to the max. load and 1013 mbar/15 °C				
Natural gas E	m ³ /h	1.88	2.48	3.69
Natural gas LL	m ³ /h	2.19	2.88	4.29
LPG	kg/h	1.4	1.83	2.71
Flue gas parameters				
Temperature (at a return temperature of 30 °C)				
▪At rated heating output	°C	41	46	59
▪At partial load	°C	38	38	38
Temperature (at a return temperature of 60 °C, for DHW heating)	°C	65	67	72
Overheating temperature	°C	120		
Mass flow rate (for DHW heating)				
Natural gas				
▪At the max. rated heating output	kg/h	31.7	41.6	62.1
▪At partial load	kg/h	5.6 (9.8)	5.6 (9.8)	5.6 (9.8)
Available draught (with individual connection)				
Pa				
mbar				
Max. amount of condensate To DWA-A 251	l/h	3.8	4.4	4.9
Condensate connection (hose nozzle)	Ø mm	20 to 24	20 to 24	20 to 24
Flue gas connection	Ø mm	60	60	60
Ventilation air connection	Ø mm	100	100	100
Standard seasonal efficiency [to DIN] at T _F /T _R = 40/30 °C	%	Up to 98 (H _s) [gross cv]		
Energy efficiency class		A	A	A

*2 Appliances for multiple connection of type B0KA-[kW]-M

Gas condensing combi boiler (cont.)

Note

The supply values are only for reference (e.g. in the gas contract application) or for a supplementary, rough estimate to check the volumetric settings. Due to factory settings, the gas pressure must not be altered from these values. Reference: 15 °C, 1013 mbar (101.3 kPa).

Flue system types

Available in the following countries	Flue system types
AE, AM, AT, AZ, BA, BG, BY, CH, CY, CZ, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, KG, KZ, LT, LV, MD, ME, MT, NL, NO, PL, PT, RO, RS, RU, SE, SK, TR, UA, UZ	B ₂₃ , B _{23P} , B ₃₃ , C ₁₃ , C ₃₃ , C ₅₃ , C ₆₃ , C ₈₃ , C _{83P} , C ₉₃ (C ₄₃ , C _{43P} , C ₍₁₀₎₃ ^{*4})
AU, BE, NZ	B ₂₃ , B _{23P} , B ₃₃ , C ₁₃ , C ₃₃ , C ₅₃ , C ₈₃ , C _{83P} , C ₉₃ (C ₄₃ , C _{43P} , C ₍₁₀₎₃ , C ₍₁₄₎₃ ^{*4})
DE, LU, SI	B ₂₃ , B _{23P} , B ₃₃ , C _{13X} , C _{33X} , C _{53X} , C _{63X} , C _{83X} , C _{93X} (C ₄₃ , C _{43P} , C ₍₁₀₎₃ , C ₍₁₄₎₃ ^{*4})
CN	C13

Gas categories

Available in the following countries	Gas categories
AE, AM, AT, DK, EE, KG, LV, LU, LT, RO, RU, SE, AZ, BA, BG, BY, CH, CZ, ES, FI, GB, GR, HR, IE, IS, KZ, IT, MD, ME, NO, PT, RS, SI, SK, TR, UZ, HU, MT, UA	II _{2N3P} /II _{2H3P}
AU, BE, NZ	I _{2N}
DE, FR	II _{2N3P}
CY	I _{3P}
NL	II _{2EK3P}
PL	II _{2N3P} /II _{2ELW3P}
CN	12T

The gas condensing boiler is suitable for operation with a hydrogen blend of up to 20 % by volume.

Electronic combustion control unit

The electronic combustion controller utilises the physical correlation between the level of the ionisation current and the air ratio λ . The maximum ionisation current is achieved at an air ratio of 1 for all gas qualities. The ionisation signal is evaluated by the combustion controller. The air ratio is regulated to a value that is between $\lambda = 1.2$ and 1.5. This range provides for an optimum combustion quality. Thereafter, the electronic gas train regulates the required gas volume subject to the prevailing gas quality.

To check the combustion quality, the CO₂ content or the O₂ content of the flue gas is measured. The prevailing air ratio is determined using the actual values.

To achieve optimum combustion control, the system regularly carries out an automatic self-calibration; also after power failures (shutdown). For this, the combustion is briefly regulated to maximum ionisation current (corresponding to air ratio $\lambda = 1$). Self-calibration takes place shortly after the burner starts. The process lasts approx. 20 s during which higher than normal CO emissions may occur briefly.

*4 Only for specifically marked appliances.

Disposal

Final decommissioning and disposal

Viessmann products can be recycled. Components and substances from the system are not part of ordinary domestic waste.

For decommissioning, isolate the system from the power supply and allow components to cool down where appropriate.
All components must be disposed of correctly.

Declaration of conformity

We, Viessmann Limited, Hortenwood 30, Telford TF1 7YP, United Kingdom, declare as authorised representative of the manufacturer and in sole responsibility for the manufacturer, that the named product complies with the applicable UK regulations in terms of its design and operational characteristics. Viessmann Limited, Hortenwood 30, Telford TF1 7YP, United Kingdom, hereby declares that the radio equipment type of the named product is in compliance with The Radio Equipment Regulations 2017.

Using the serial number, the full Declaration of Conformity can be found on the following website:

www.viessmann.co.uk/conformity

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